



VERSION 2023.1

MOUNTING INSTRUCTIONS - HANDLEIDING - INSTRUCTIONS DE MONTAGE - AUFBAUANLEITUNG  
MONTAGE-VEJEDNING - MONTERINGSVEILEDNINGEN - ISTRUZIONI DI MONTAGGIO

# MOUNTING INSTRUCTIONS

## **EOS JUNIOR ORANGERI (T-MODEL) MUR**

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[HTTPS://JANSSENS-ALUSYSTEMS.BE/EN/DOWNLOADS](https://janssens-alusystems.be/en/downloads)



# PRODUCTINFORMATIE

U heeft met de aanschaf van deze aluminium serre een juiste keuze gemaakt waarmee wij u veel plezier wensen.

## OPMERKINGEN

Deze handleiding is vooreerst opgesteld voor alle standaardconstructies (Action Models) maar bevat voldoende aanwijzingen om een vlotte montage van andere uitvoeringen te garanderen. De zwarte rubber strips zijn aan de binnenkant met olie behandeld, dit garandeert een eenvoudige en snelle montage. Deze serre heeft het kweken van planten en bloemen tot doel en wordt slechts betreden voor het gebruik door een hiervoor bevoegde persoon. Kleine ondichthesen en condensatiewater in deze constructies zijn dan ook toelaatbaar! Mogelijke zwarte plekken op de profielen zijn eenvoudig met een aluminiumreinigingsmiddel af te nemen, het betreft geen productiefouten. De serre dient geplaatst te worden op een voldoende draagkrachtige betonfundering die voorzien is tot op vaste vorstvrije grond. De verankering van de serre alsook het regelmatig controleren van de toestand dient steeds door de eigenaar of exploitant te worden voorzien. Het dak van de serre dient in de winter van sneeuw bevrijd te worden, of op een gepaste manier ondersteund worden. De serre moet op een van de wind afgeschermd plaat opgebouwd worden. Tijdens de montage dient men gepaste beschermende kledij te dragen (b.v. veiligheidshandschoenen) om kwetsuren te vermijden. Men dient steeds de lokaal gebruikelijke bouwverordeningen in acht te nemen.

## OPSLAG

De verpakkingen en glasboxen dienen op een droge plek te worden opgeslagen, gevrijwaard van zonlicht en elke vorm van vochtigheid. Te hoge vochtigheid of condensatie in de verpakking kan al snel aanleiding geven tot corrosie op profielen en/of glas!

## VOLGORDE VAN DE MONTAGE

Opbouw en montagevolgorde is voor alle modellen hetzelfde.

- Uitsorteren van alle onderdelen.
- Montage en opbouw van gehele constructie.
- Horizontaal en waterpas stellen van de basisconstructie.
- Verankering van de constructie.
- Beglazing.

## BENODIGD GEREEDSCHAP

Schroefsleutel Nr. 10, schroevendraaier, waterpas, boorapparaat en boortje Ø4.2, metaalzaag, werkhandschoenen, schaar (voor het snijden van rubber).

Constructiewijzigingen onder voorbehoud en zonder voorafgaand bericht.

# PRODUCT INFORMATION

Thank you for buying a high-quality aluminum greenhouse.

## REMARKS

In all drawings you find the mounting-instructions for all basic standard-models (Action Models). However this manual should be a sufficient guidance for all special-case greenhouses. This greenhouse is designed for cultivation of plants/flowers. Therefore leakage, water drops and condensation inside the building are allowed. The building may only be entered by competent persons during cultivation or maintenance. Aluminium profiles that are not painted may show black stains, these stains are not a production error: they can be easily removed with a aluminium cleaner available at every good drugstore. The rubber strips have been treated with oil/silicone on the interior to facilitate the assembly. The building should be mounted on a solid concrete foundation deep enough to get a solid and frost-free ground. Anchoring of the foundation should be made by the owner or operator and should be checked periodically. During winter the roof has to be cleared of snow or supported in a suitable way. The greenhouse should be built in a location protected from strong winds. Protective gear (such as protective gloves) should be used during mounting in order to avoid injuries. One should at all times pay attention to the local building regulations.

## STORAGE

The packages and glass boxes must be stored in a dry place, protected from sunlight and any form of moisture. Excessive humidity or condensation inside the packaging may lead to corrosion on profiles and/or glass!

## ASSEMBLY ORDER

The assembly procedure is the same for all our greenhouses.

- Sorting of all profiles and articles.
- Mounting of the complete aluminium construction.
- Leveling of the construction using a waterlevel.
- Securing the building to the ground
- Glazing.

## REQUIRED TOOLS

Socket wrench nr. 10 or spanner nr. 10, water-level, screwdriver, drilling machine + drill 4.2 mm, scissors (to cut the rubber).

*We reserve the right to change the construction without prior notice!*

# INFORMATION SUR LE PRODUIT

Nous vous félicitons à l'achat de la serre en aluminium.

## REMARQUES

Dans ce manuel vous trouvez les instructions de montage pour tous les modèles standards (Action Models). Par contre, ce manuel est aussi un bon guide pour tous les modèles spéciaux. La serre est une verrière pour cultiver des plantes et des légumes: des petites fuites et de l'eau de condensation sont autorisées.

Les couvercles noirs en caoutchouc sont, à l'intérieur, traités à l'huile. Ceci garantie un montage simple et rapide. Si les profilés en alu montrent des taches noires, il ne s'agit pas d'un défaut de production. Ces taches peuvent facilement être enlevées au moyen de nettoyants pour aluminium, qui sont disponible sur le marché. Une fondation à l'abris du gel et portance suffisante est nécessaire. Pendant l'hiver il faut enlever la neige de la toiture ou étançonner le toit. Il faut construire la serre dans un endroit protégé du vent. Afin d'éviter des blessures lors de la montage, il faut porter des vêtements de travail, qui pourrons vous protéger (p.ex. des gants de sécurité). En tout cas il faut respecter les règles urbanistiques locales.

## STOCKAGE

Les colis, emballages et palettes avec les verres doivent être stockés dans un endroit sec, à l'abri du soleil et de toute forme d'humidité. Une humidité ou une condensation excessive dans l'emballage peut rapidement entraîner la corrosion des profilés ou du verre !

## DÉROULEMENT DU MONTAGE

L'ordre de montage est identique pour tous les modèles :

- Triage des profilés en alu en fonction des dimensions du modèle.
- Assemblage des profilés et montage de la structure.
- Alignement vertical et horizontal de la construction.
- Pose du vitrage.

## OUTILLAGE NÉCESSAIRE

Clef N° 10, tournevis, niveau à bulle, perceuse et foret Ø4.2mm, scie à métaux, gants de travail, ciseaux (pour la mise à longueur du joint en caoutchouc).

*Sous réserve de tout changement.*

# PRODUKT INFORMATION

Wir möchten Ihnen zum Kauf dieses Gewächshauses gratulieren.

## ANMERKUNGEN

Die Aufbauanleitung bezieht sich zunächst auf das Standardmodell (Action Models). Für Sonderkonstruktionen gibt es zusätzliche Hinweise zur Montage. Das Gewächshaus sollte in einer windgeschützten Lage montiert werden. Während des Winters sollte das Dach von Schnee befreit werden oder durch geeignete Maßnahmen abgestützt werden! Alle Konstruktionen sind bauseits in geeigneter Weise am Aufstellungsort zu verankern! Im Jeden Fall muss ein frostfreies Betonfundament vorhanden sein. Das Gewächshaus ist vom Betreiber regelmäßig auf ihren ordnungsgemäßen Zustand zu untersuchen. Unlackierte Alu-Profile können schwarze Flecken aufweisen, hierbei handelt es sich nicht um einen Produktionsfehler. Mit einem handelsüblichen Alu-Reiniger lassen sich diese weitestgehend entfernen. Die Gewächshäuser dienen der Kultur von Pflanzen und werden durch gärtnerische tätige oder entsprechend autorisierte Personen oder nur in deren Begleitung betreten. Kleine Undichtigkeiten, Wassertropfen und Kondensat sind zulässig. Das mitgelieferte Dichtungsgummi ist an der Innenseite mit Talg behandelt, was zu einer schnelleren und einfacheren Montage beiträgt. Bei der Montage muss man Schutzausrüstung tragen z.B. Sicherheitshandschuhe, um Verletzungen zu vermeiden. In jedem Fall muss die landesübliche Bauordnung beachtet werden!

## LAGERUNG

Die Verpackungen und Glasboxen müssen an einem trockenen Ort, geschützt von Sonnenlicht und jeglicher Form von Feuchtigkeit gelagert werden. Zu hohe Feuchtigkeit oder Kondenswasser in der Verpackung kann schnell zu Korrosion an Profilen und Glas führen!

## MONTAGEABLAUF

Der Montagevorgang ist bei allen Modellen gleich:

- Auslegen der Alu-Profile gemäß Modellgröße.
- Aufbau der Alu-Konstruktion.
- Horizontale und vertikale Ausrichtung der Konstruktion.
- Verankerung der Konstruktion.
- Verglasung.

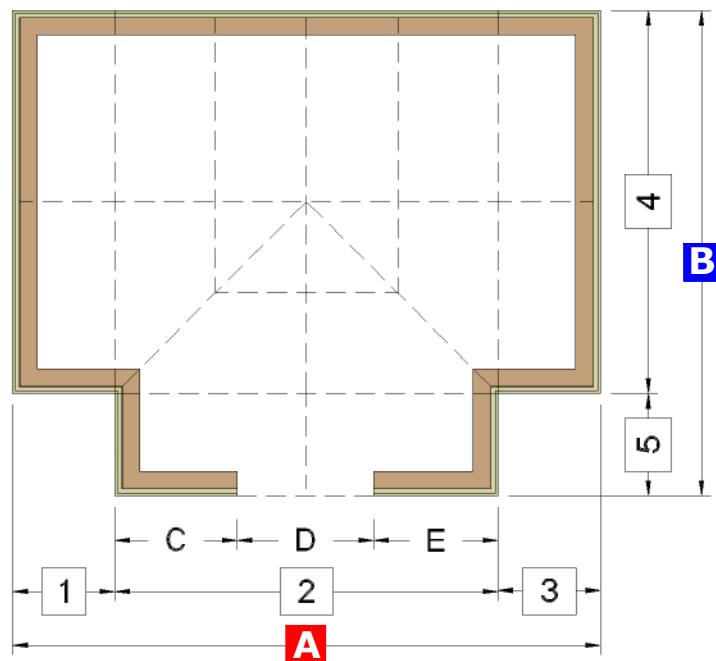
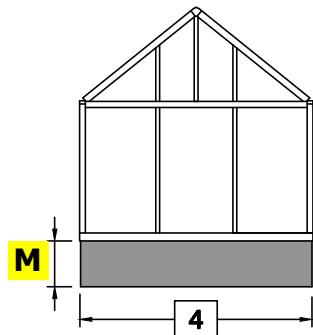
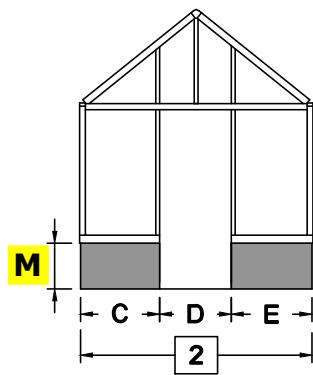
## BENÖTIGTES WERKZEUG

Schraubenschlüssel Nr. 10, Schraubenzieher, Wasserwaage, Bohrmaschine und Bohrer (4.2 mm) Metallsäge, Schere (für das Zuschneiden der Gummidichtung).

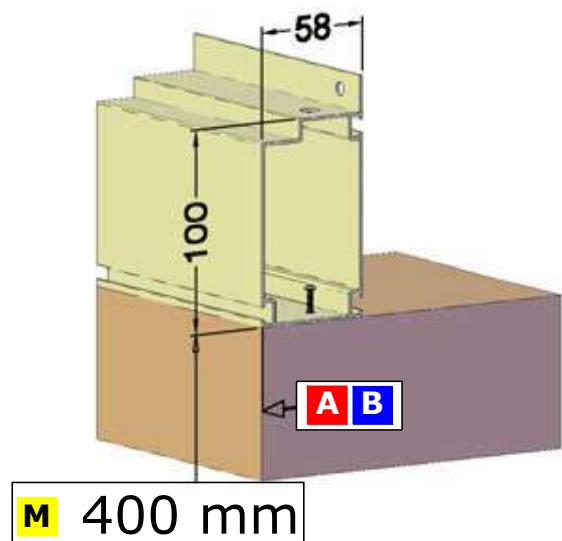
Konstruktionsänderungen behalten wir uns vor.

**FUNDERINGSPLAN  
PLAN DE FONDATION  
FOUNDATION DRAWING  
FUNDAMENT PLAN**

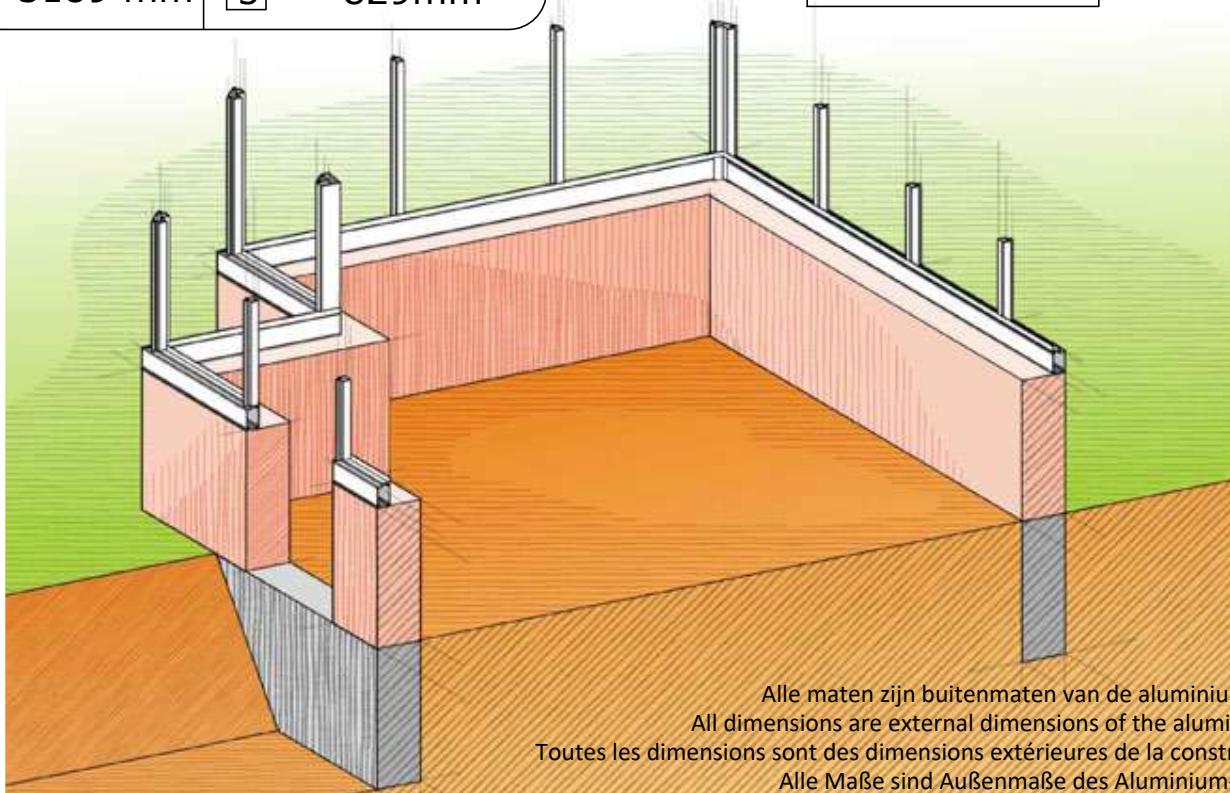
# " JUNIOR T MUUR 400 "



<b>A</b>	<b>1</b> 829mm <b>2</b> 2360mm <b>C</b> = 829 <b>D</b> = 703 <b>E</b> = 829 <b>3</b> 829mm
<b>B</b>	<b>4</b> 2360mm <b>5</b> 829mm



**M 400 mm**



Alle maten zijn buitenmaten van de aluminium constructie.  
All dimensions are external dimensions of the aluminum profiles!!  
Toutes les dimensions sont des dimensions extérieures de la construction en alu!  
Alle Maße sind Außenmaße des Aluminium-Konstruktion!

**PAKLIJST**

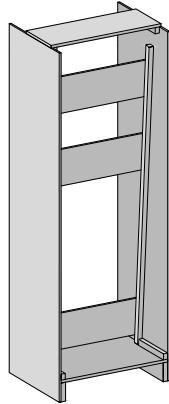
**LIST DES PIECES**

**PARTS LIST**

**TEILELISTE**

# STANDING PALLET

WEIGHT: 510 kg
DIMENSIONS: 800 x 900 x 2200 mm



ITEM	PC		
	DAKR_HEL	2 pc	
	PRO6578 corner profile	1430 mm	6 pc
	PRO40633 inner corner profile	1430 mm	2 pc
	PRO6918 endbar roof	1430 mm	6 pc
	PRO1456 glazing bar	1430 mm	18 pc
	PRO10980 round tube Ø40	1500 mm	4 pc
	PRO1748 rubber 12,5m/rol		7 pc
	TRE wind bracings sides	1614 mm	16 pc
	ZAKJE_SILICONEN		1 pc
	ESD_183_ZS		1 pc
	decorations		9 pc
	ridge decoration (box)		2 pc

ITEM	PC	
	PRO6120 foundation profile	829 mm 2 pc
	PRO6120 foundation profile	829 mm 2 pc
	PRO20779 gutter profile	829 mm L 2 pc
	PRO20779 gutter profile	829 mm R 2 pc
	NOKSTUK_EOS	1 pc
	K 30X30 tube 30x30x2 mm	1490 mm 1 pc
	U 30x30x30x2	1490 mm 1 pc

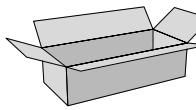
POSITION	GLAS DIMENSIONS	PC
door	730 x 1850 mm	1 pc
gables + roof	730 x 1450 mm	22 pc
special-size	450 x 1450 mm	4 pc
triangle E3	361 x 520 x 290 mm (*70)	2 pc
triangle E1	730 x 680 x 85 mm	6 pc
triangle E2	361 x 910 x 690 (*70)	6 pc
roofwindow	730 x 825 mm	2 pc
underneend roofwindow	730 x 625 mm	2 pc
special triangle ET1	430 x 552 x 1 mm	4 pc
special triangle ET2	730 x 1440 x 555 mm (*35)	4 pc

COLLI A JUNIOR

**WEIGHT:** 22 kg

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**DIMENSIONS:**  
240 x 120 x 2600 mm



ITEM	PC
	PRO6120 foundation profile
	2360mm 2 pc PRO20229 horizontal gable prof.
	2244 mm 1 pc PRO20229 horizontal gable prof.
	768mm L 1 pc PRO20229 horizontal gable prof.
	768mm R 1 pc PRO20229 horizontal gable prof.
	768mm L-R1 pc PRO20229 horizontal gable prof.
	L 40x40 GATFUND 400 mm 4 pc
	918 mm 2 pc PRO1456 glazing bar
	672 mm L 1 pc PRO1456 glazing bar
	672 mm R 1 pc PRO1456 glazing bar
	520 mm 1 pc PRO1456 glazing bar
	2130 mm L 1 pc PRO1456 glazing bar
	2130 mm R 1 pc PRO1456 glazing bar
	2065 mm 2 pc TRE wind bracings sides
	SAPAK_EOS 1 pc

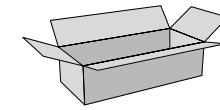
# PACKING LIST "EOS JUNIOR T"

COLLI A EOS T

**WEIGHT:** 21 kg

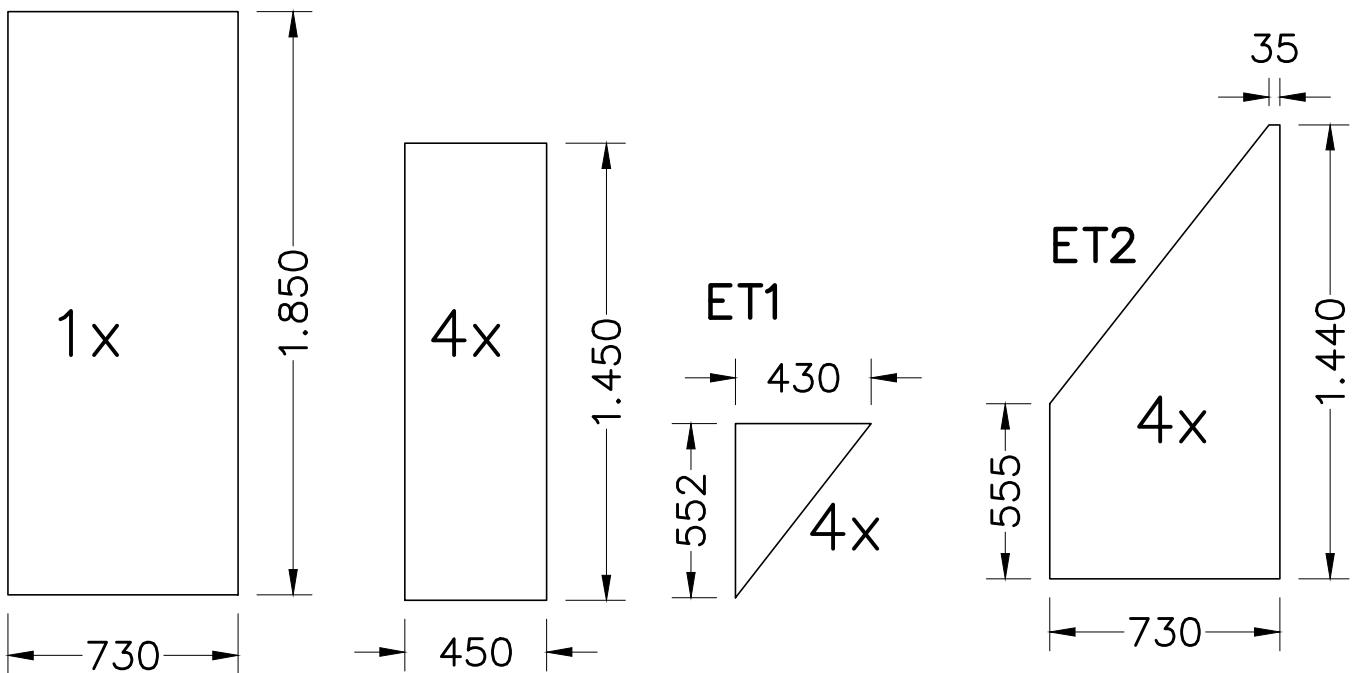
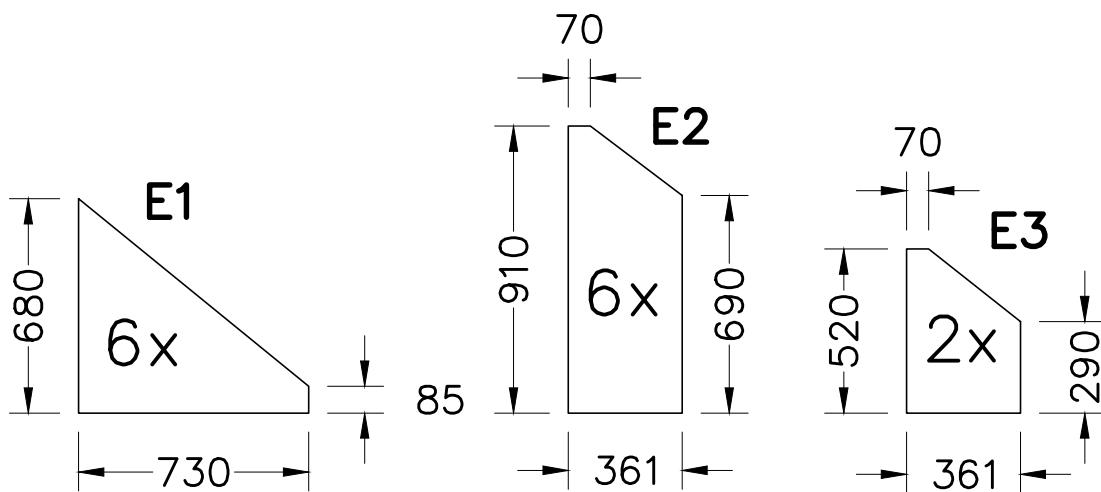
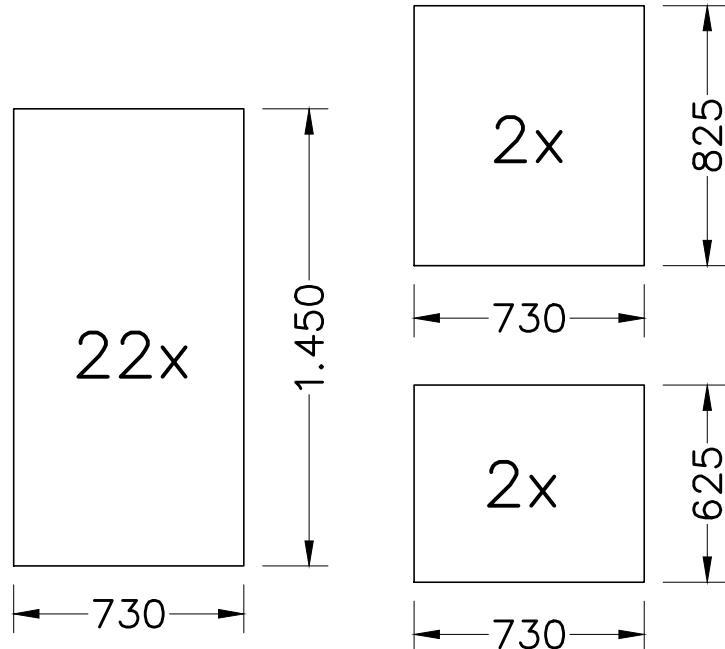
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**DIMENSIONS:**  
240 x 120 x 2600 mm

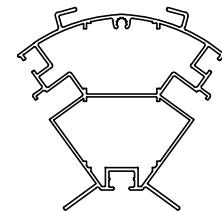


ITEM	PC
	PRO1456 glazing bar 918 mm 1 pc
	PRO1456 glazing bar 672 mm L 1 pc
	PRO1456 glazing bar 672 mm R 1 pc
	PRO1456 glazing bar 555 mm L 2 pc
	PRO1456 glazing bar 555 mm R 2 pc
	PRO41942 valley roofbeam 1805 mm 2 pc
	PRO6120 foundation profile 2360mm 1 pc
	PRO20229 horizontal gable prof. 2244 mm 1 pc
	L 40x40 GATFUND 400 mm 4 pc
	PRO2290 heavy rubber 5 m 1 pc
	SAPAK_EOS 1 pc
	ZAK_TMODEL 1 pc
	ZAKJE_BOUT_? 3 pc

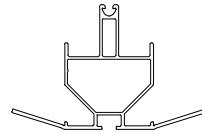
# GLASS-SET EOS JUNIOR T



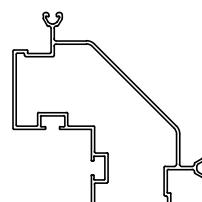
HANDLEIDING  
INSTRUCTIONS DE MONTAGE  
MOUNTING INSTRUCTIONS  
AUFBAUANLEITUNG



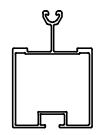
PRO40091



PRO41942

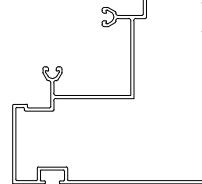


PRO6578

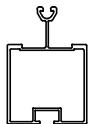
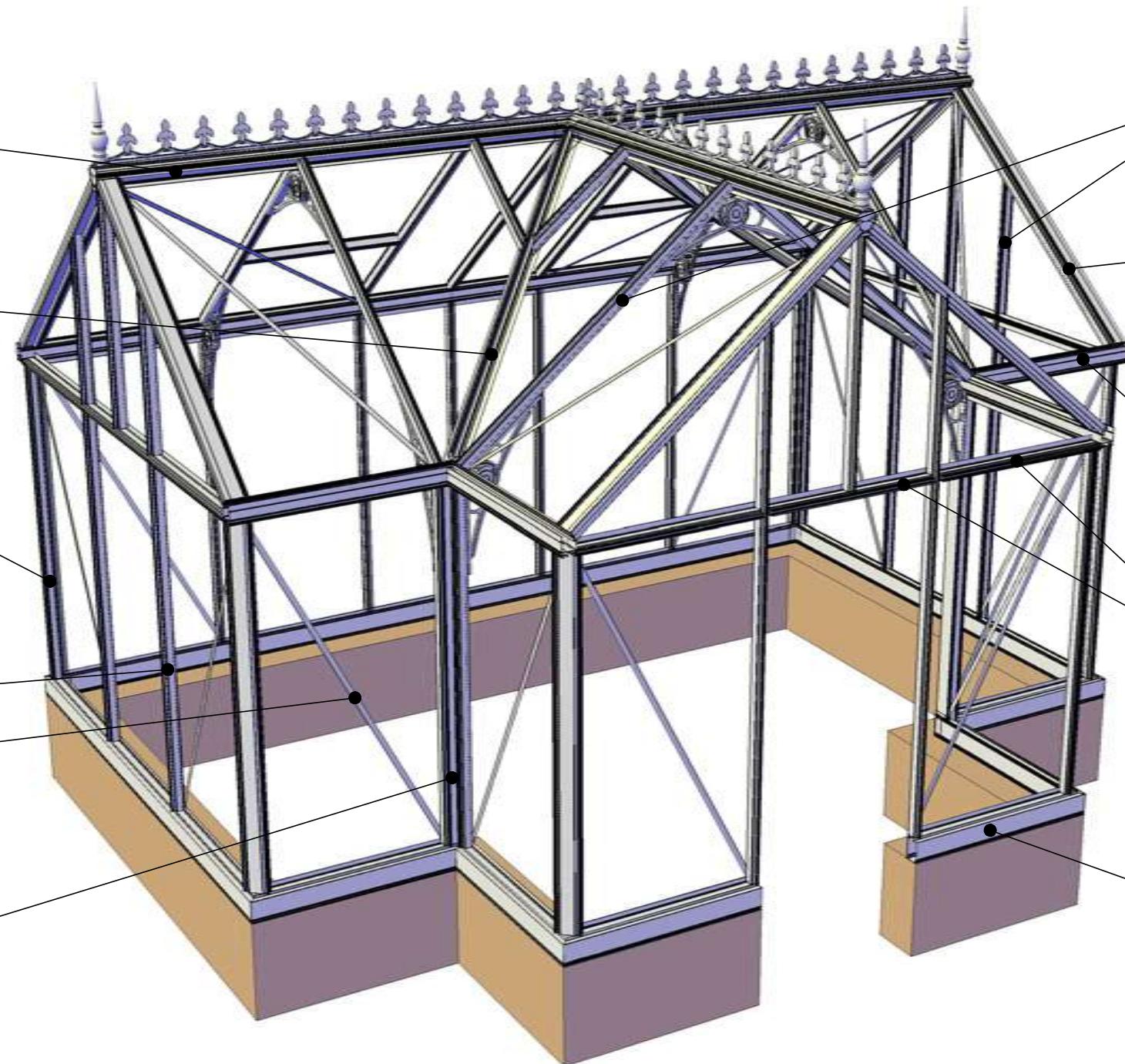


PRO1456

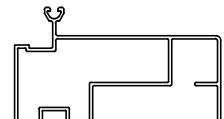
TRE



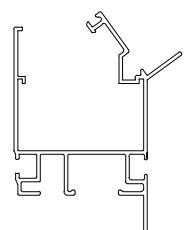
PRO40633



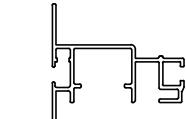
PRO1456



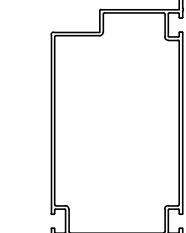
PRO6918



PRO20779

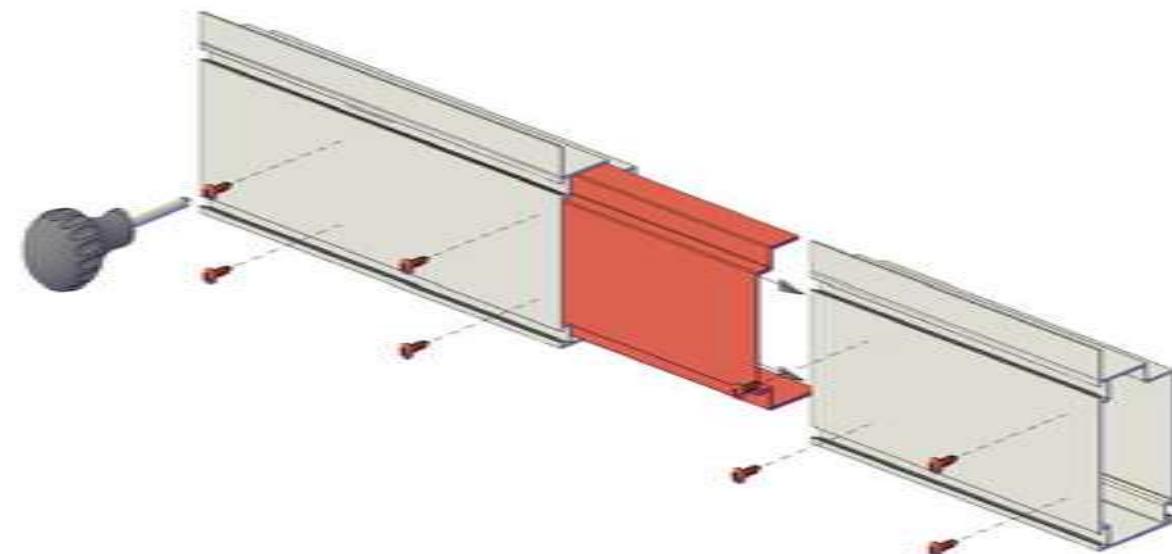
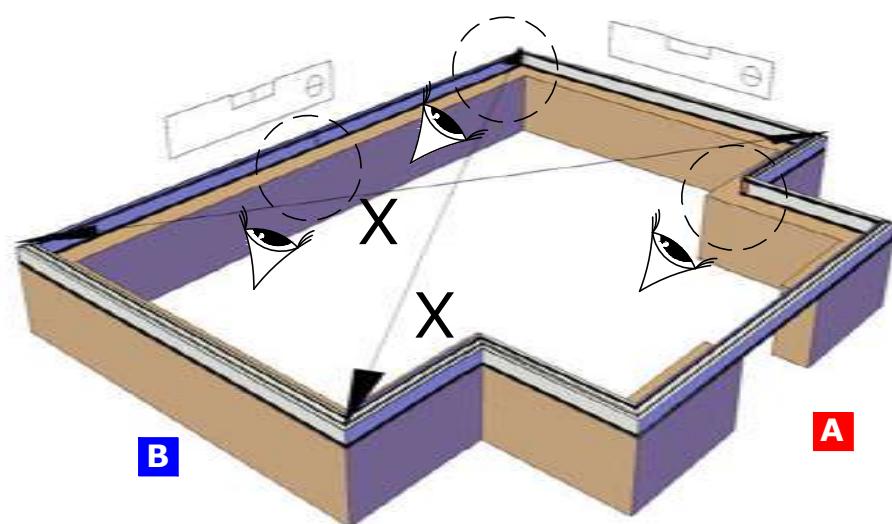
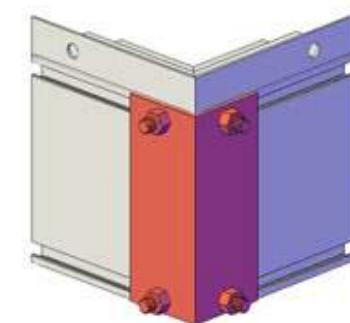
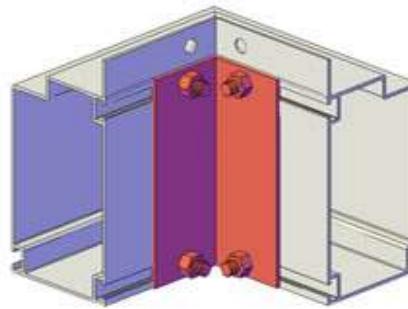
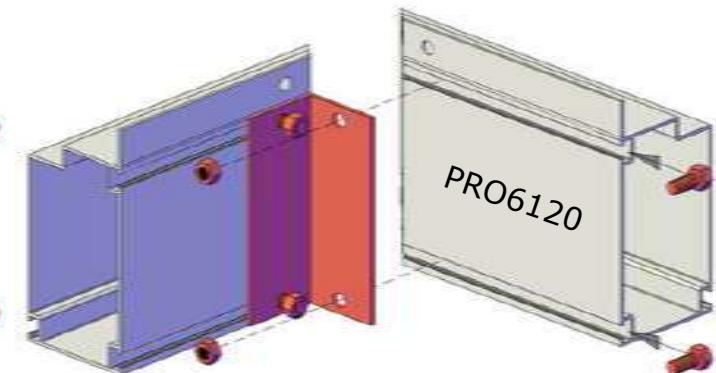
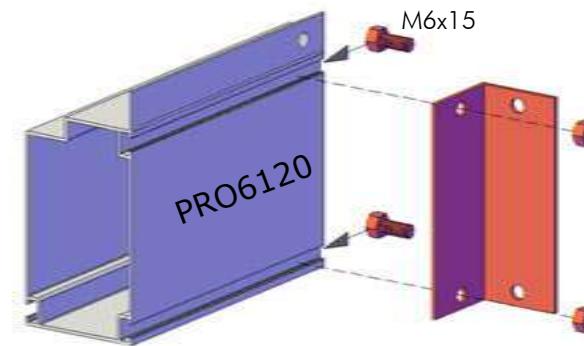
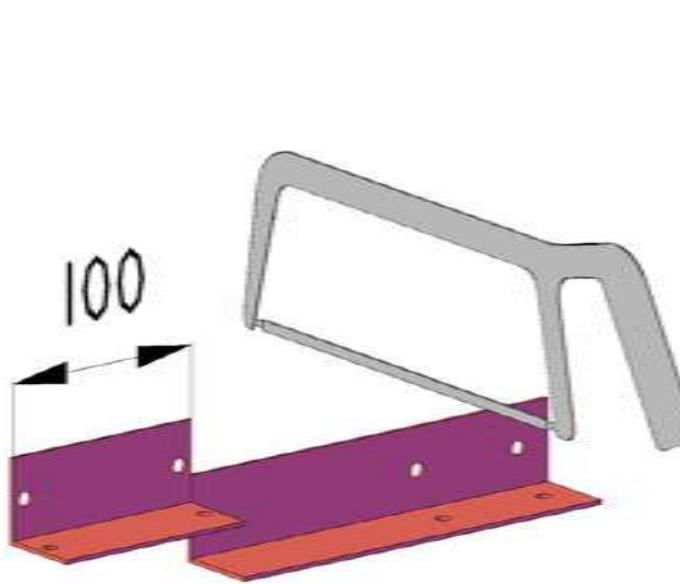


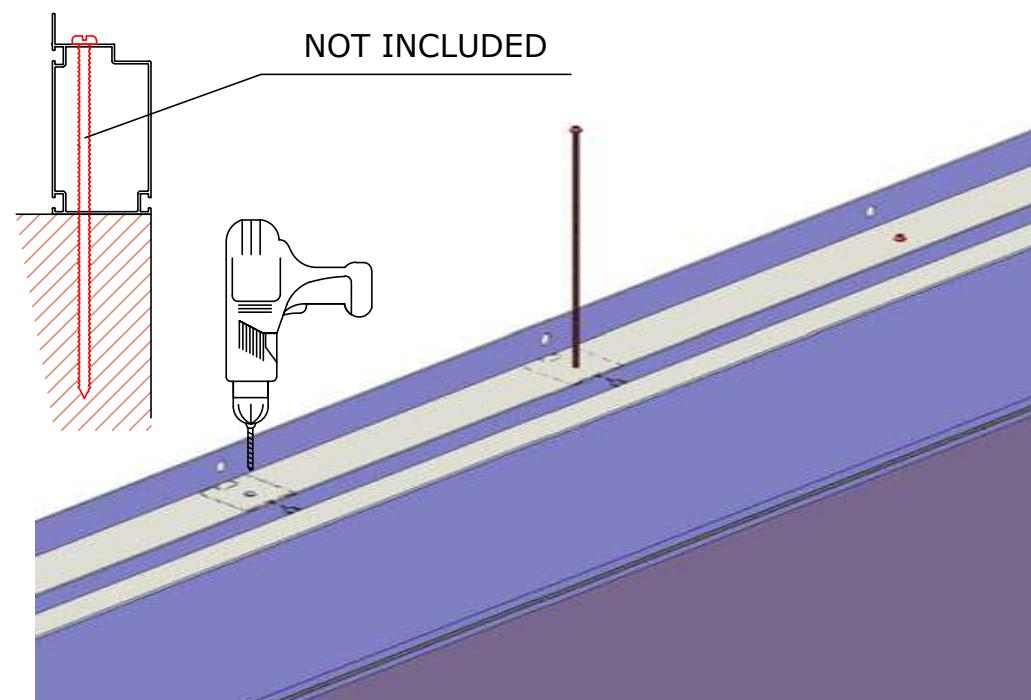
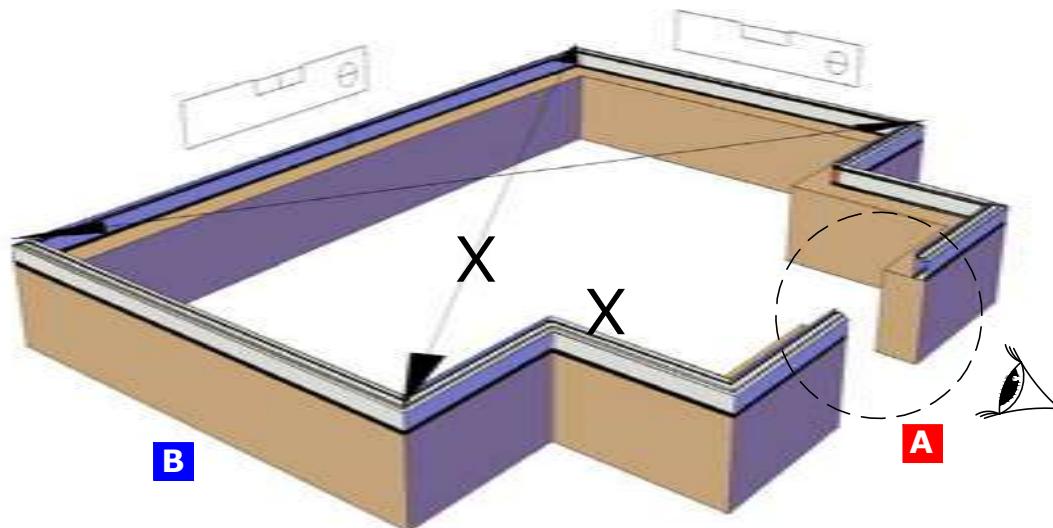
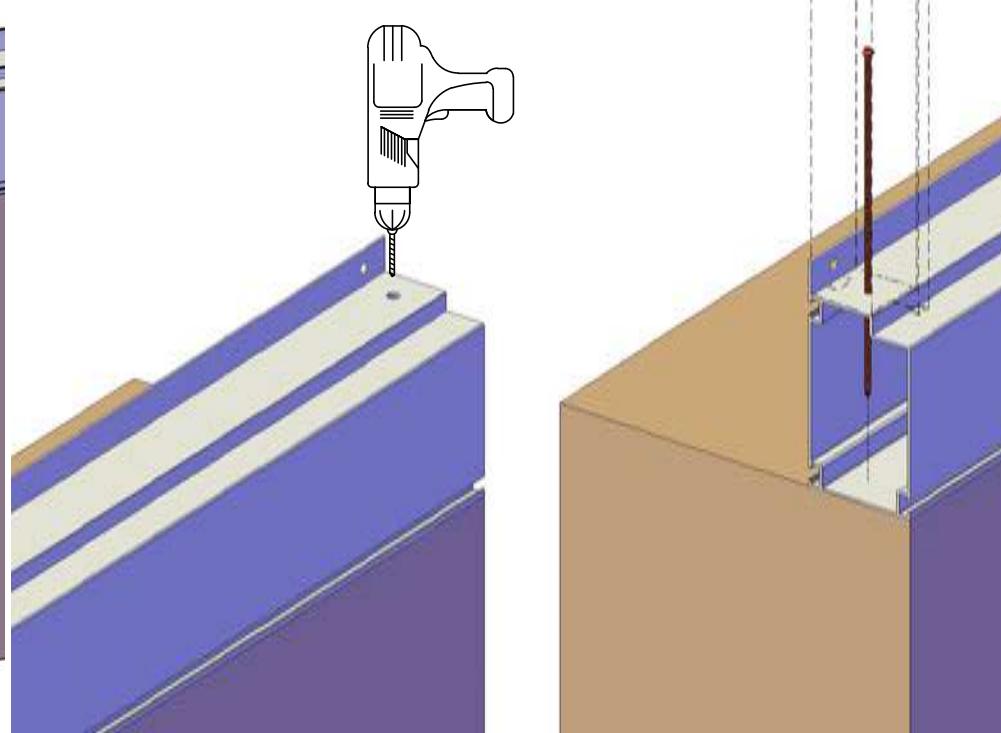
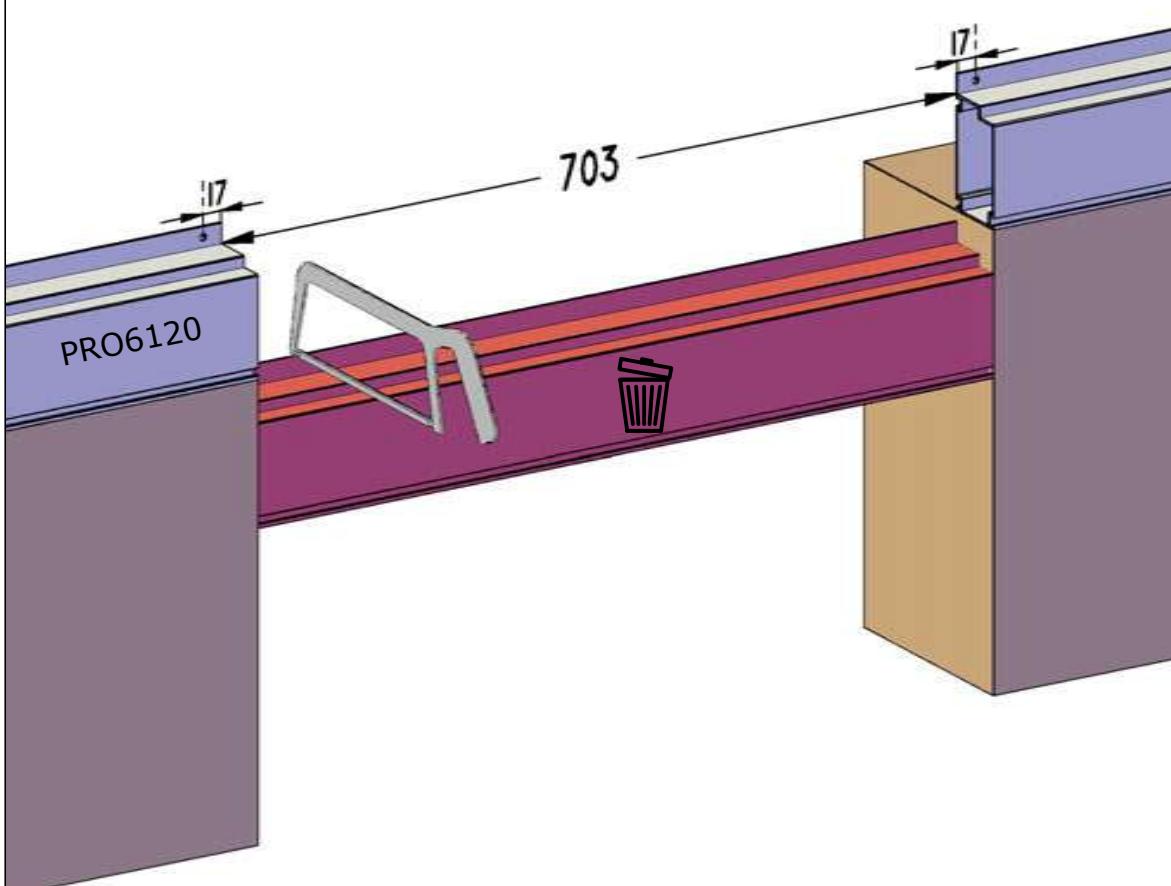
PRO20229

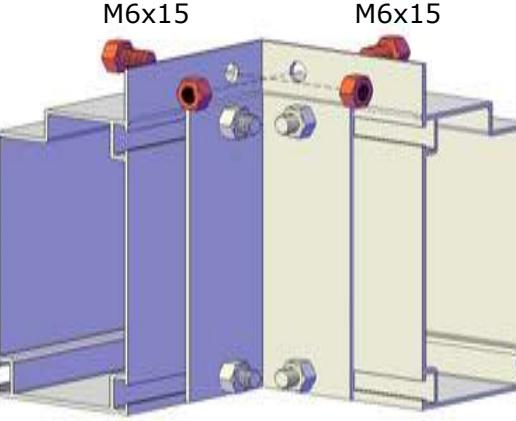


PRO6120

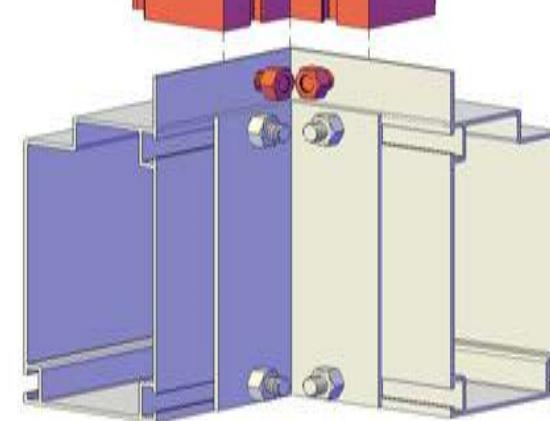
JUNIOR T M4



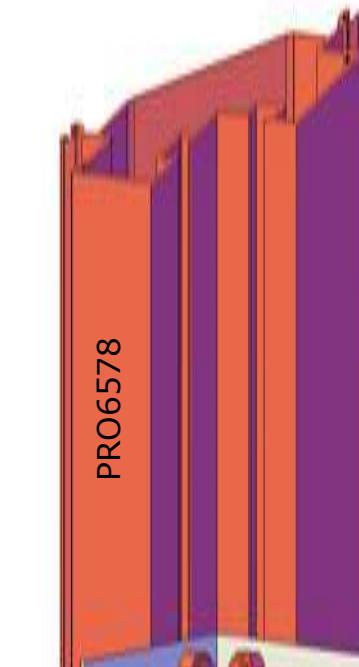




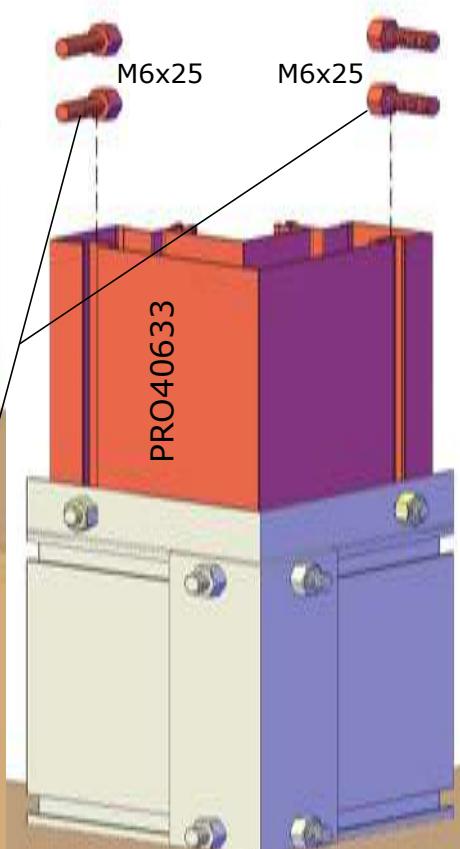
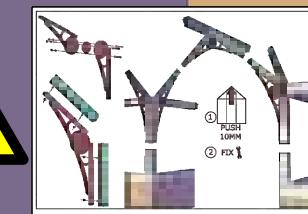
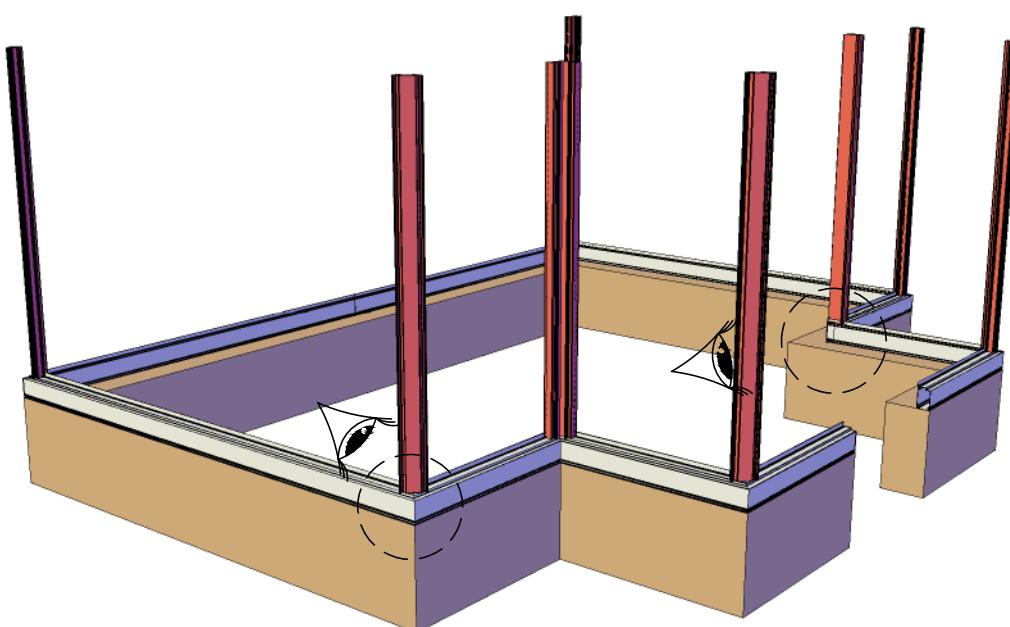
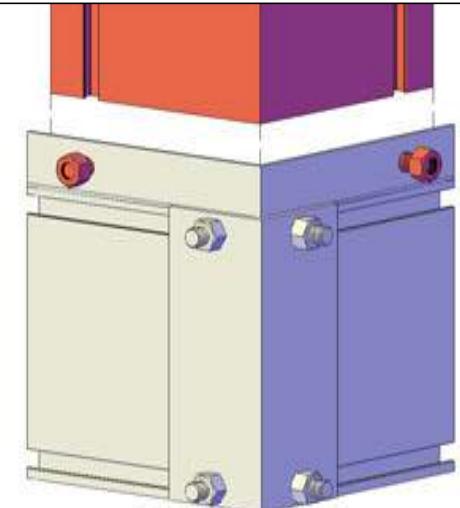
M6x15



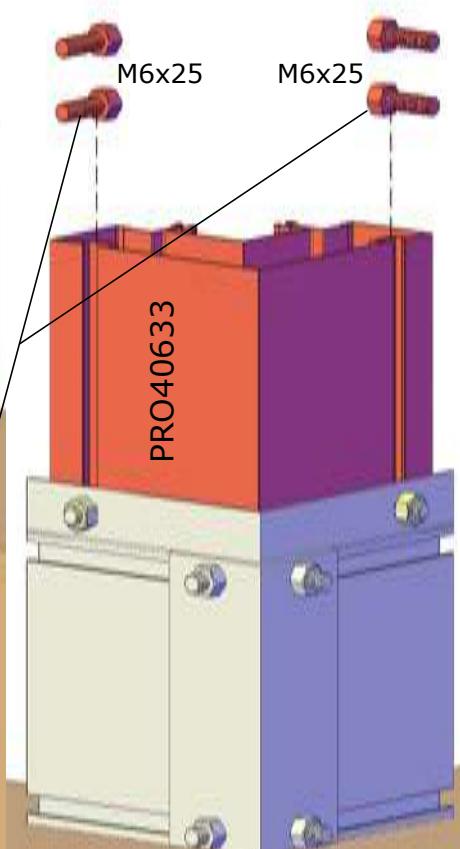
M6x15



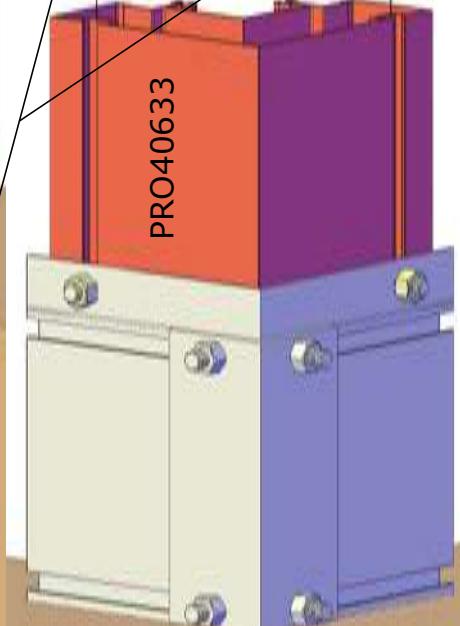
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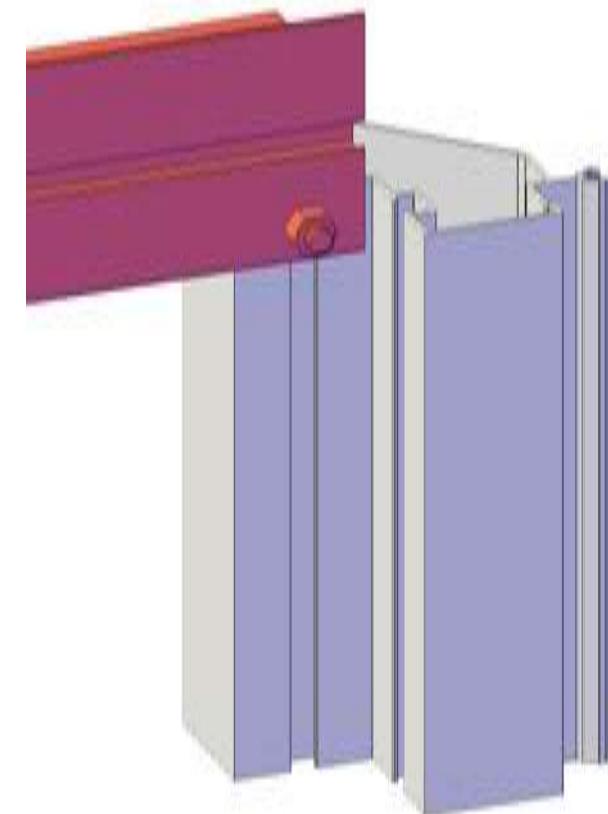
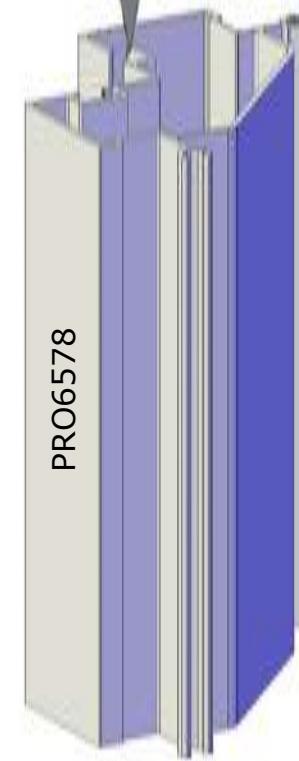
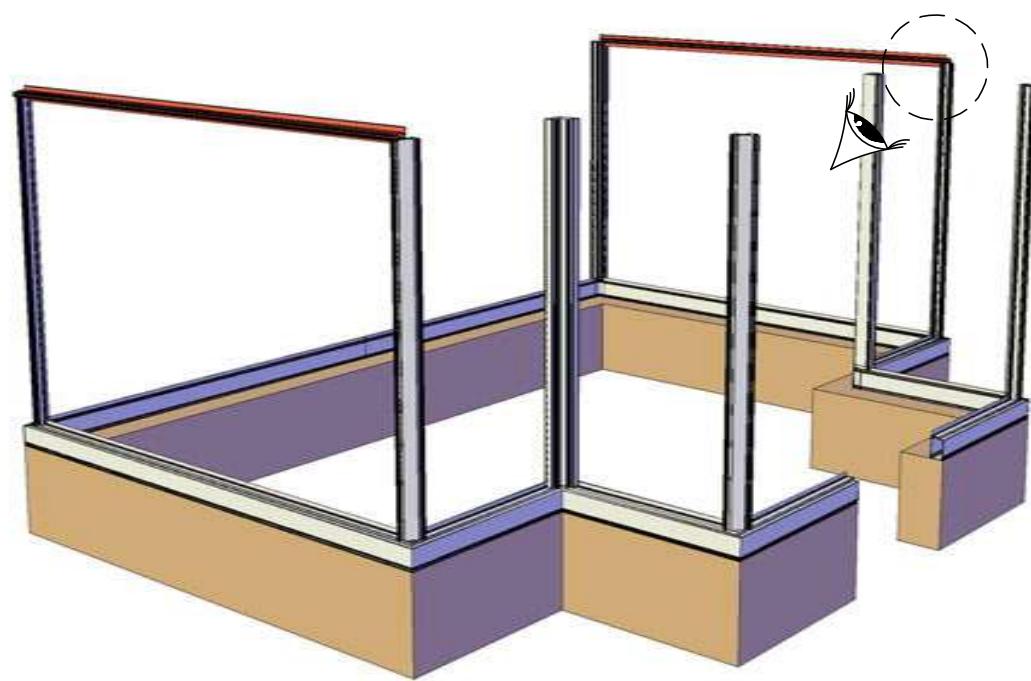
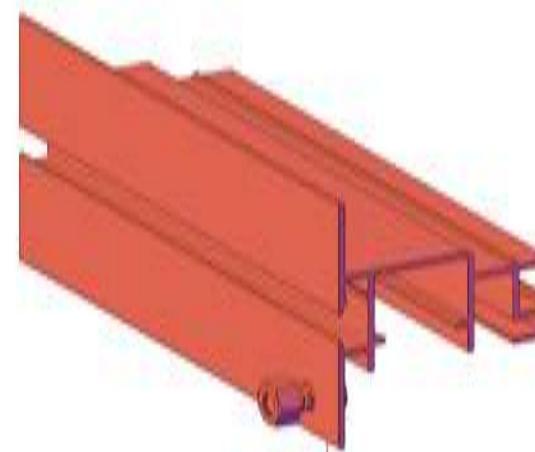
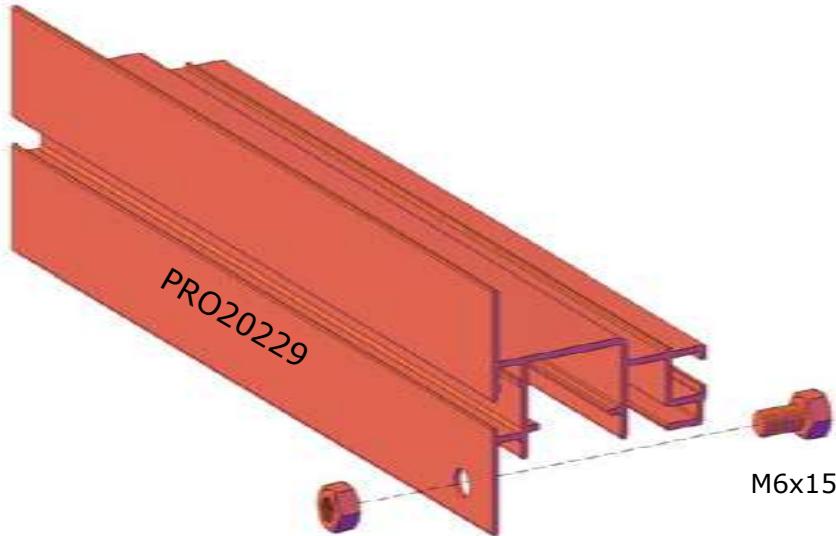
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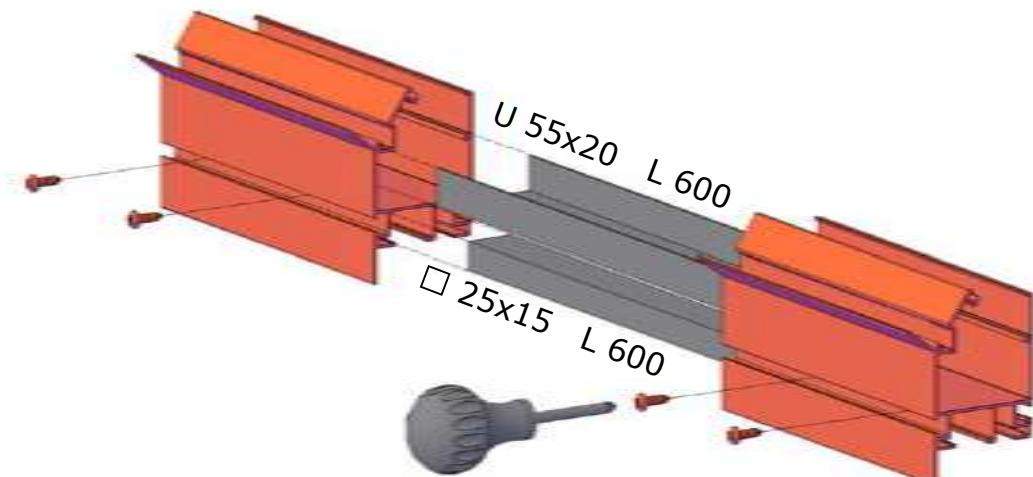
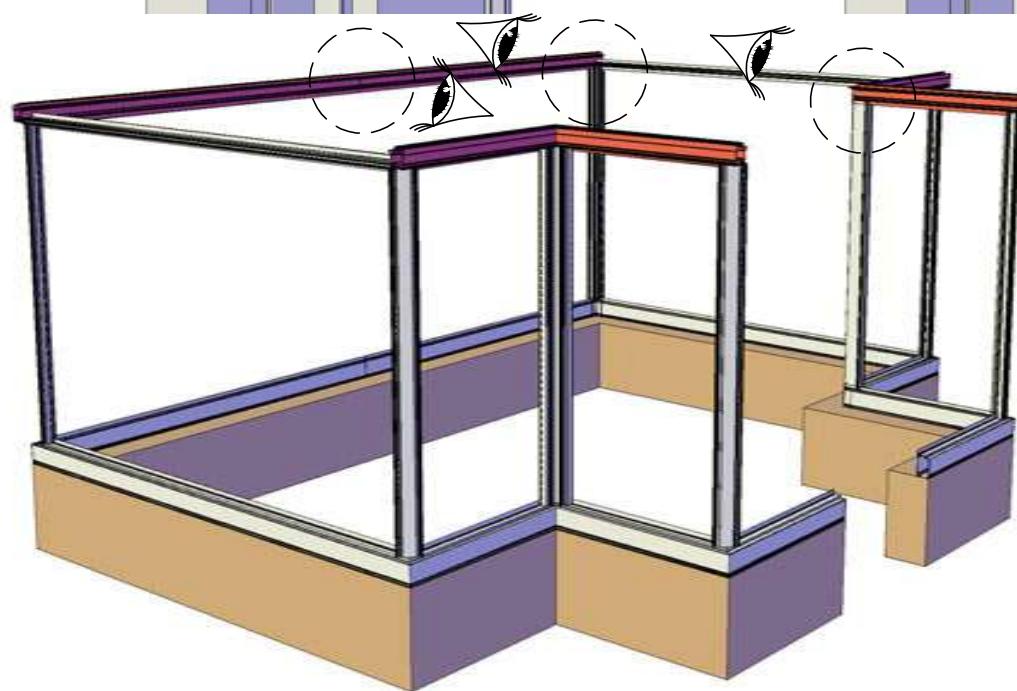
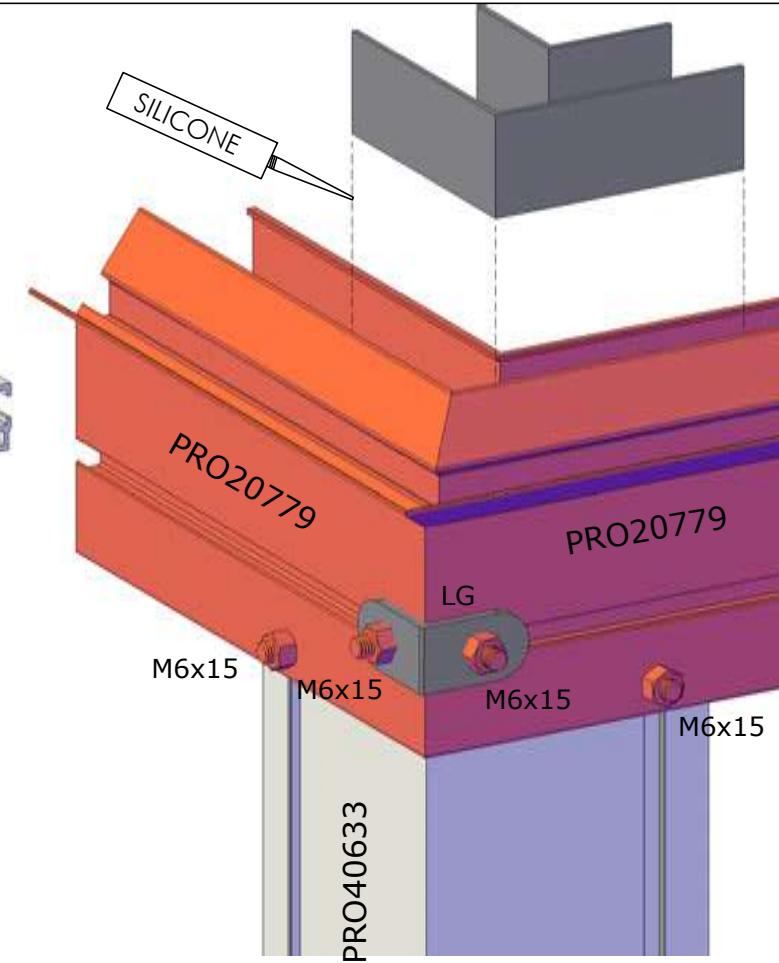
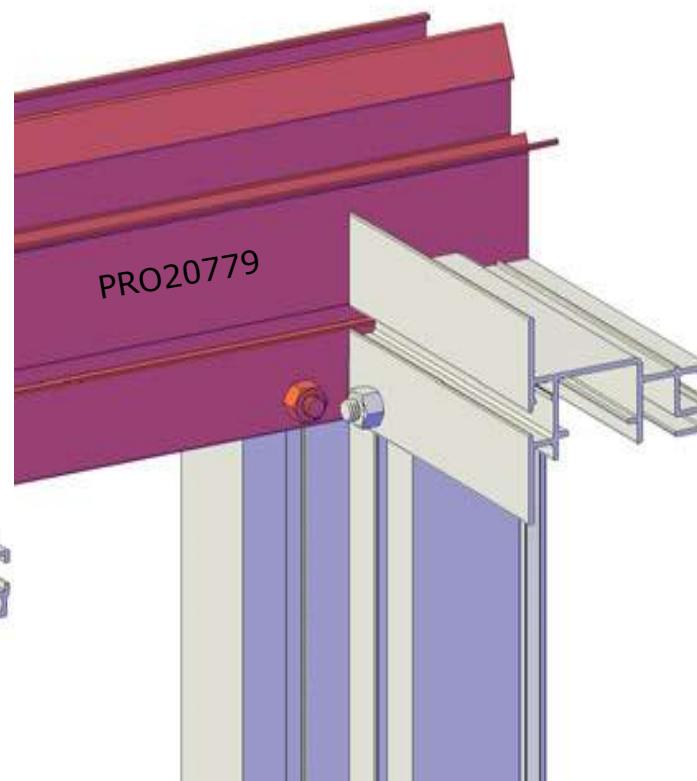
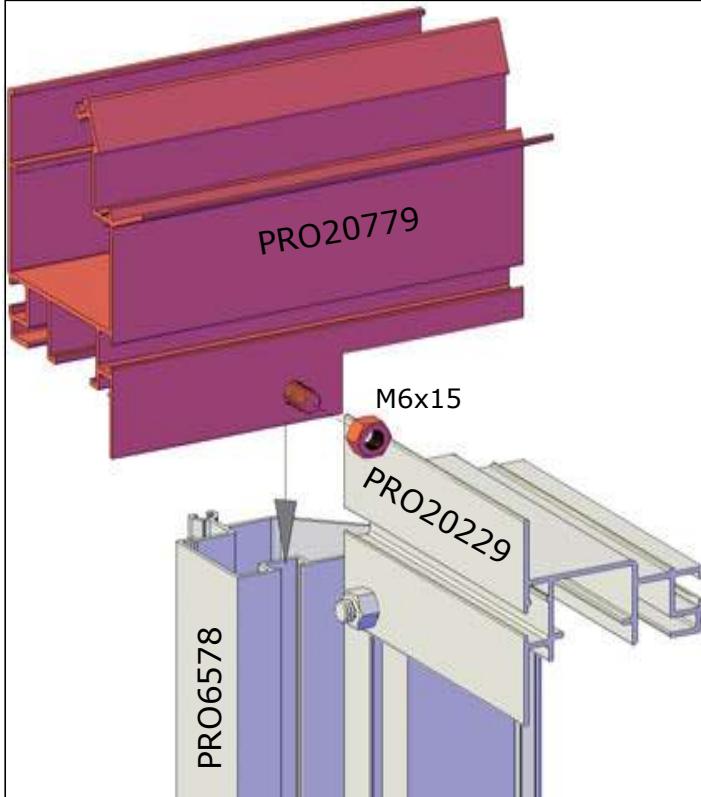


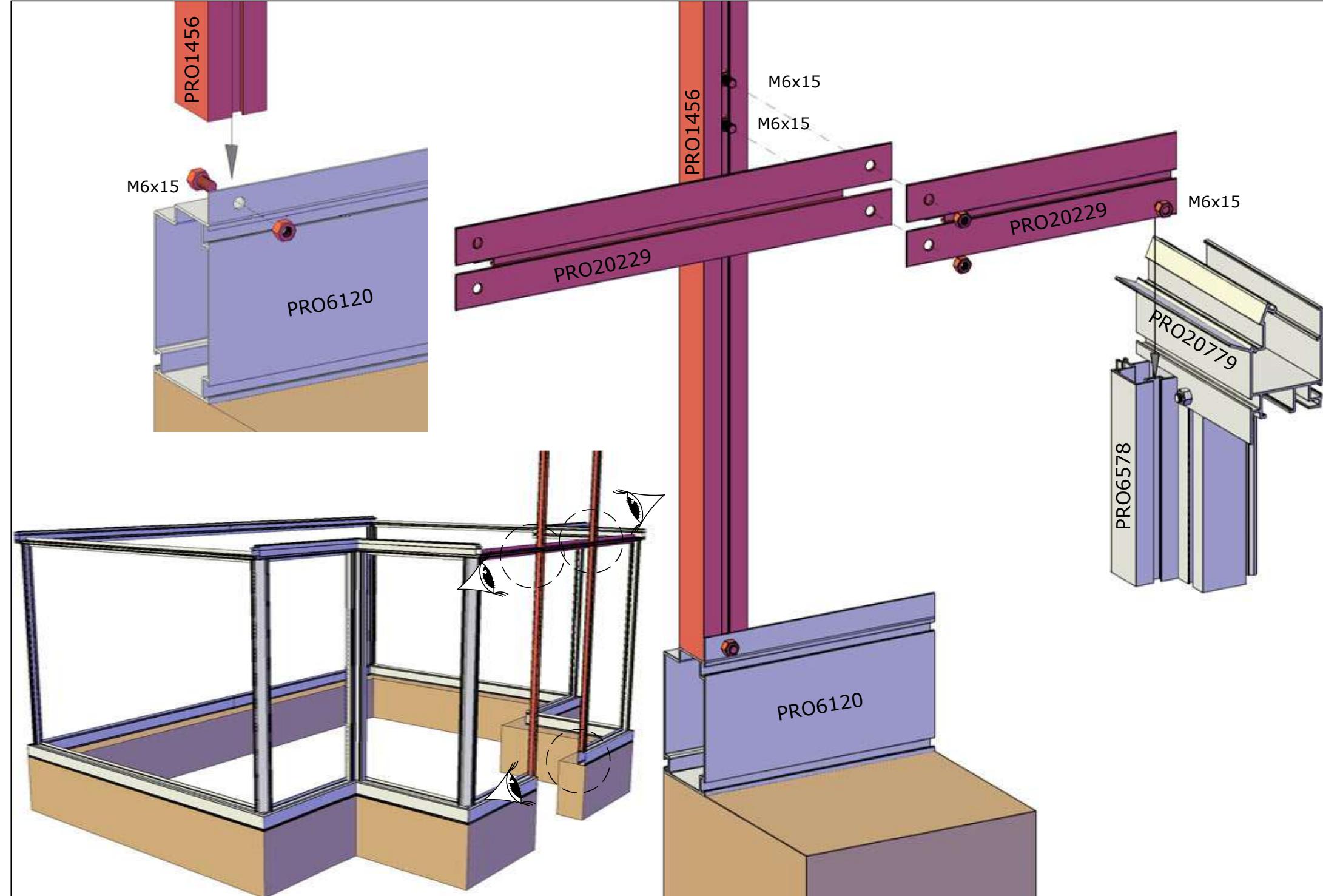
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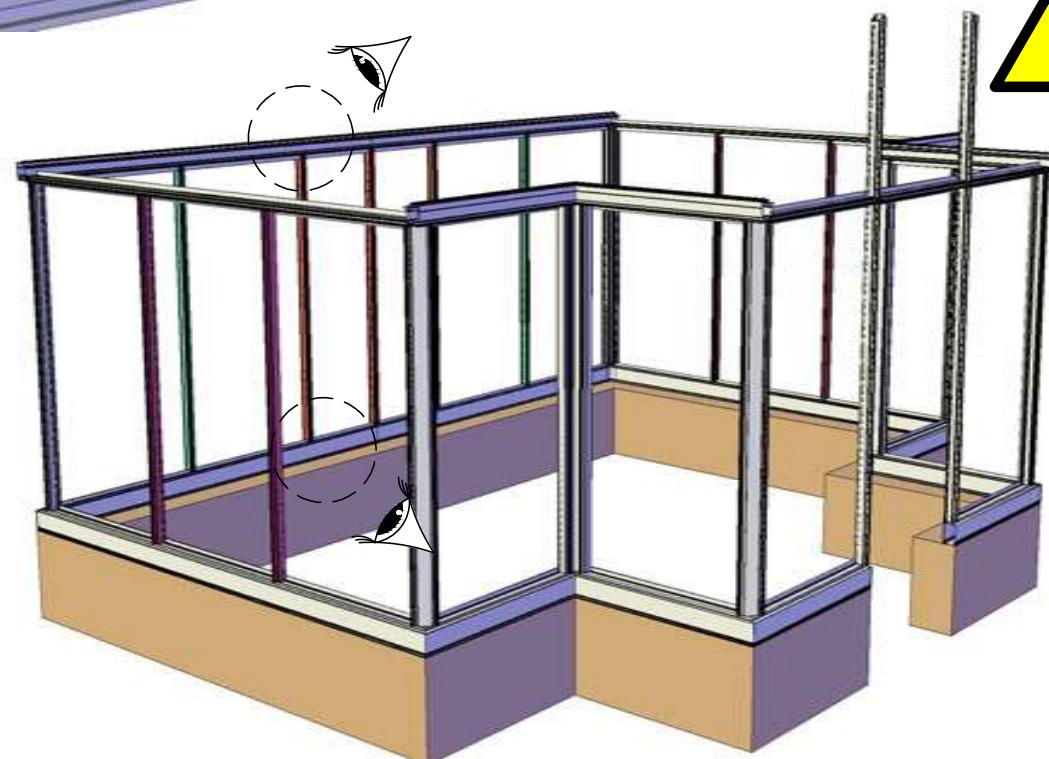
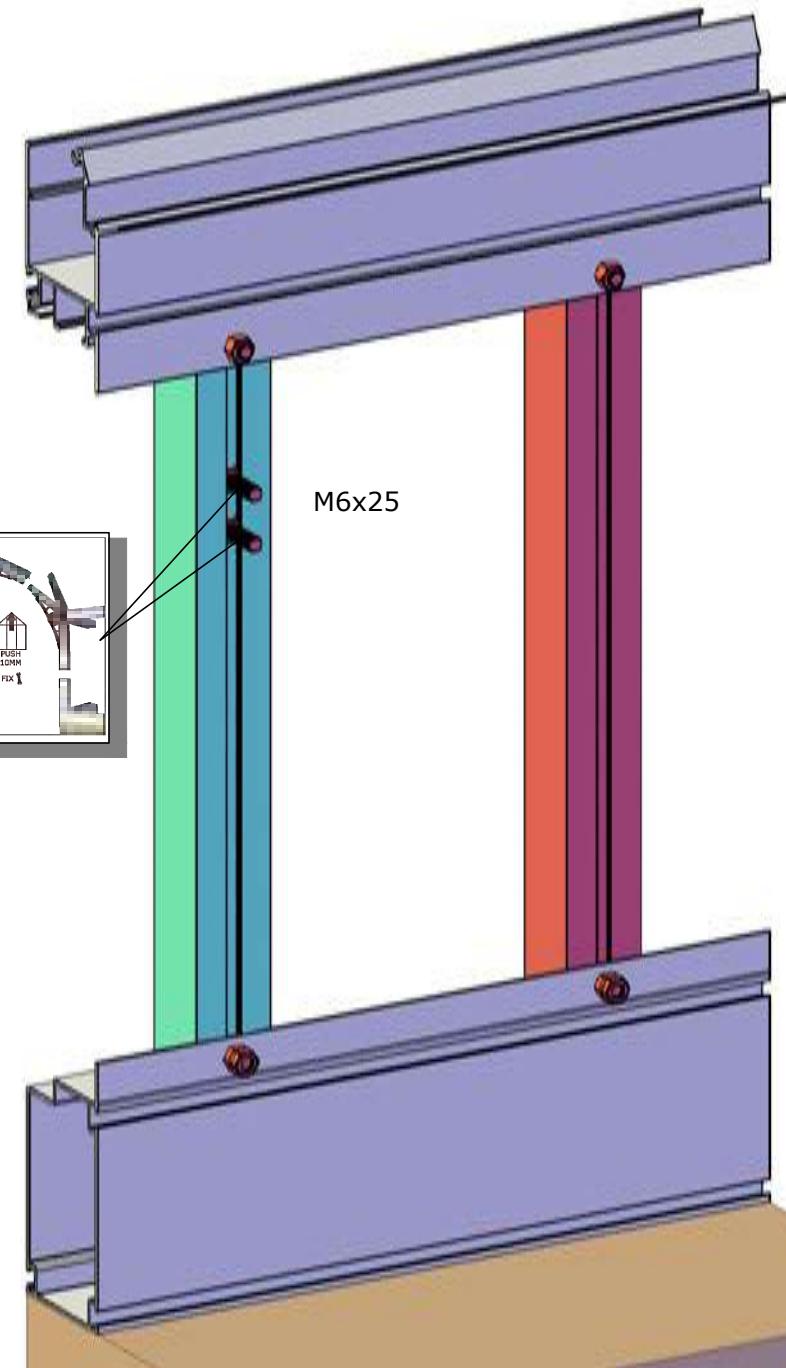
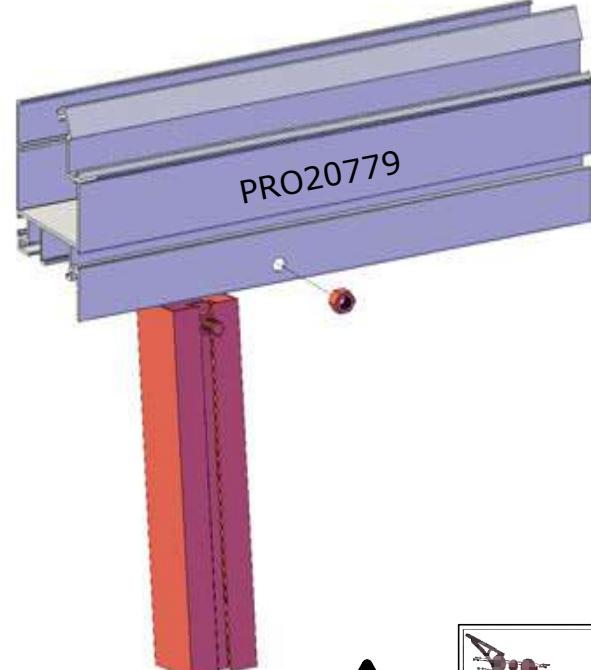
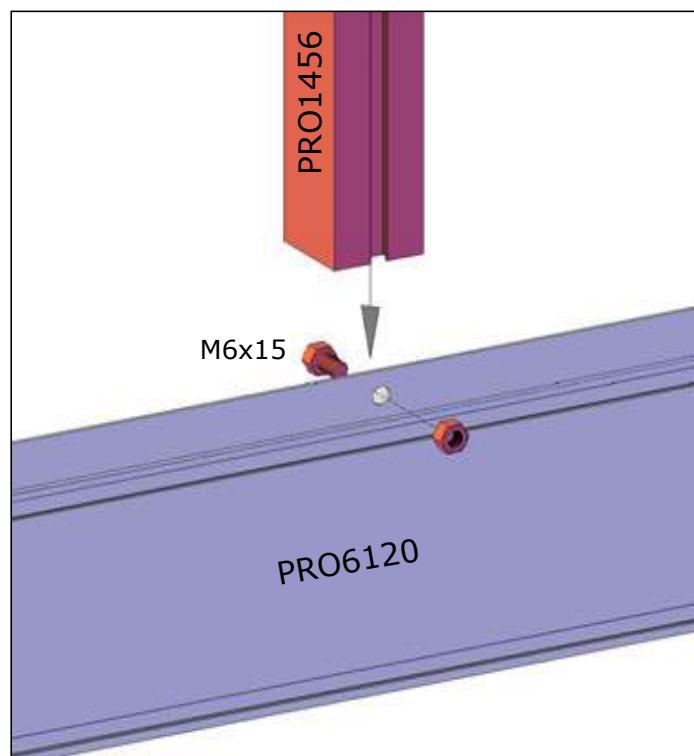


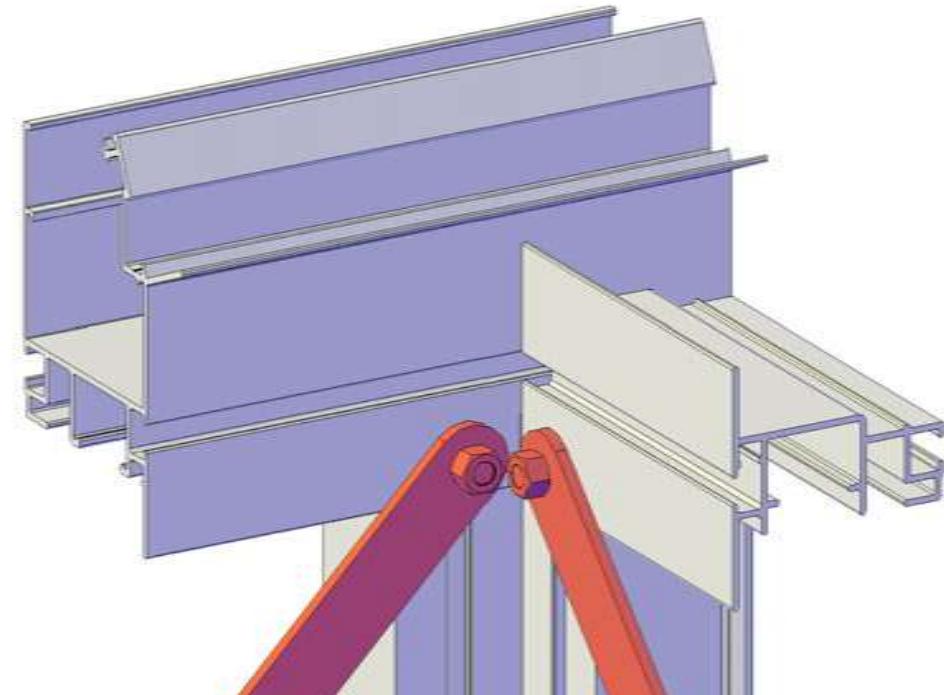
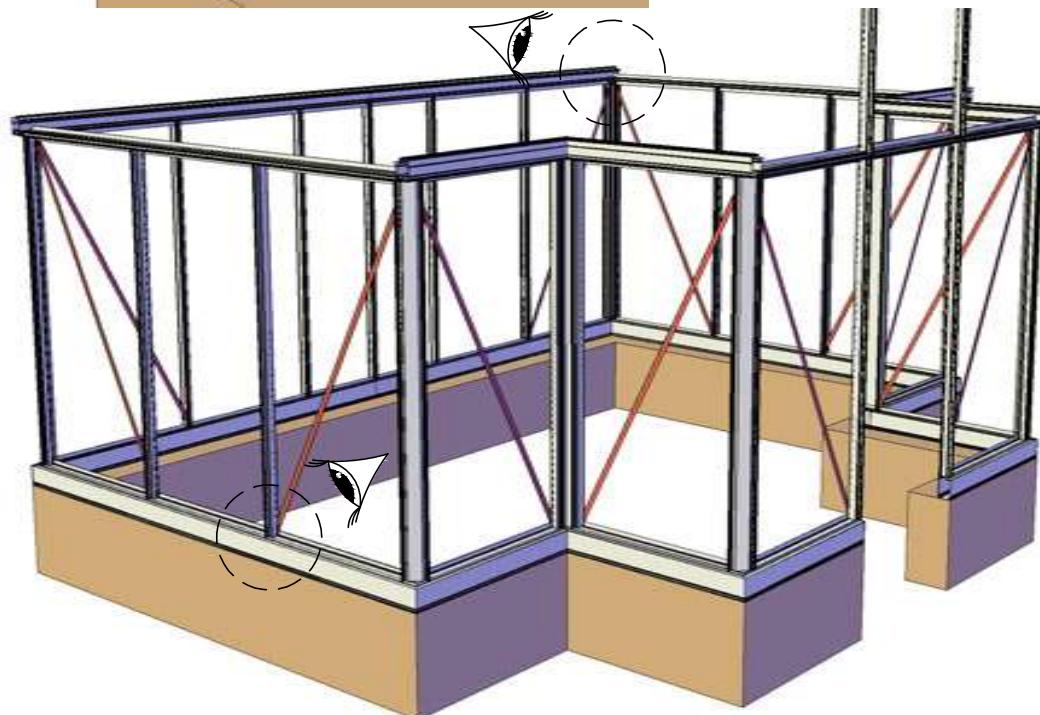
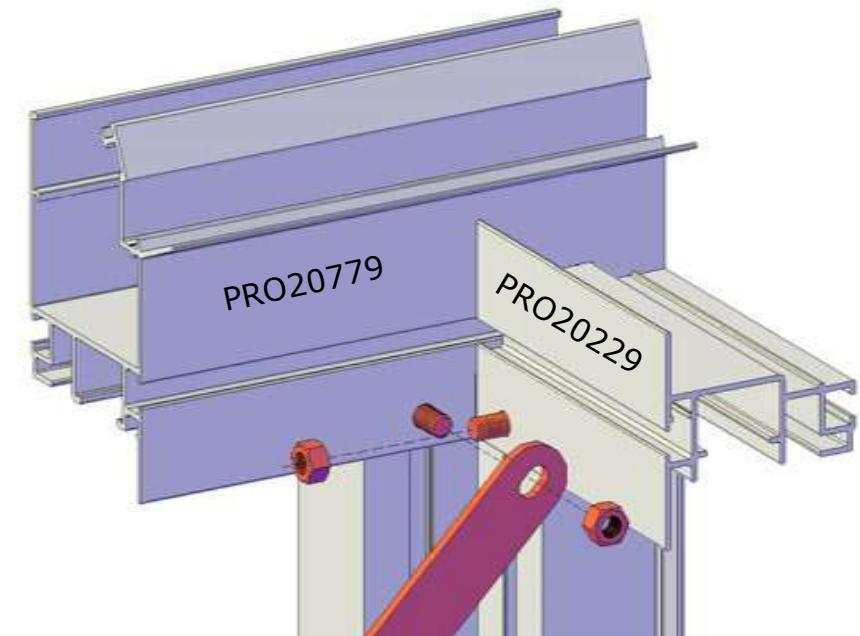
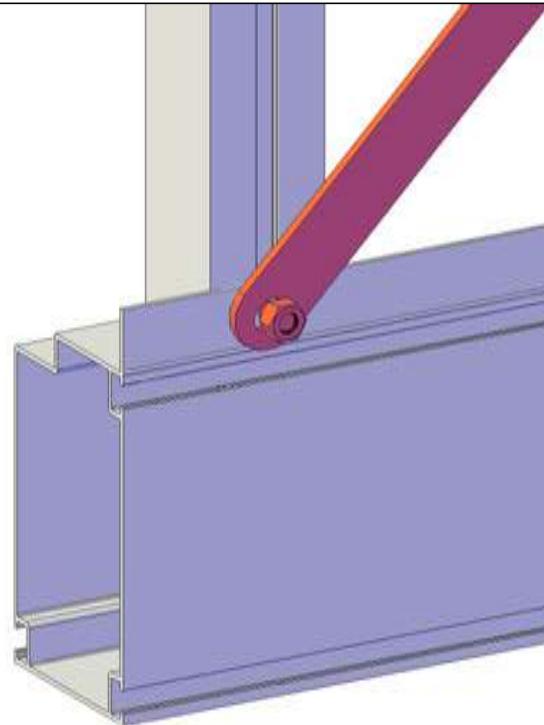
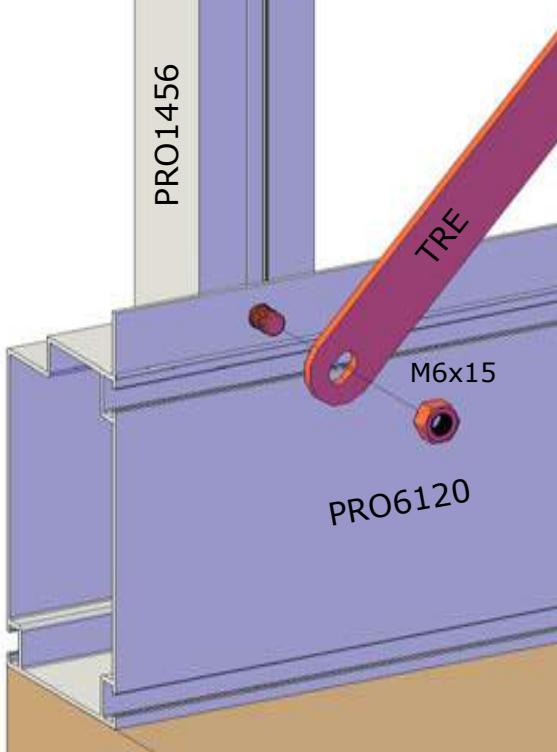
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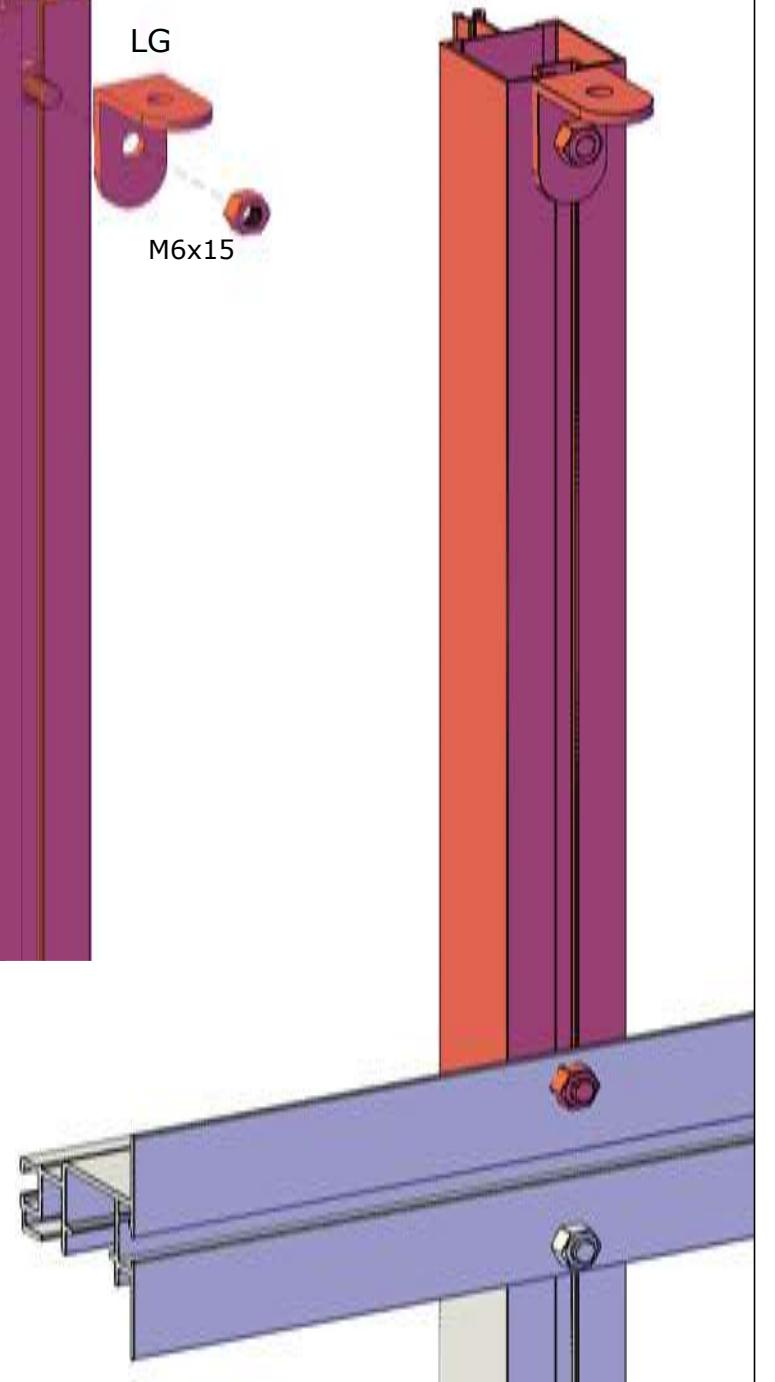
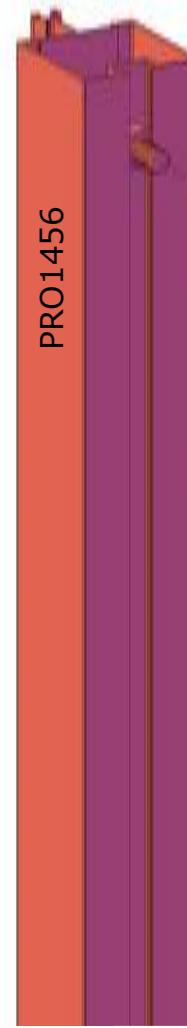
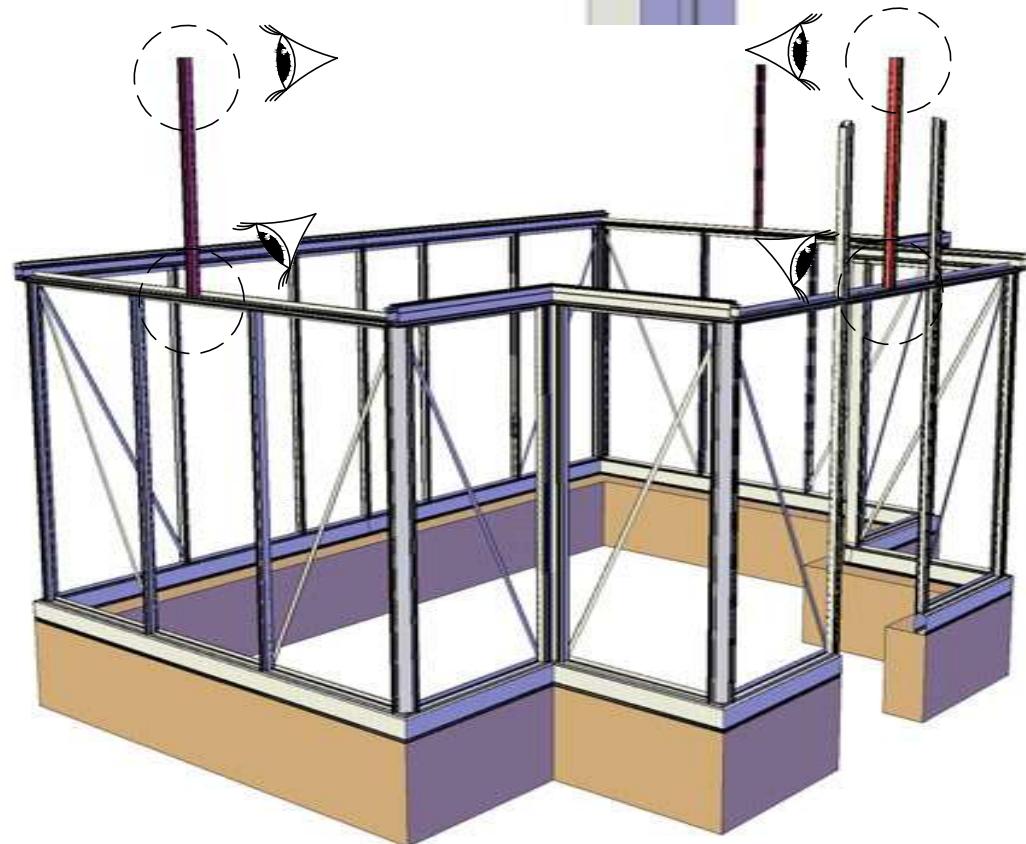
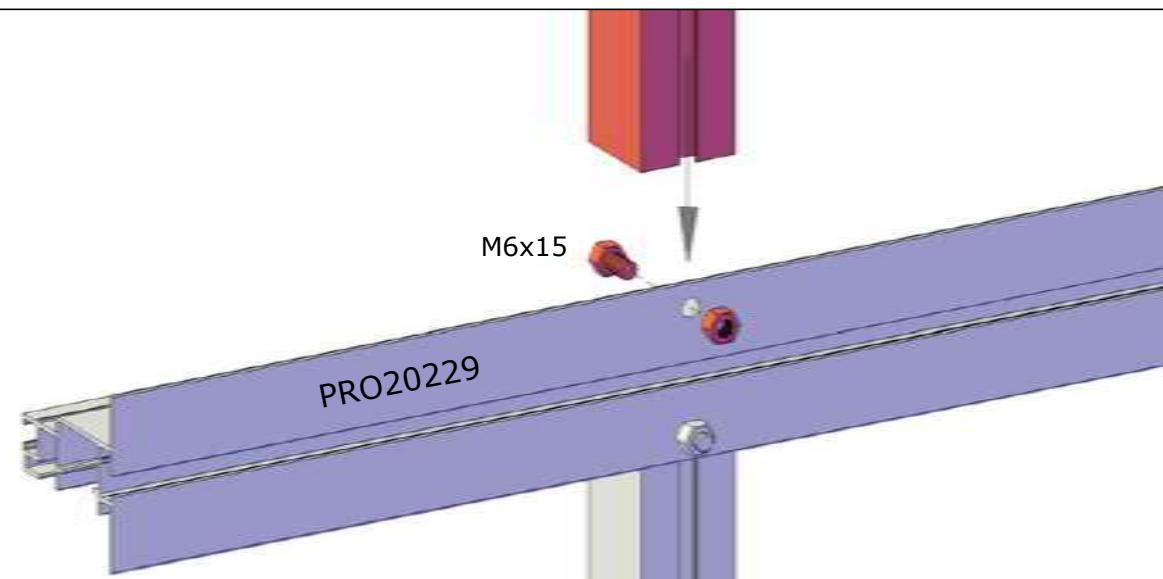






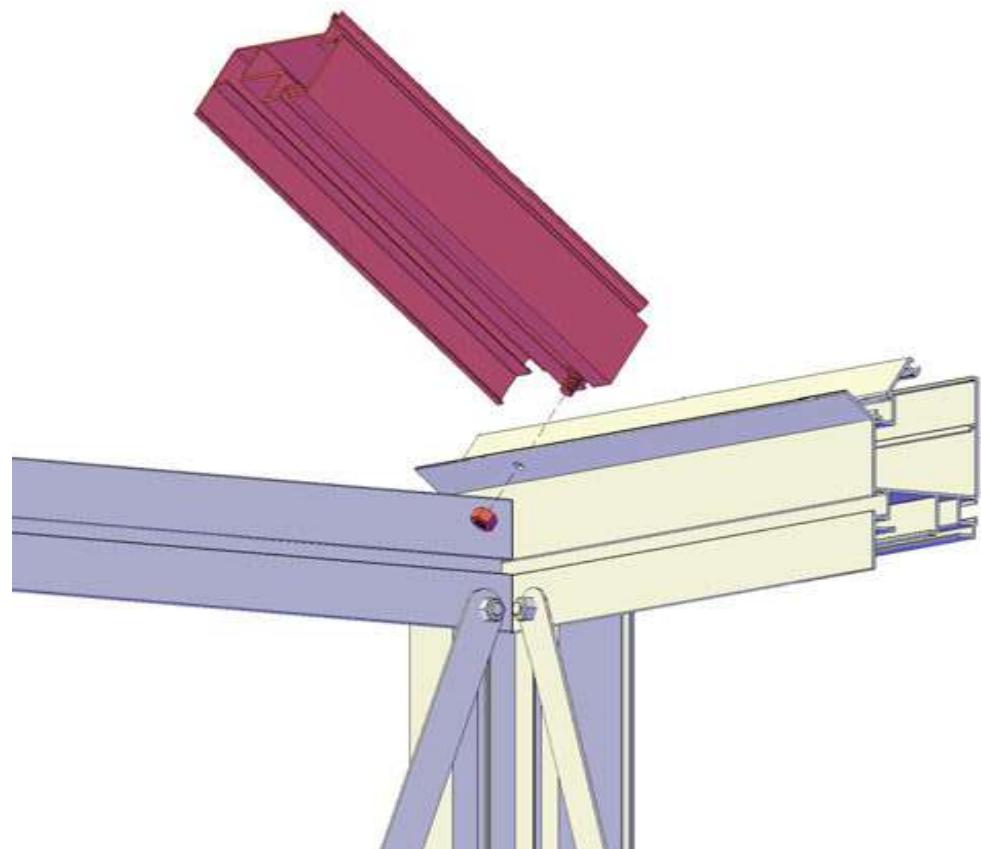
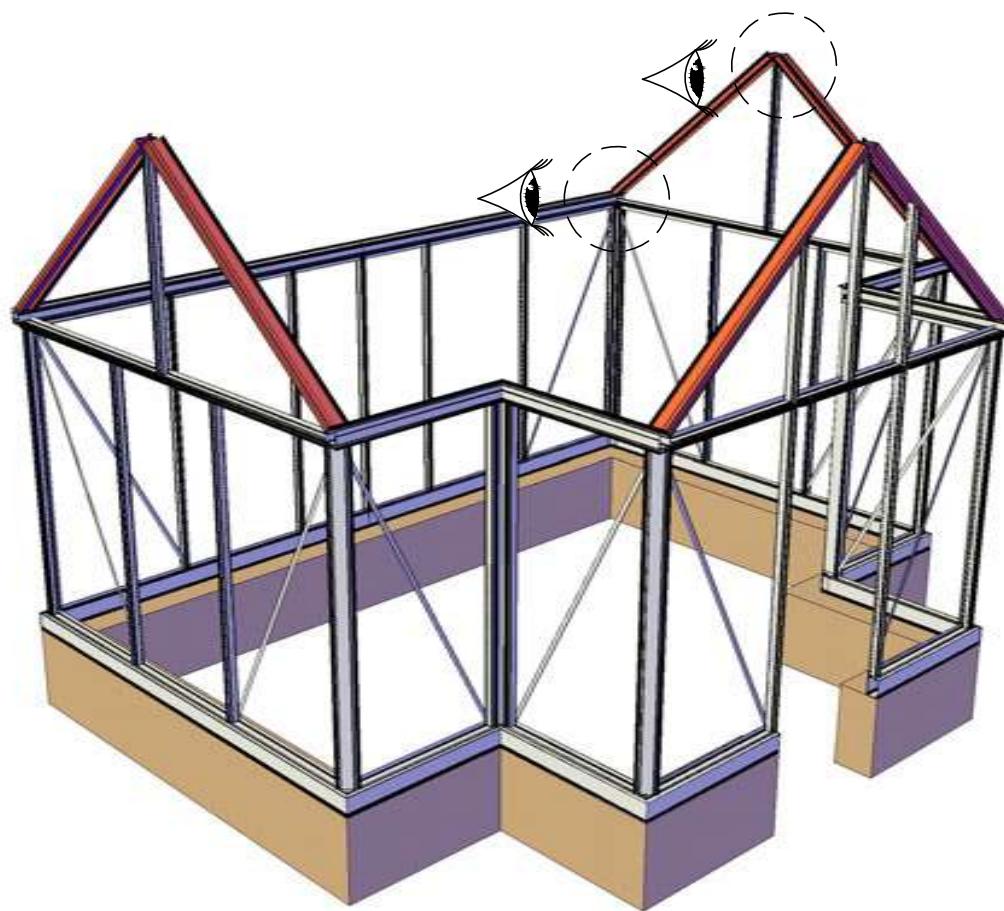
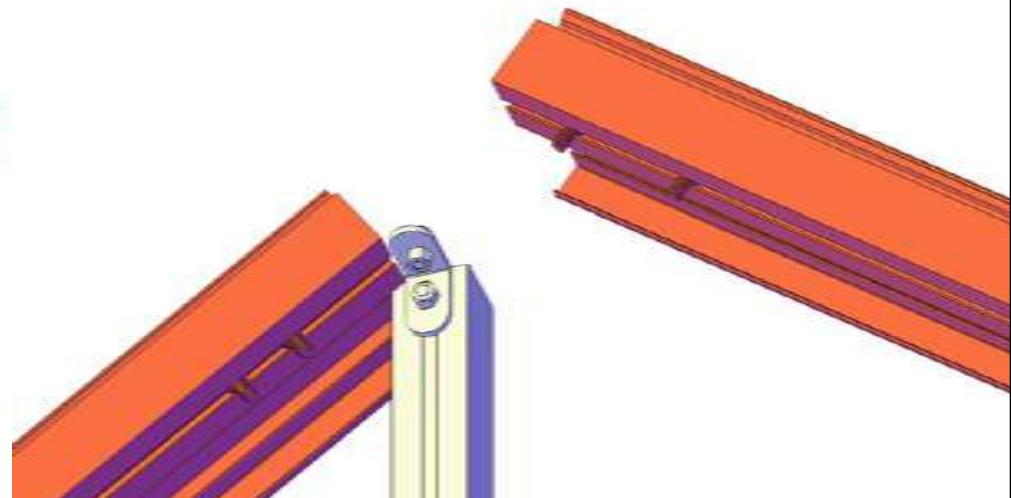


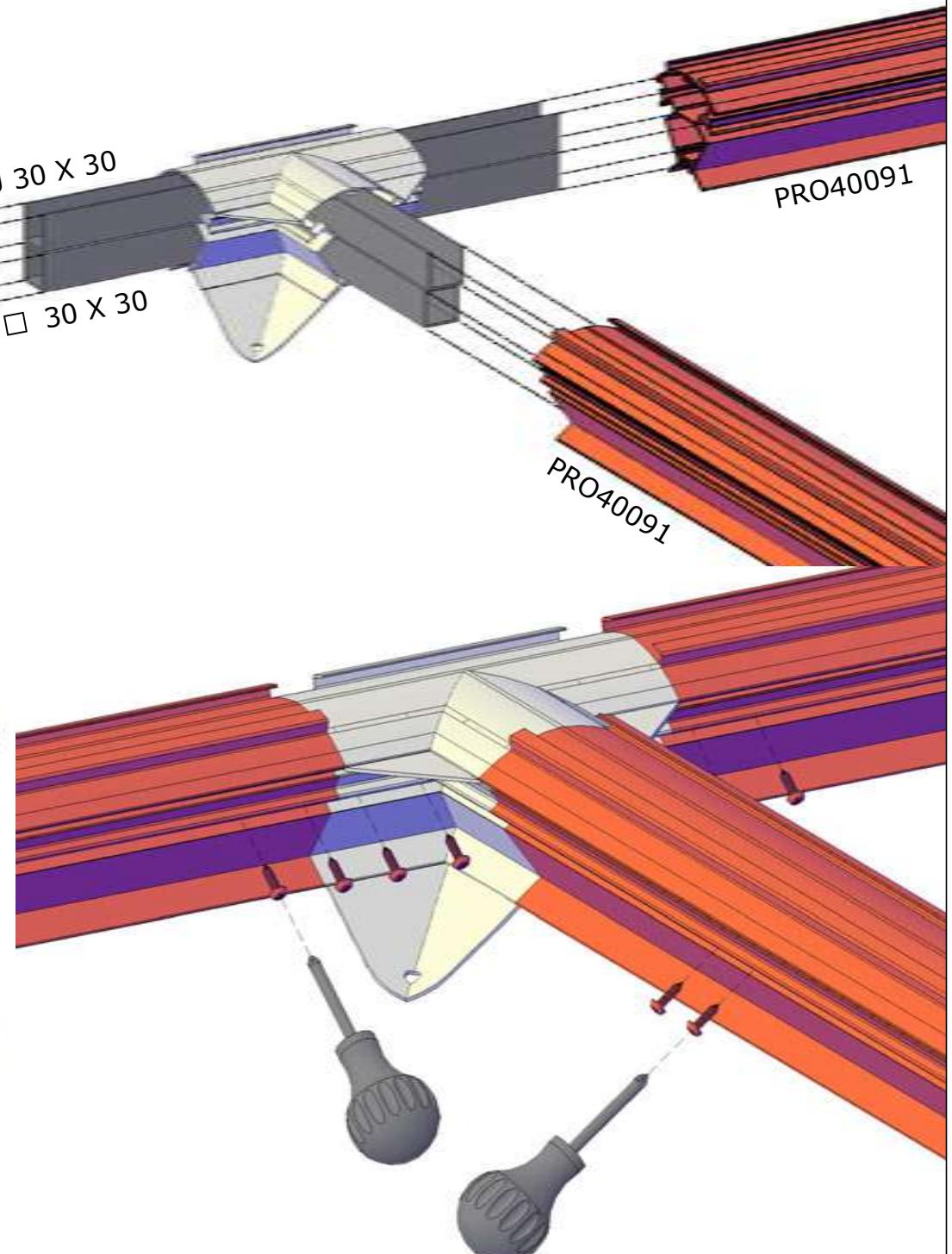
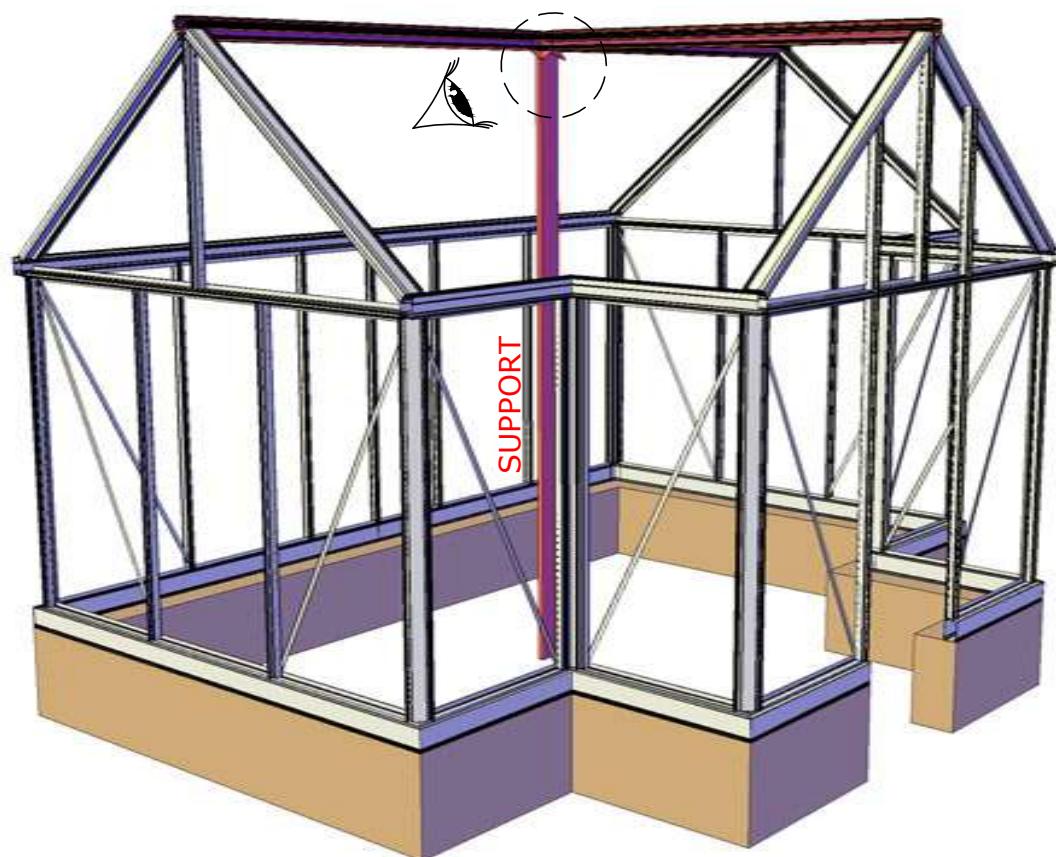
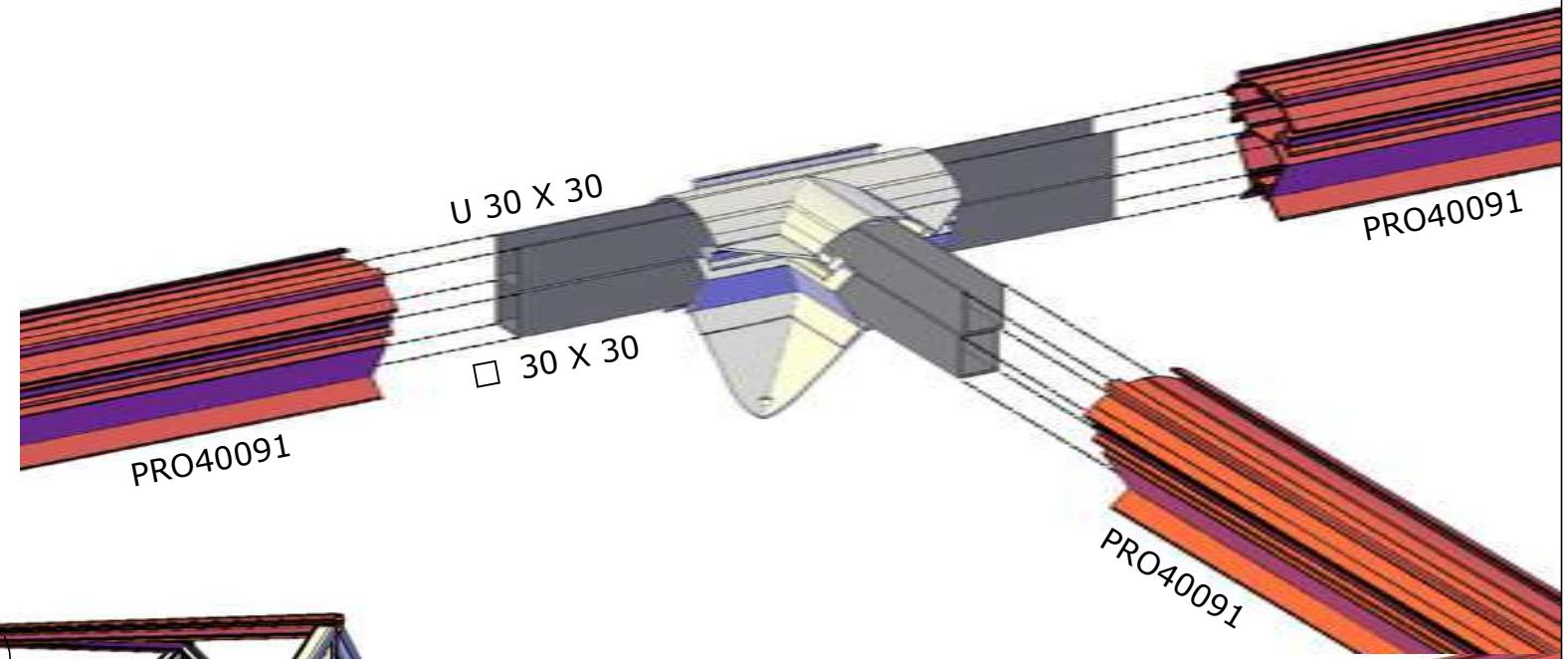
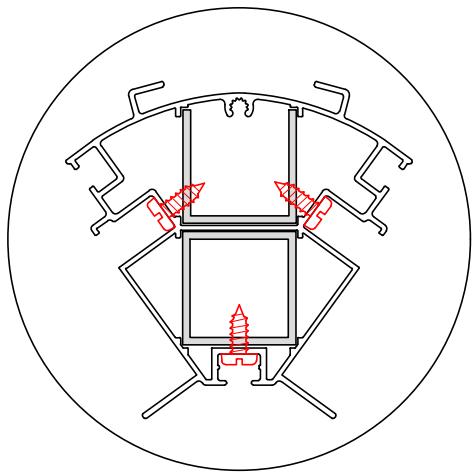


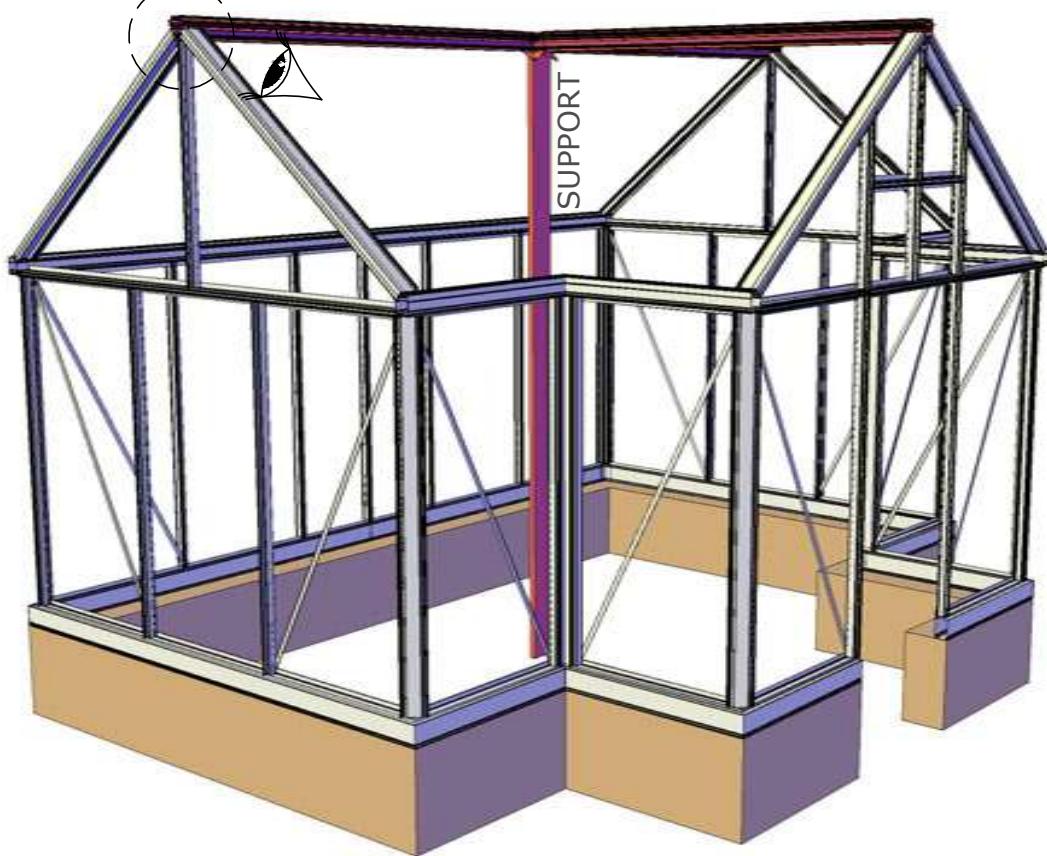
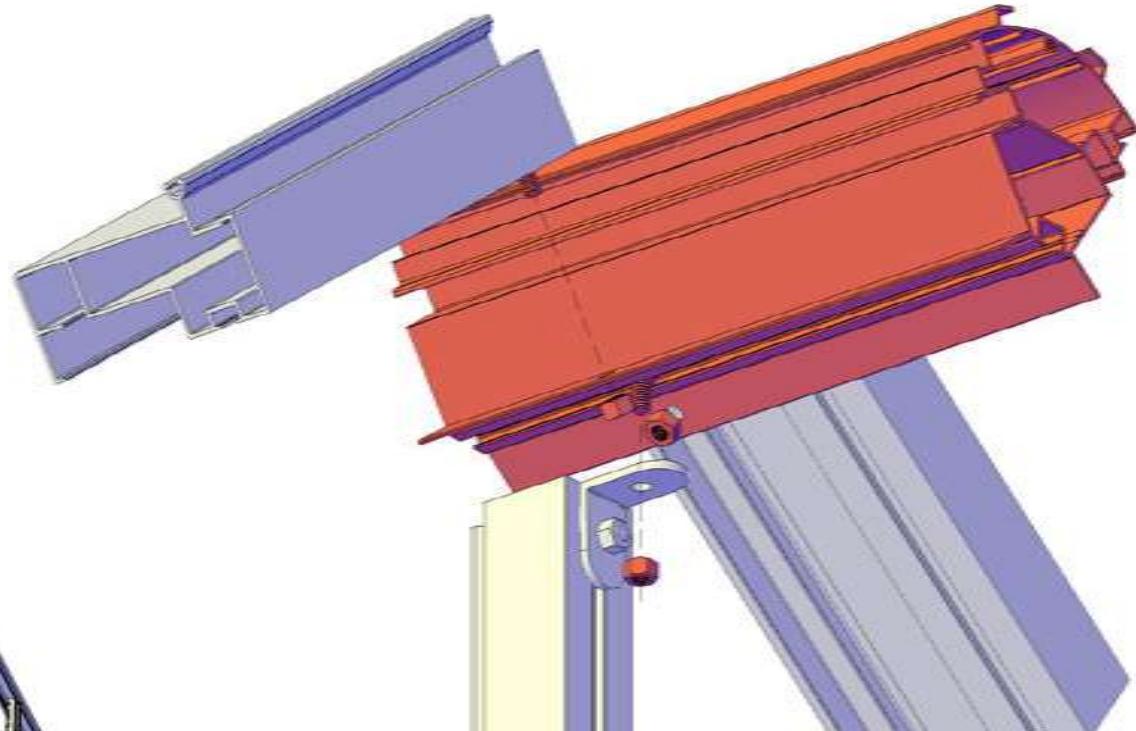
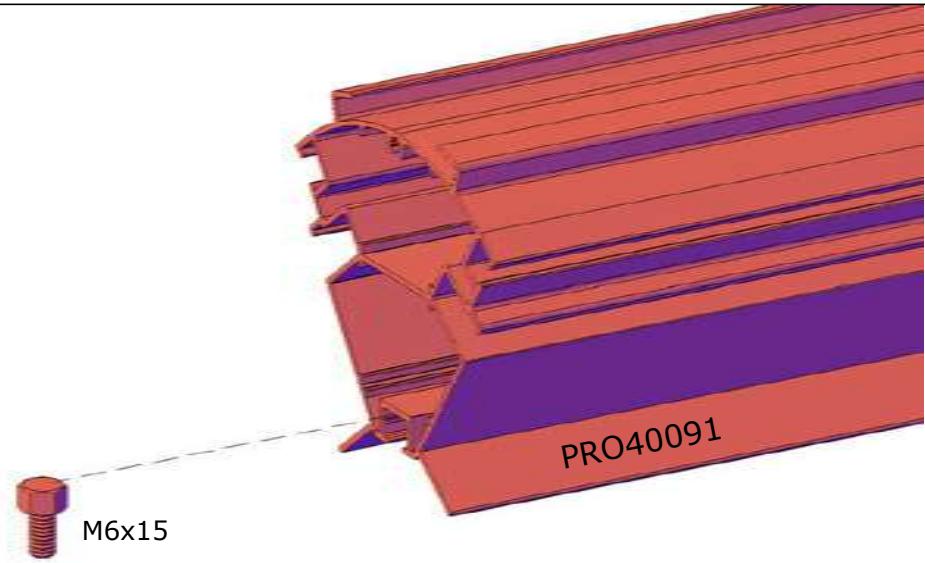


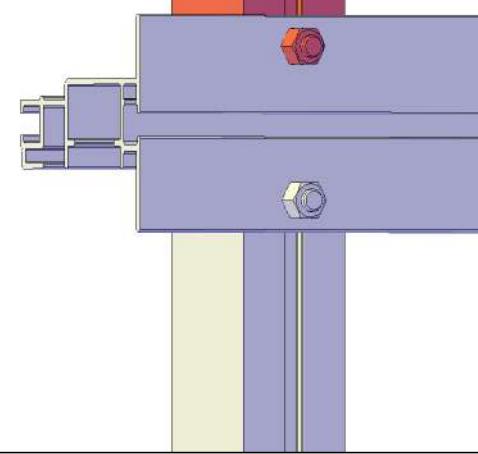
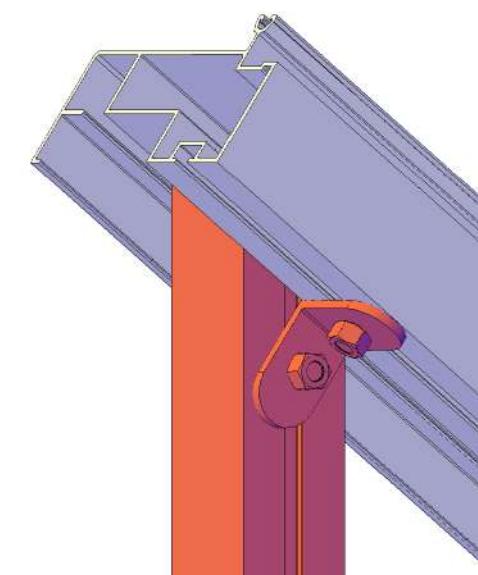
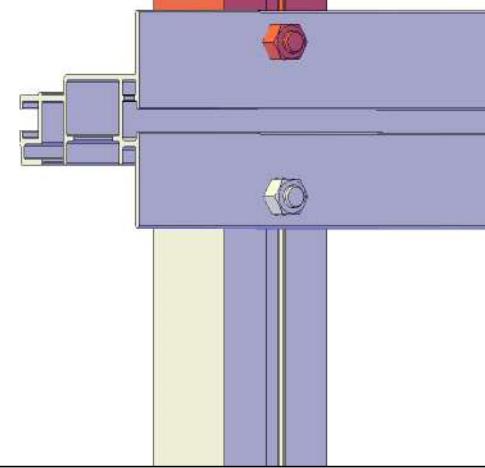
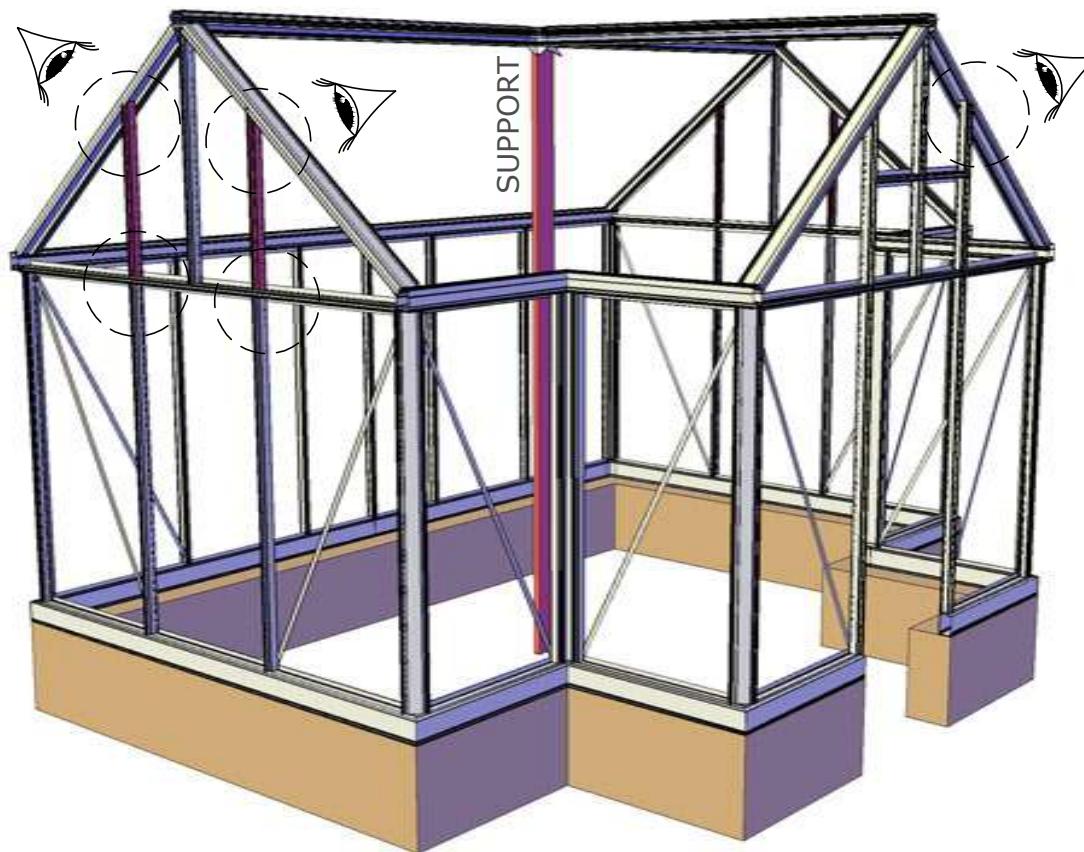
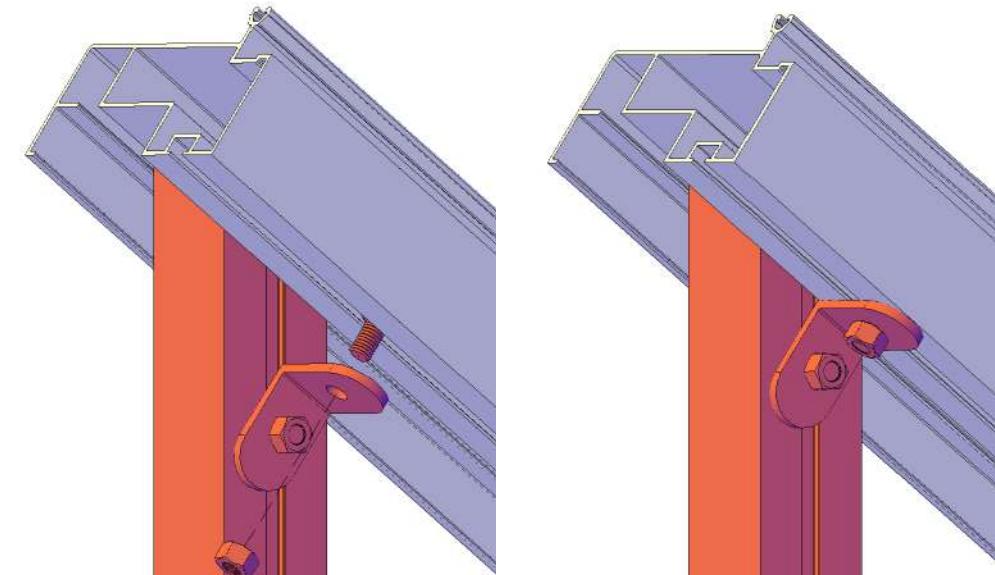
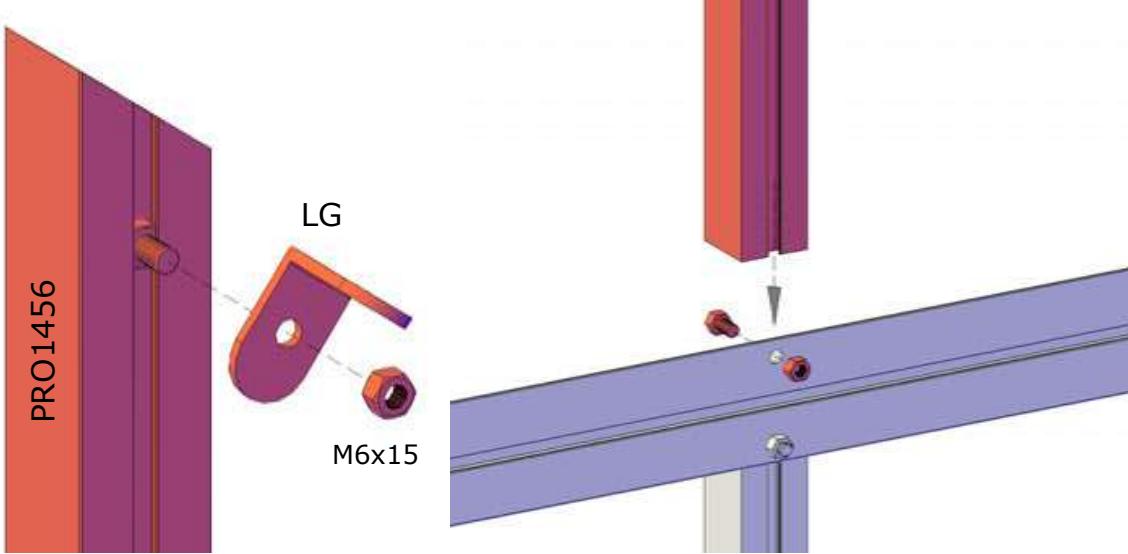


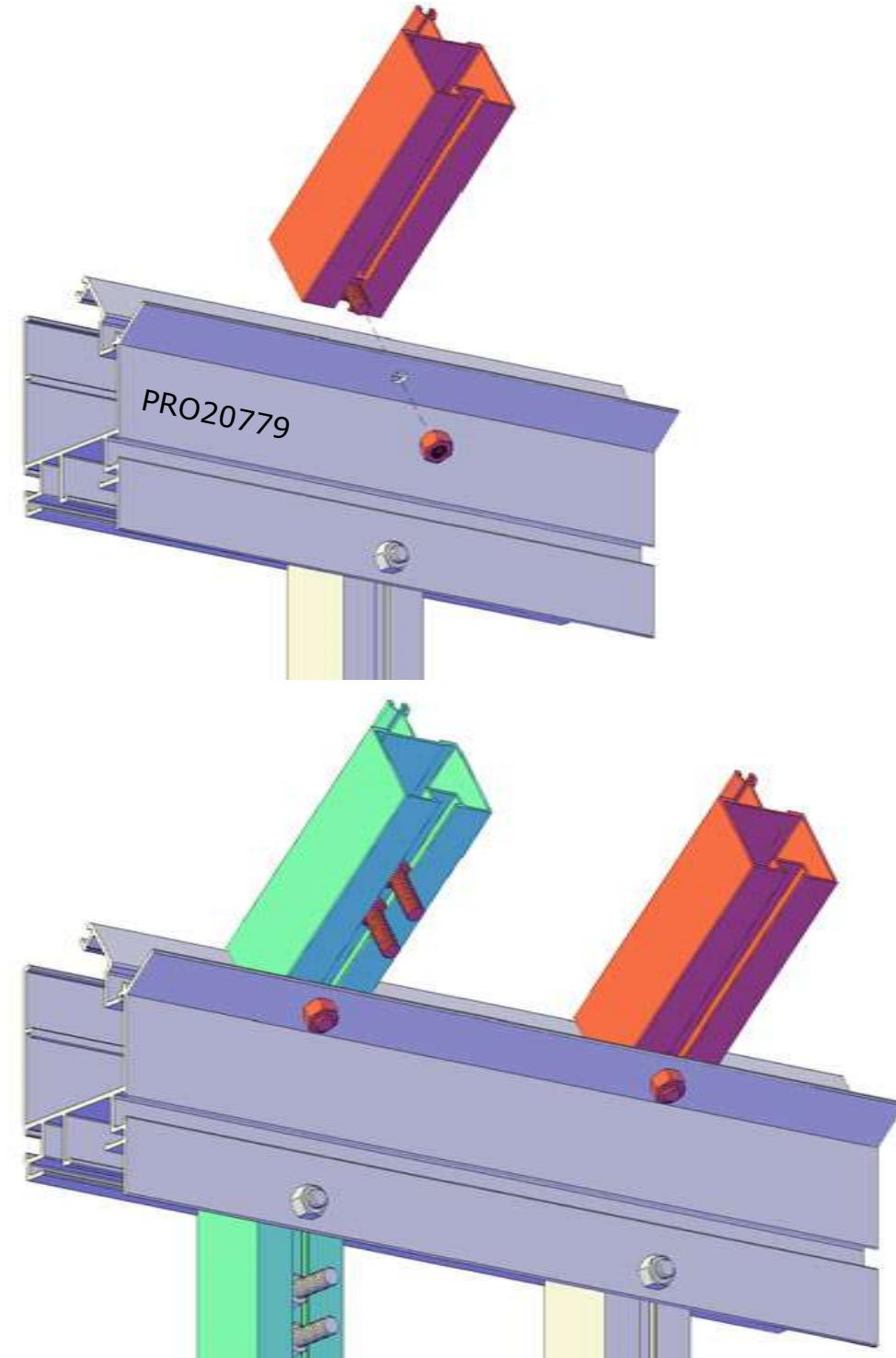
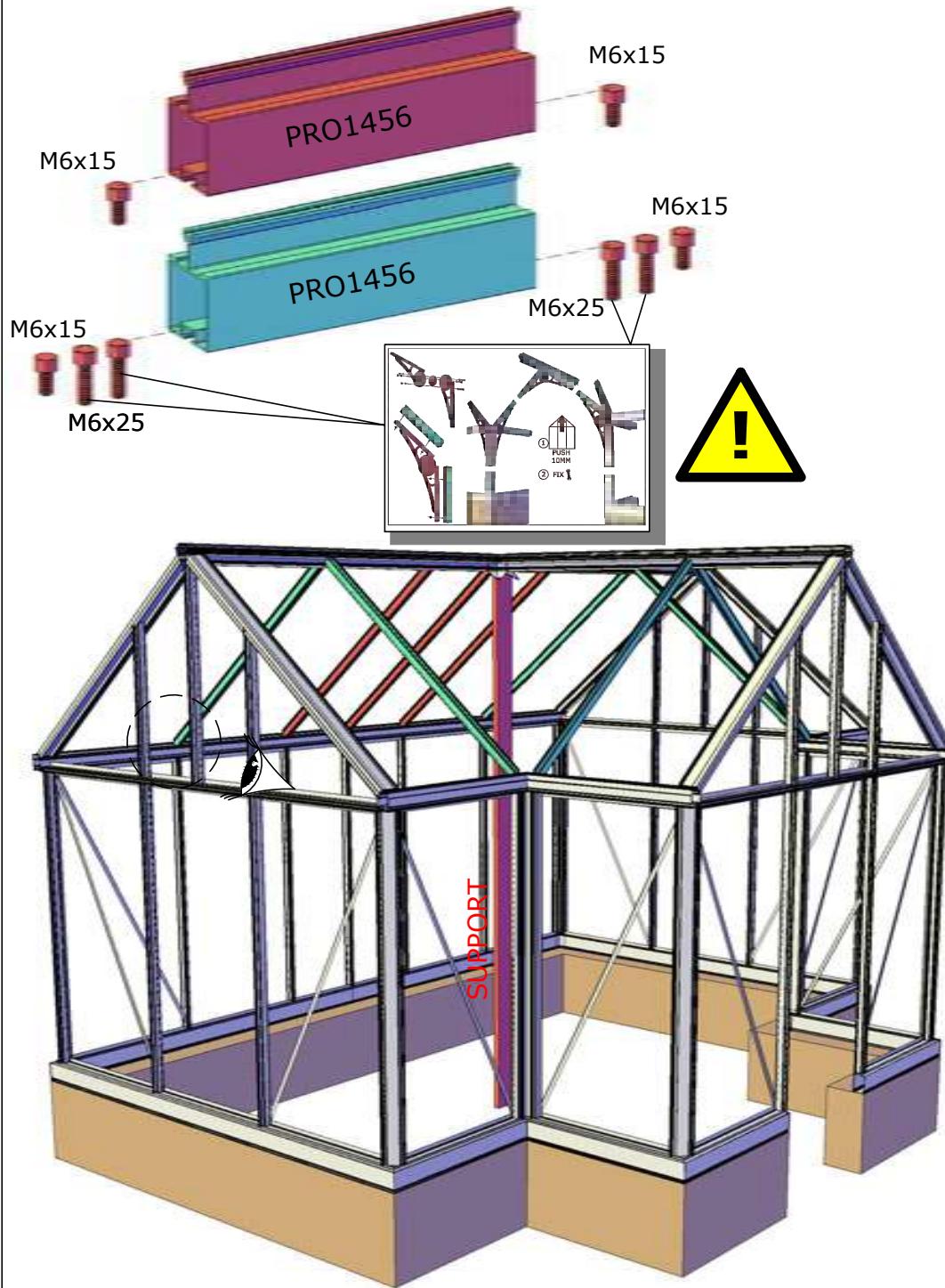
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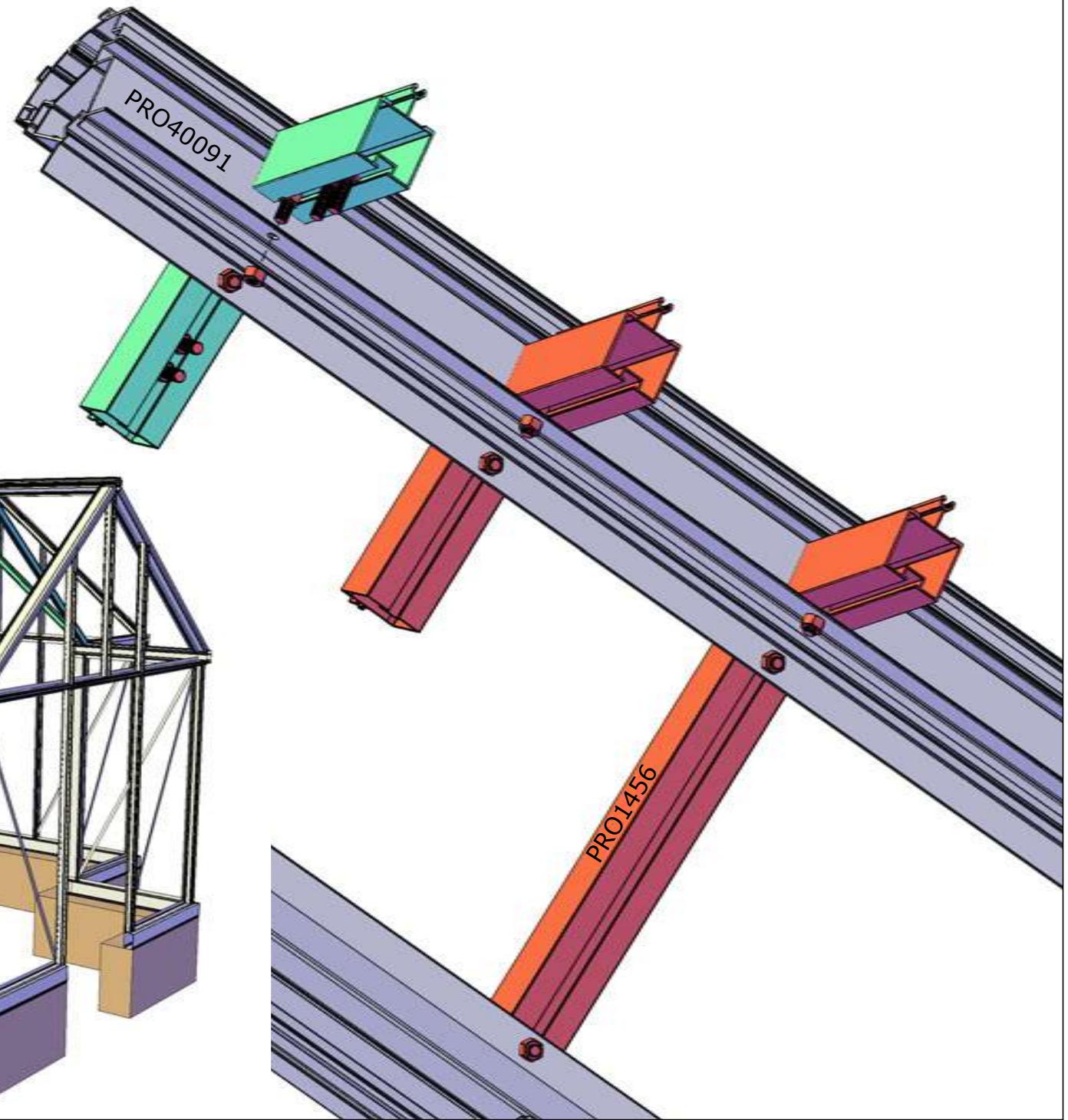
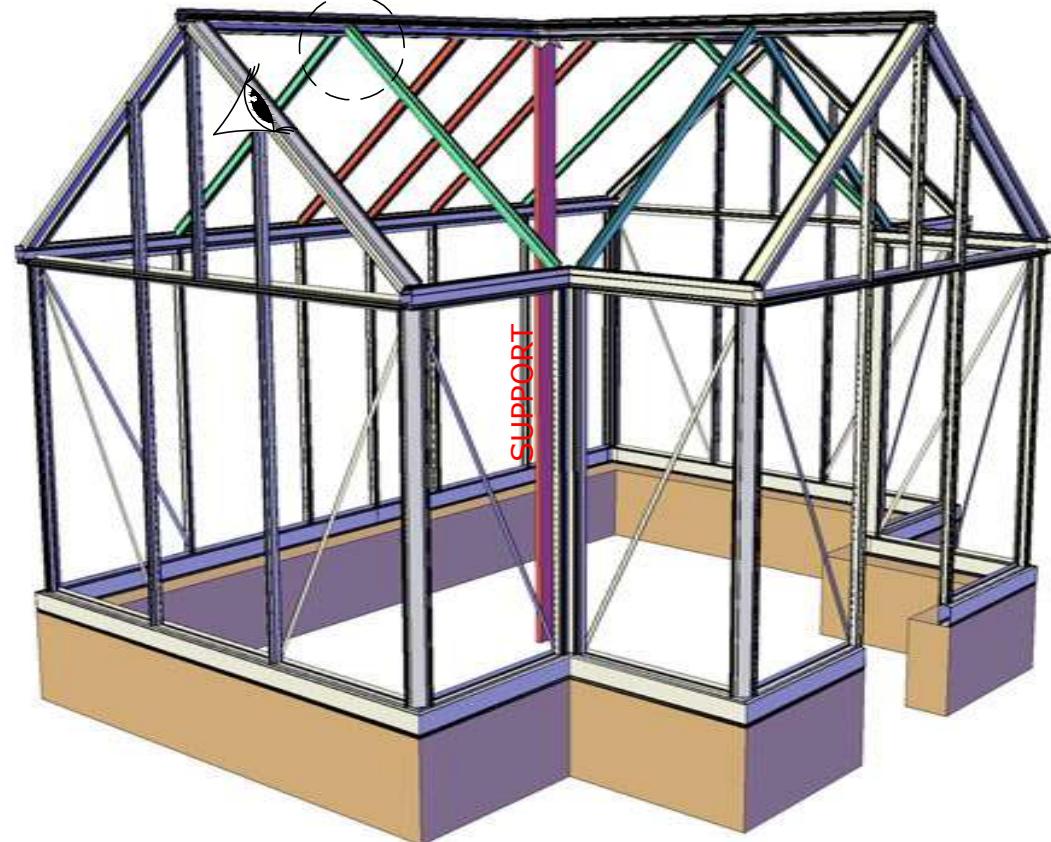


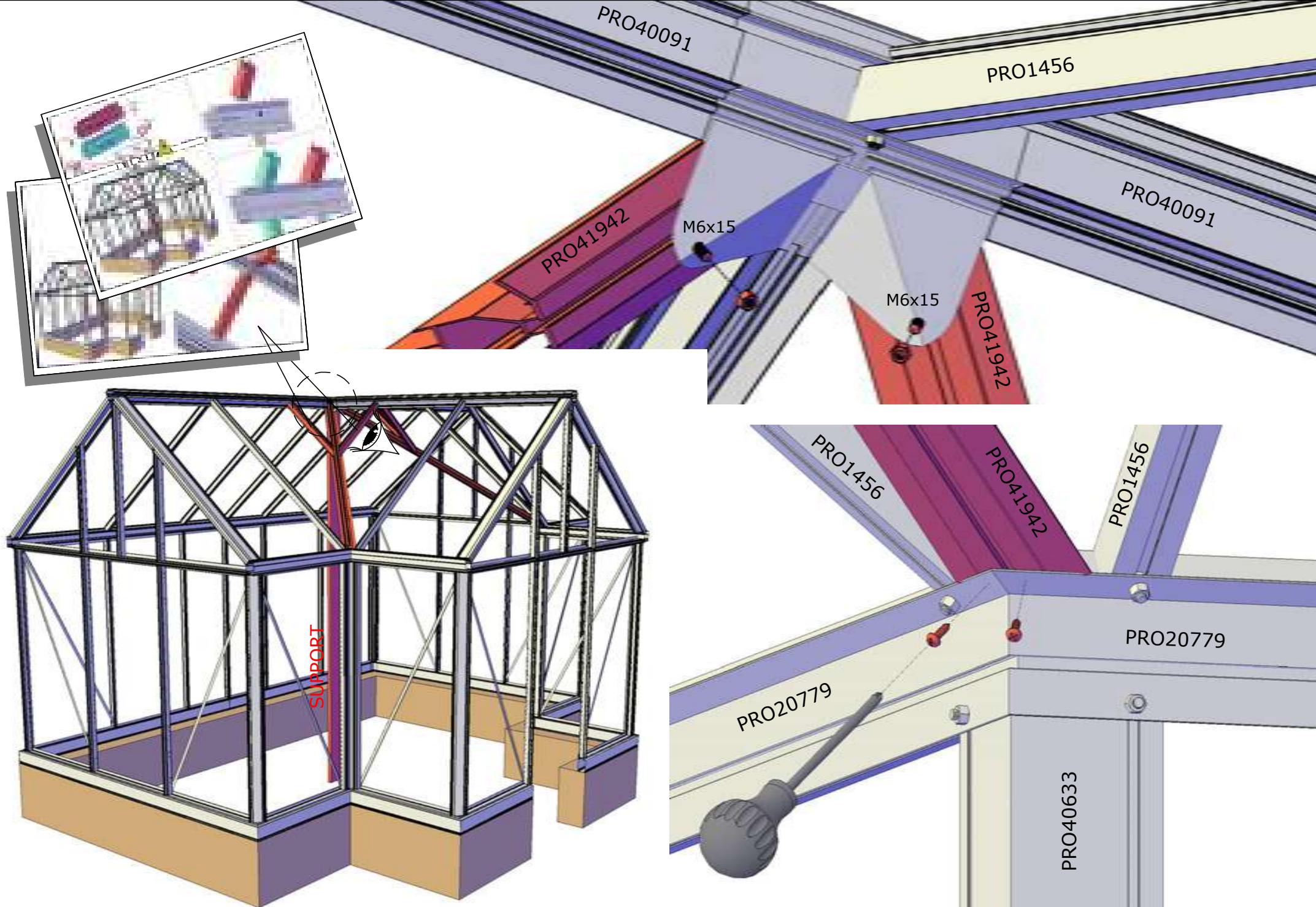


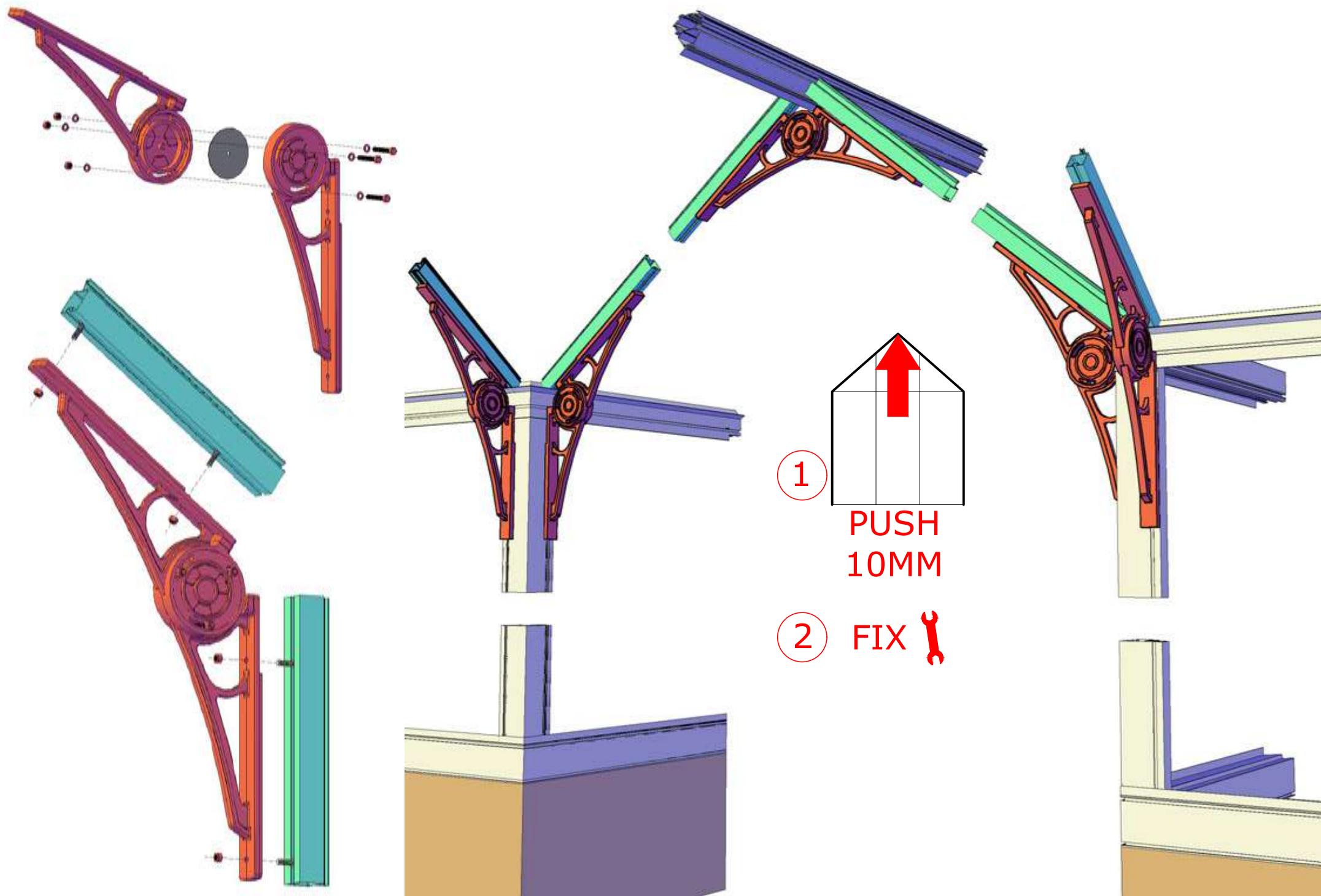


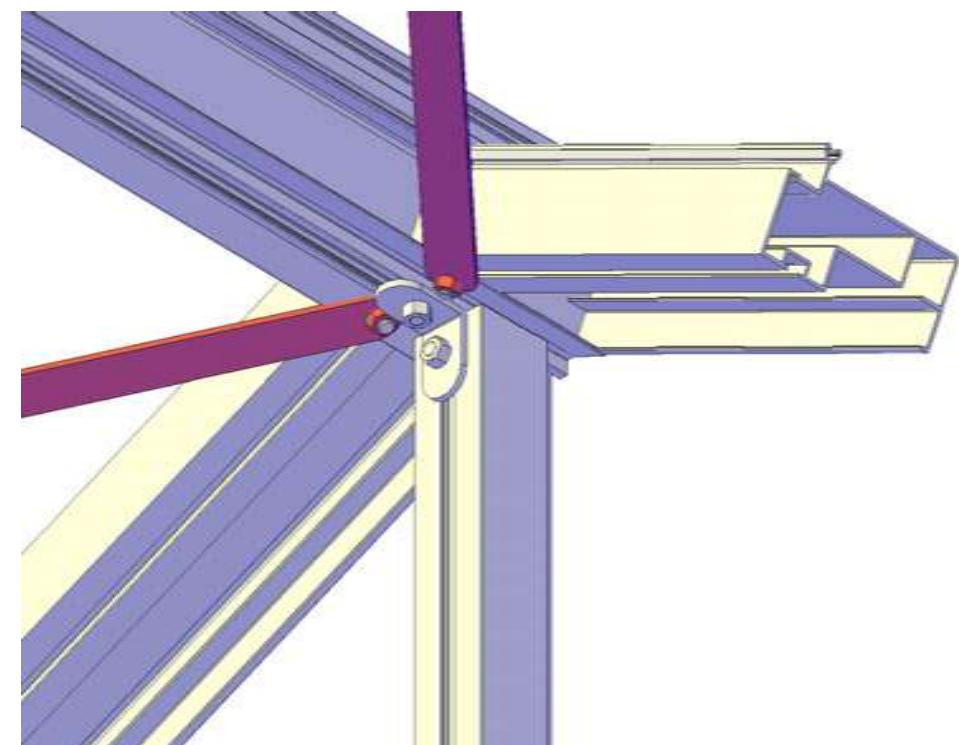
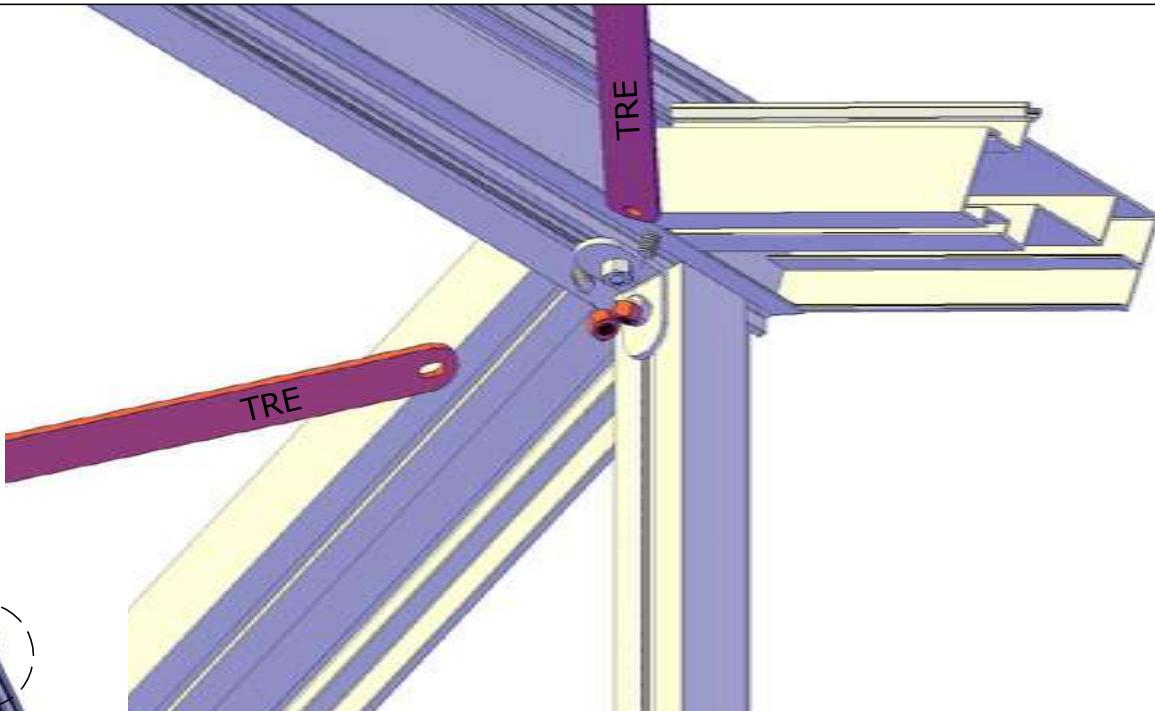
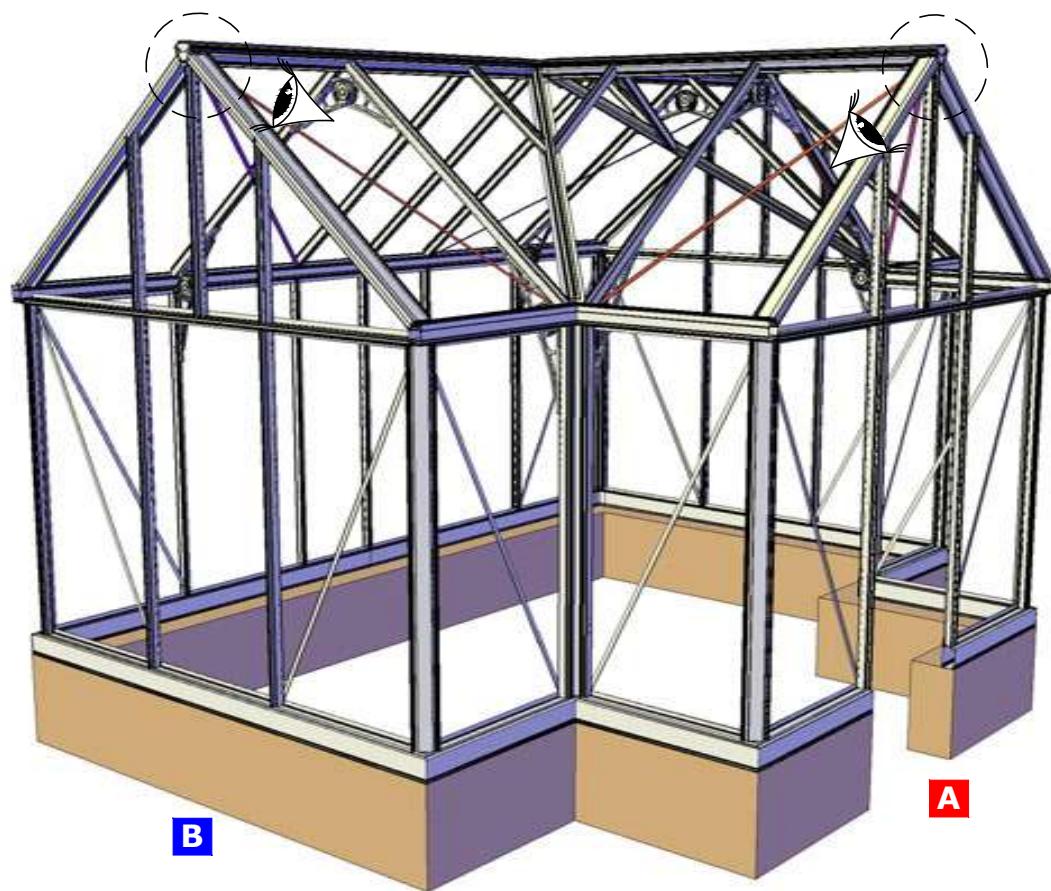
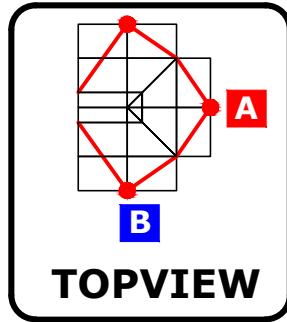


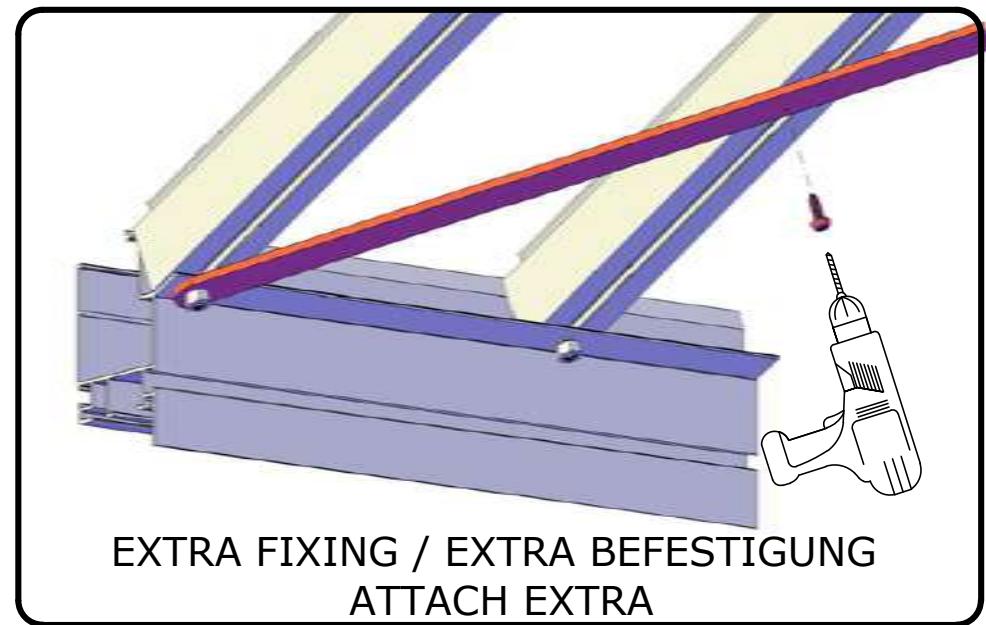
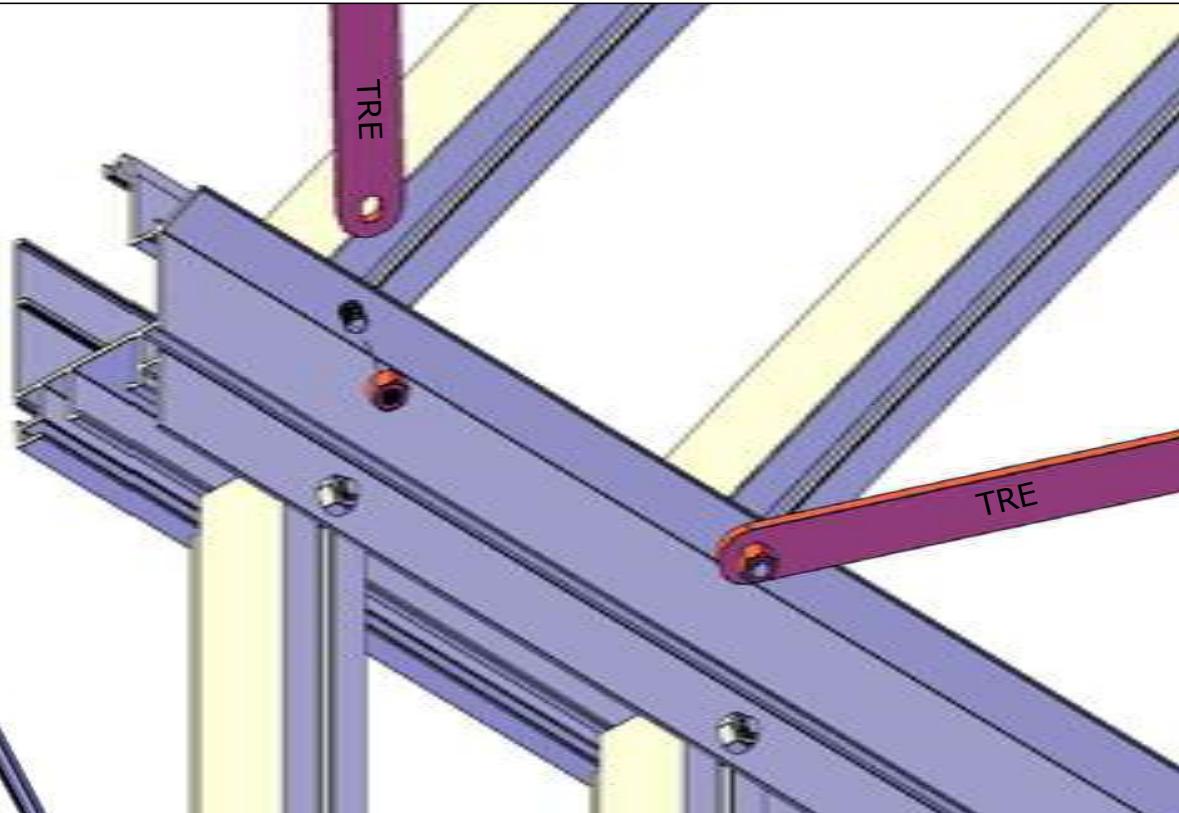
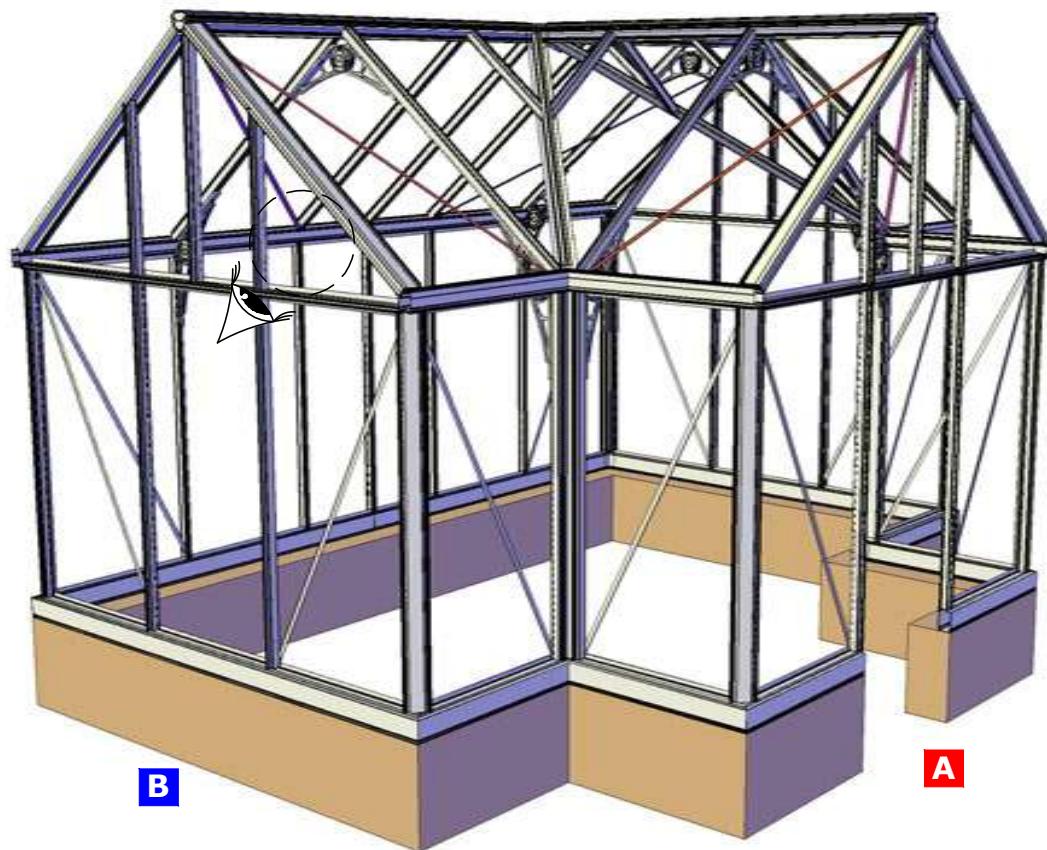
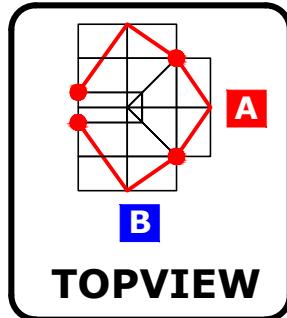


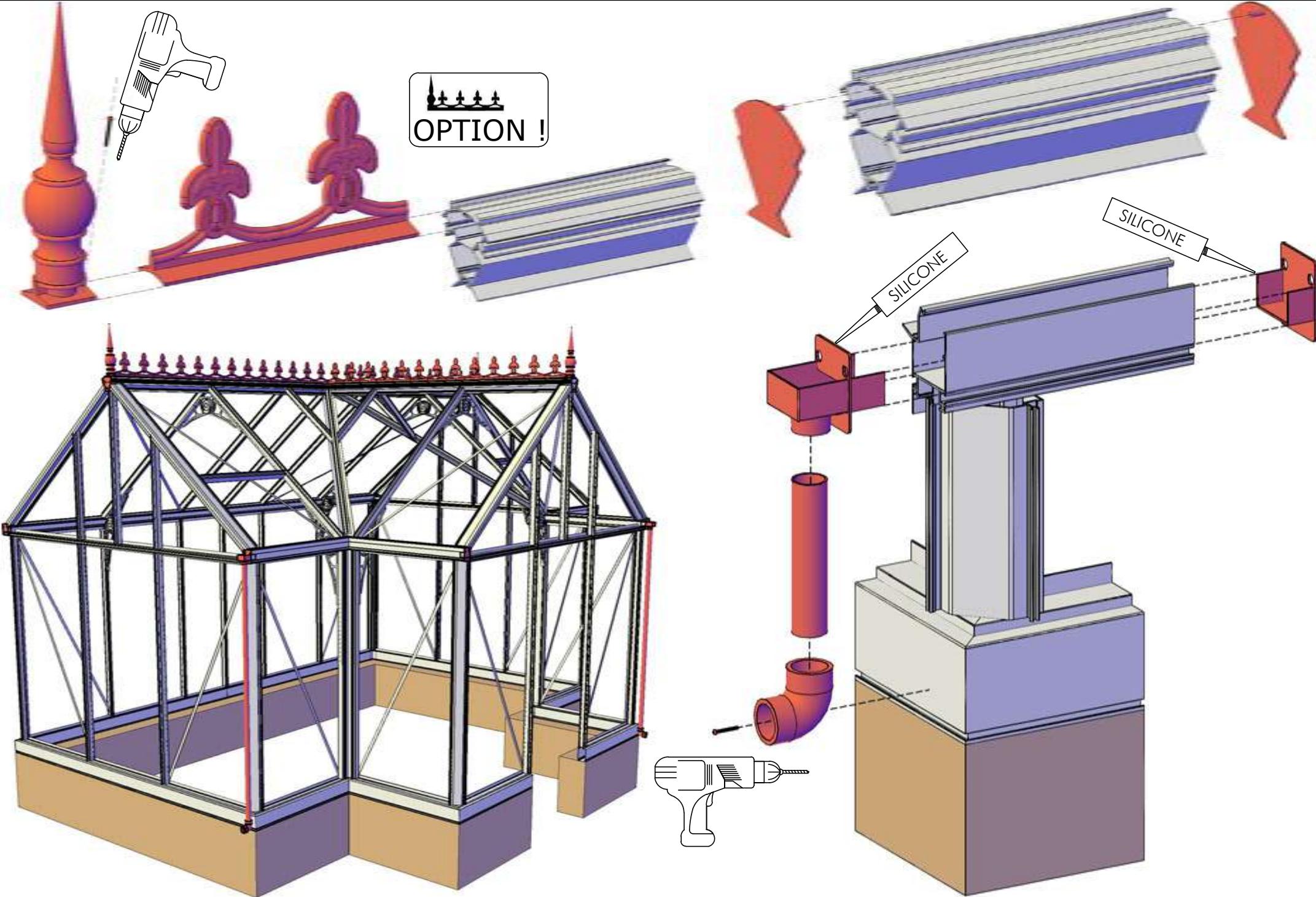


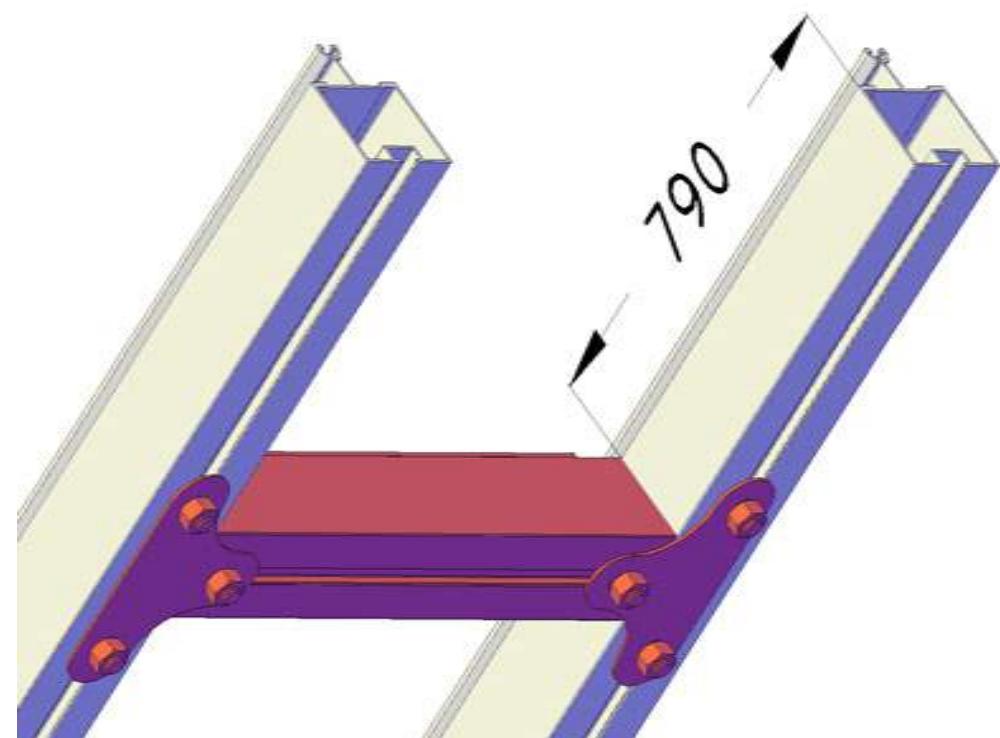
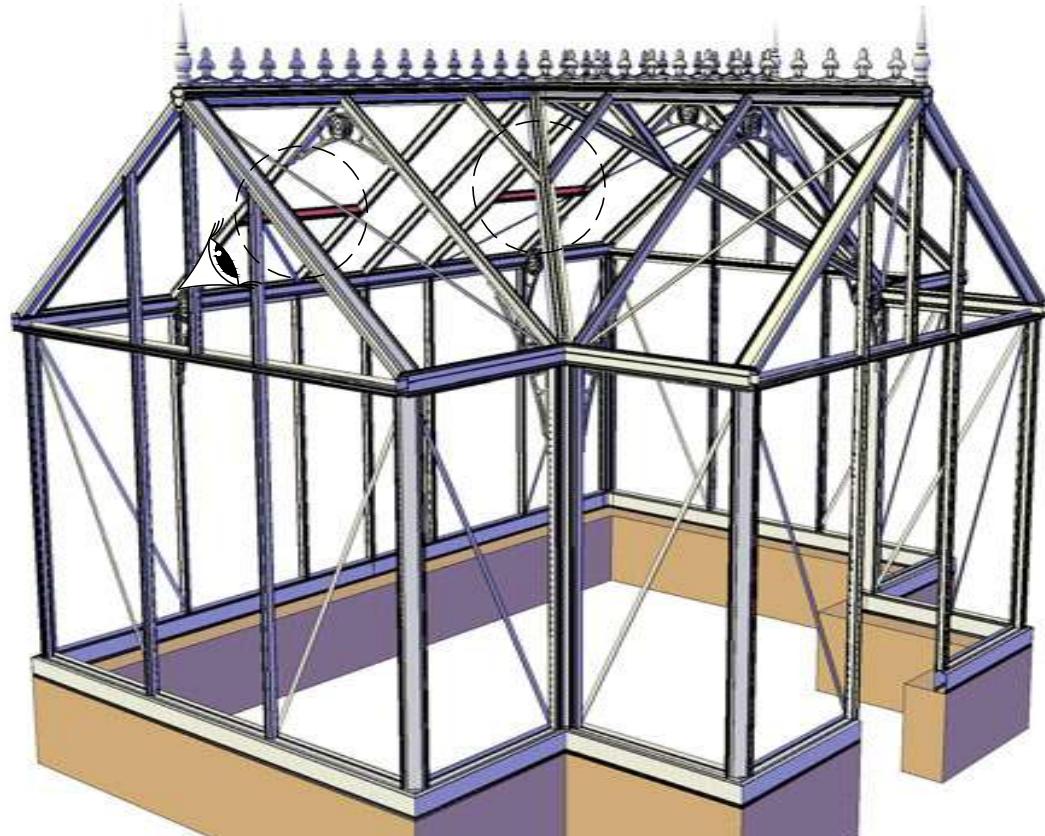
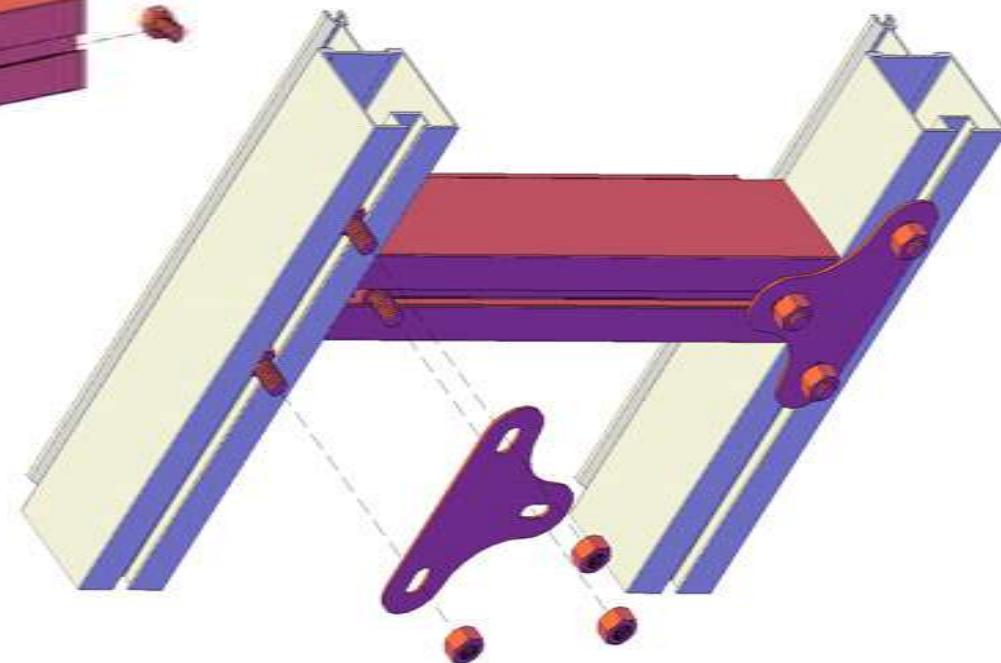
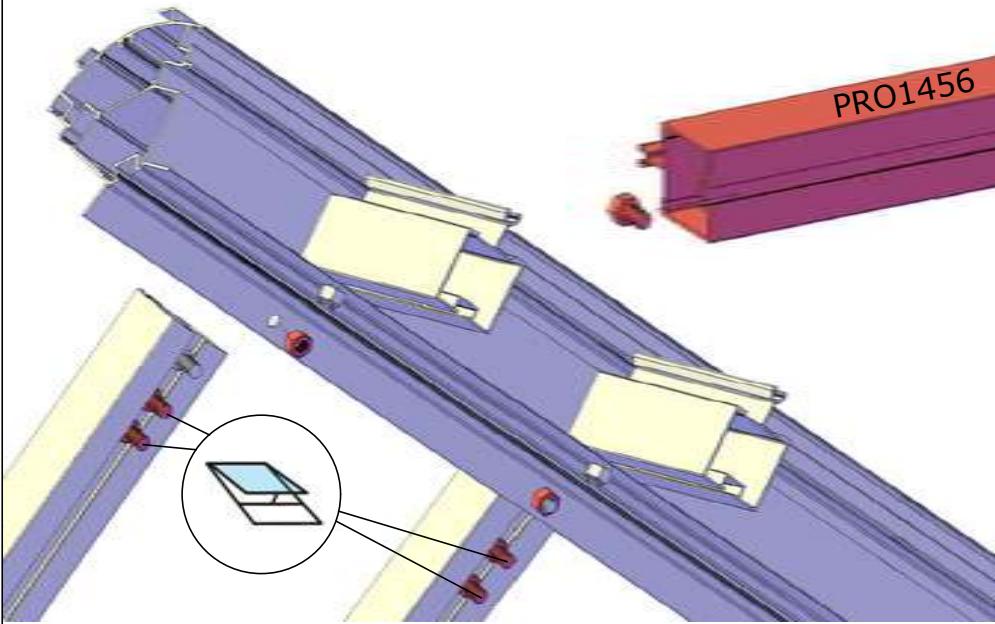


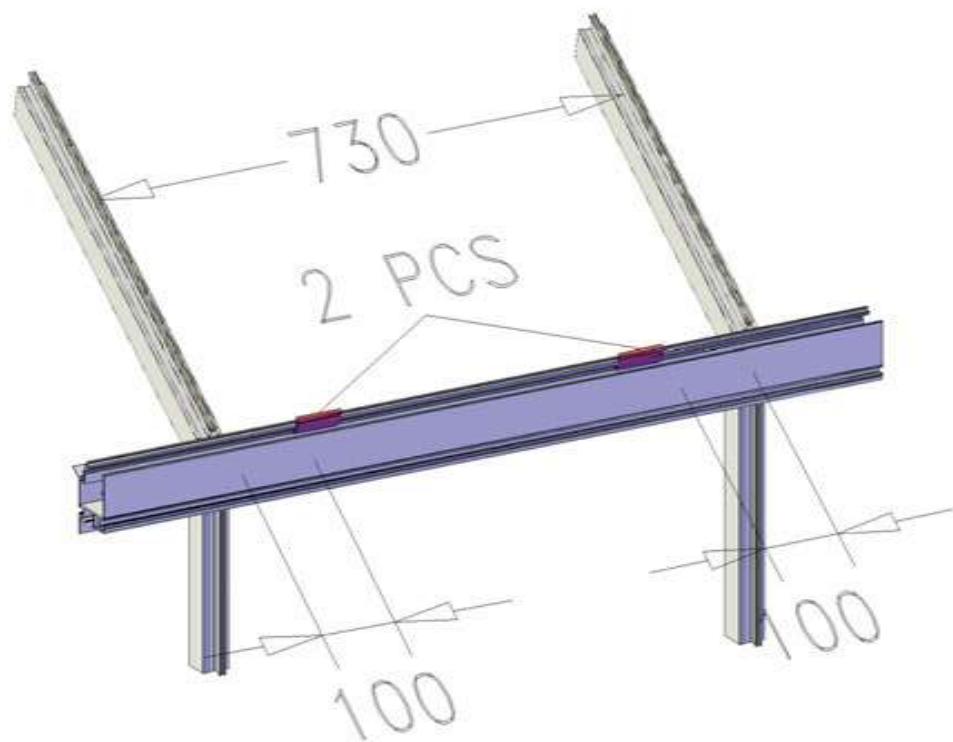
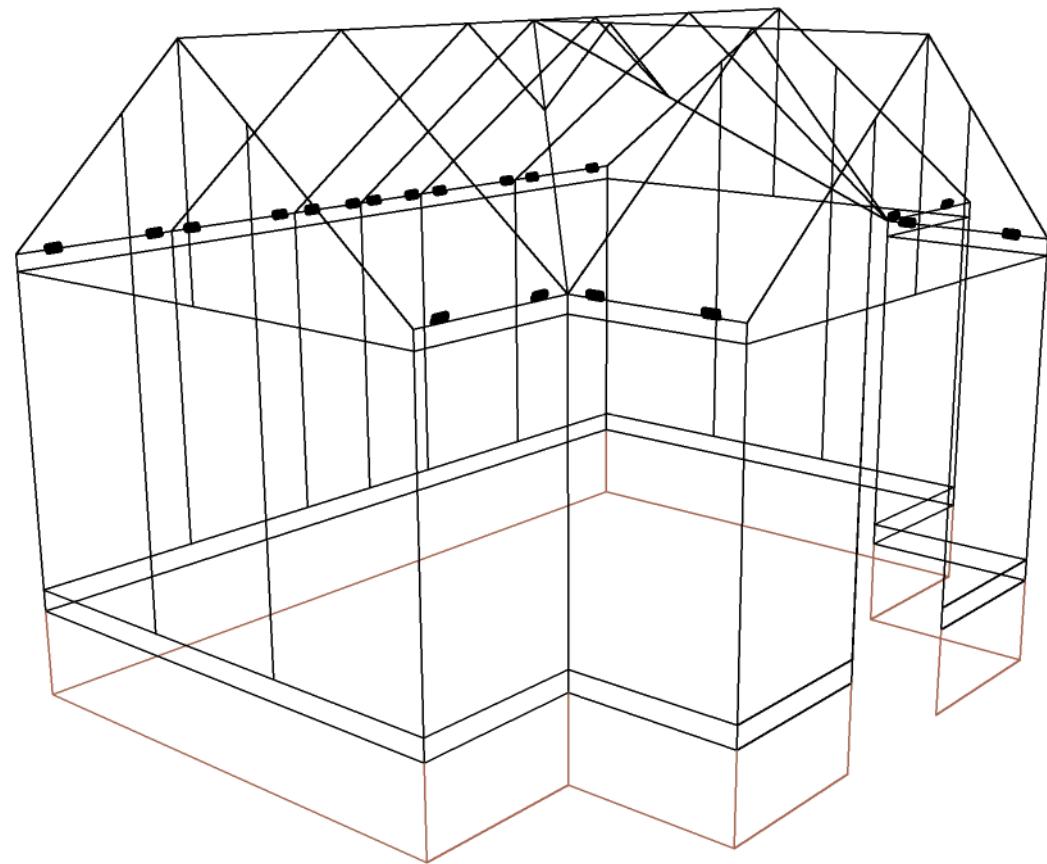
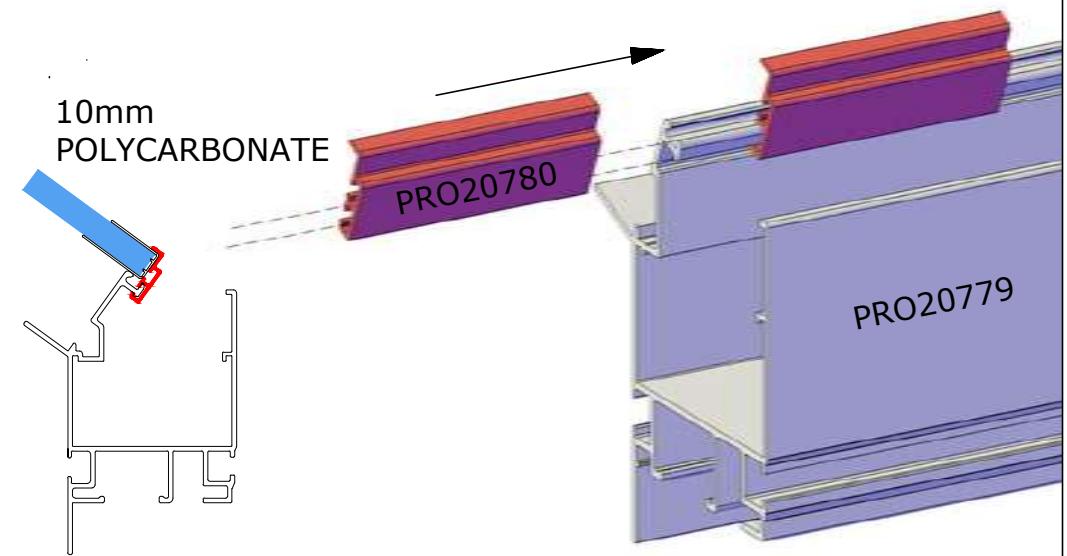
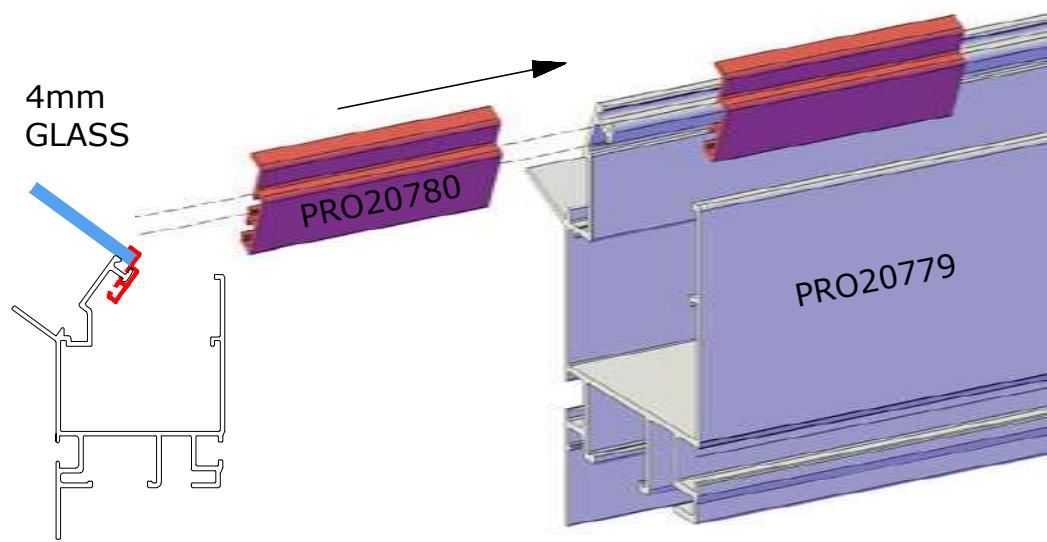


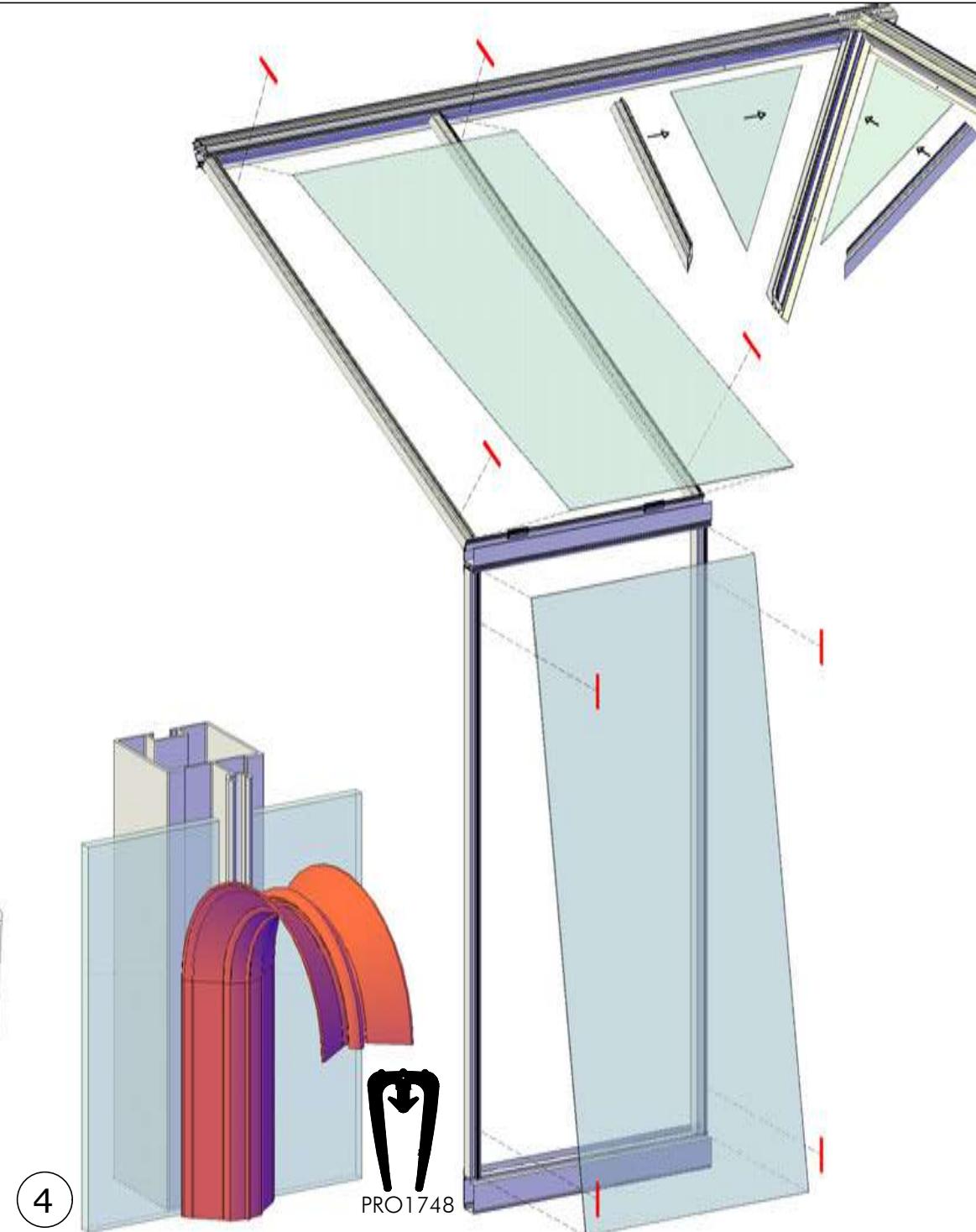
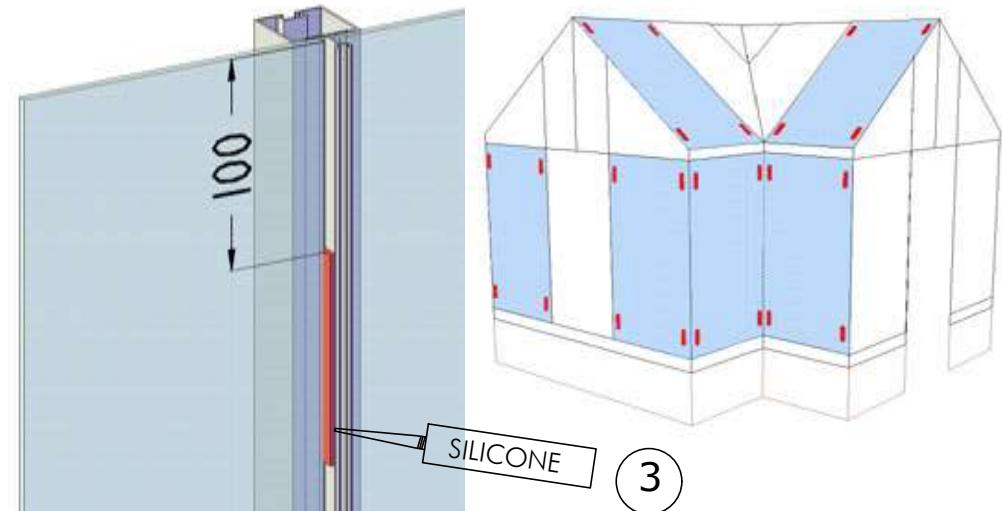
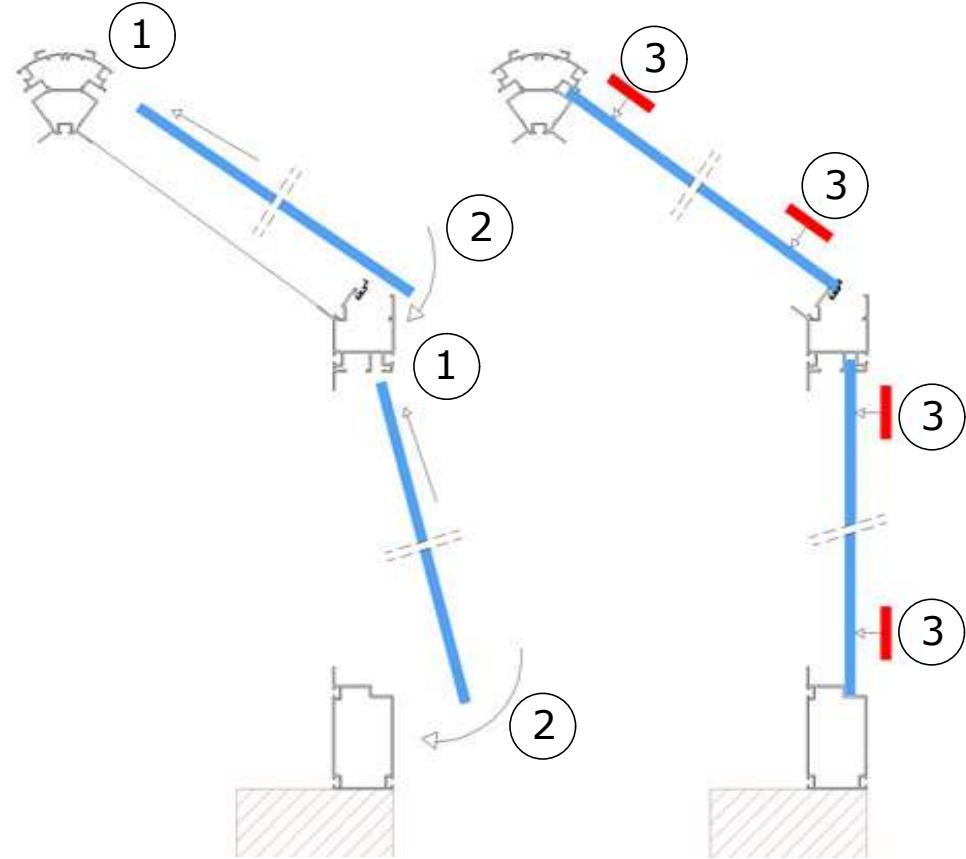


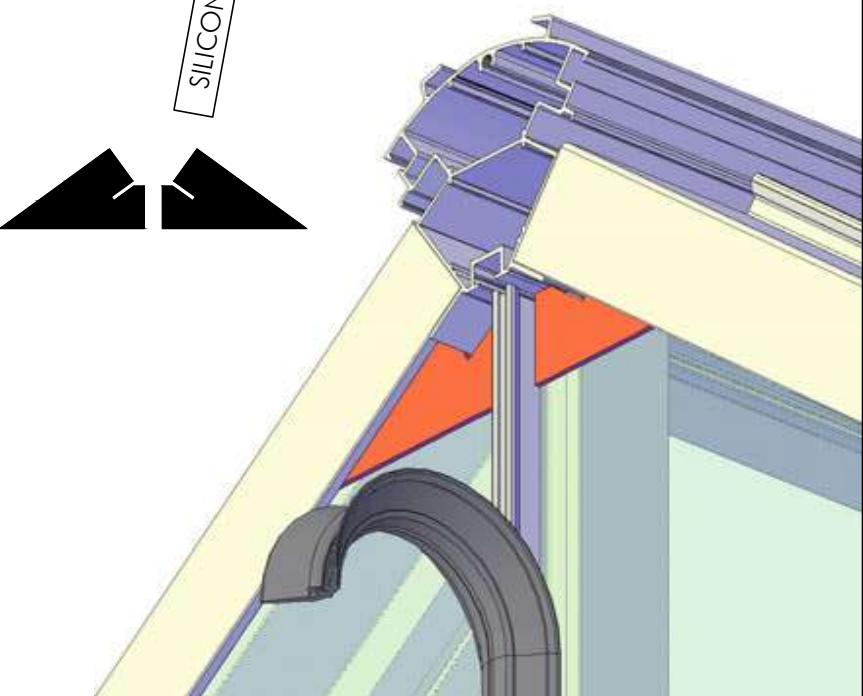
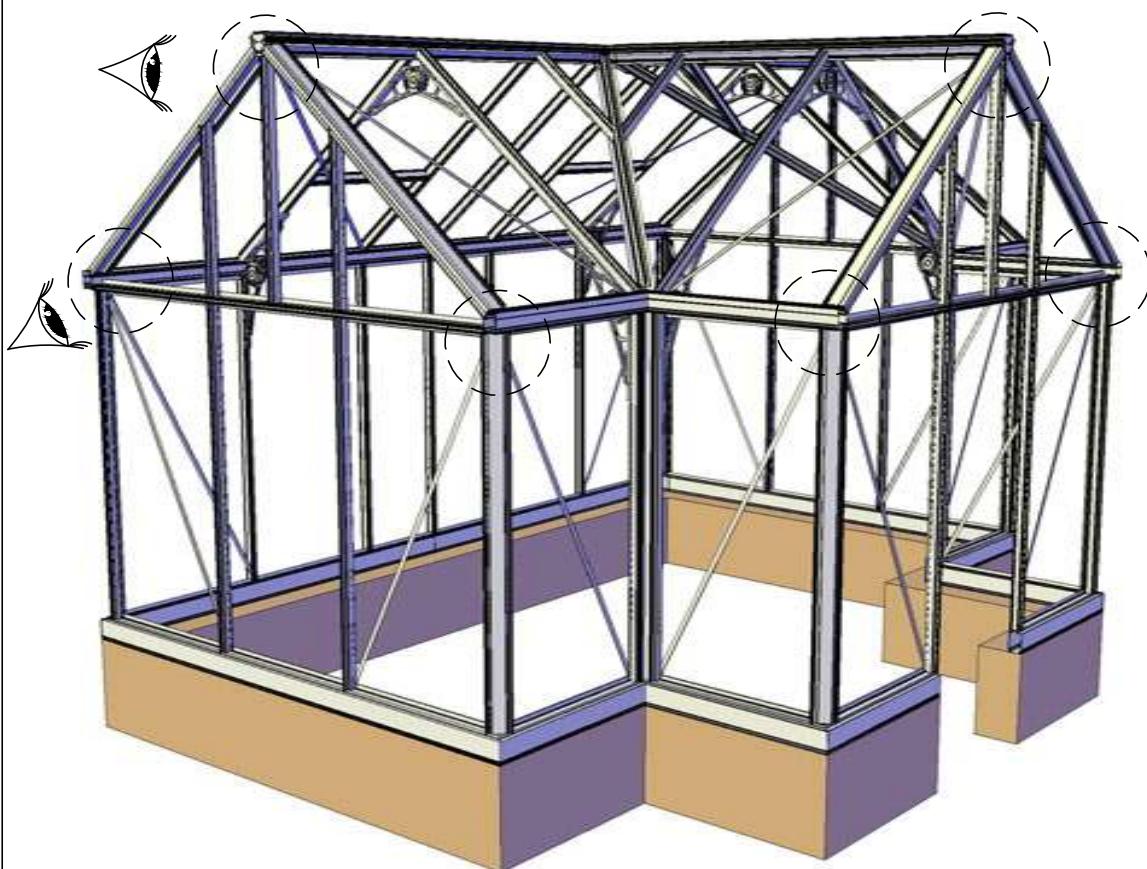
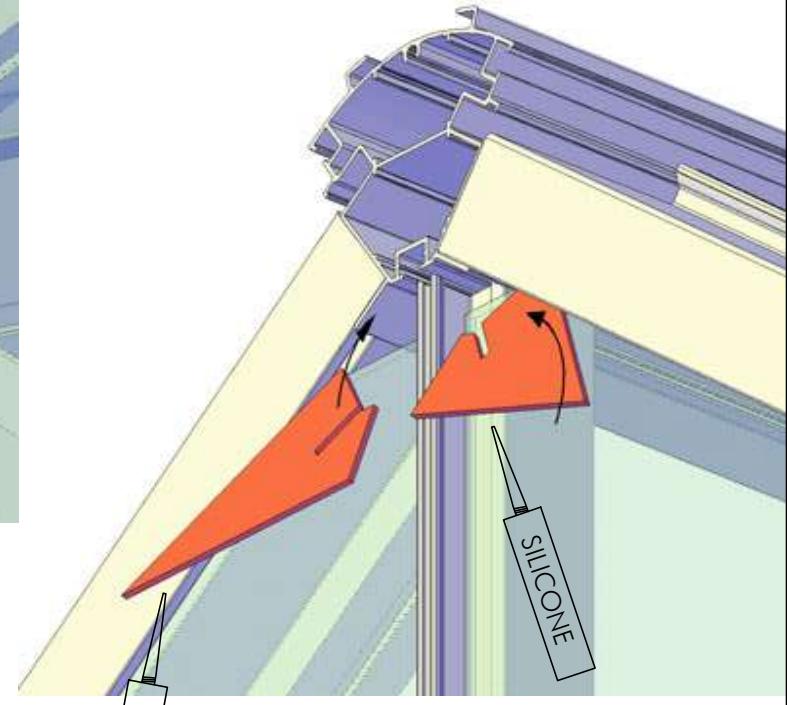
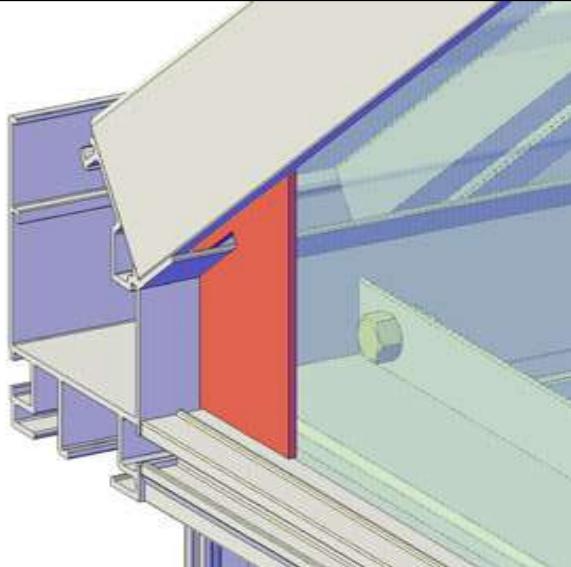
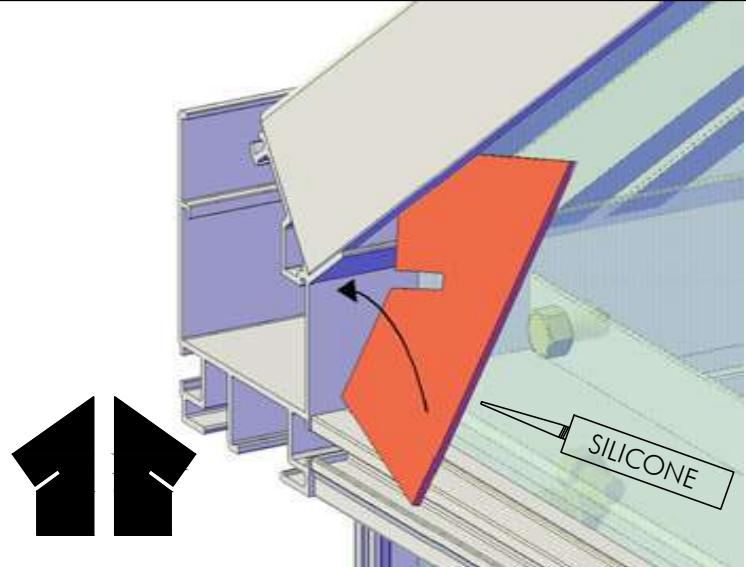


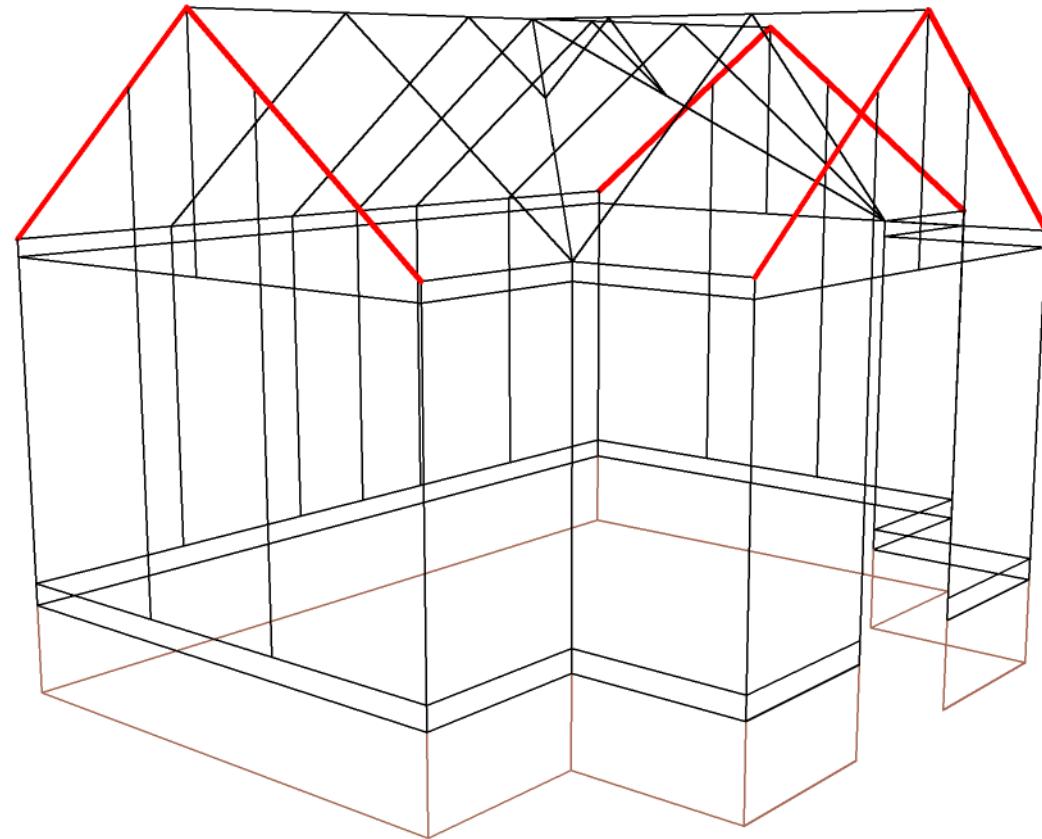




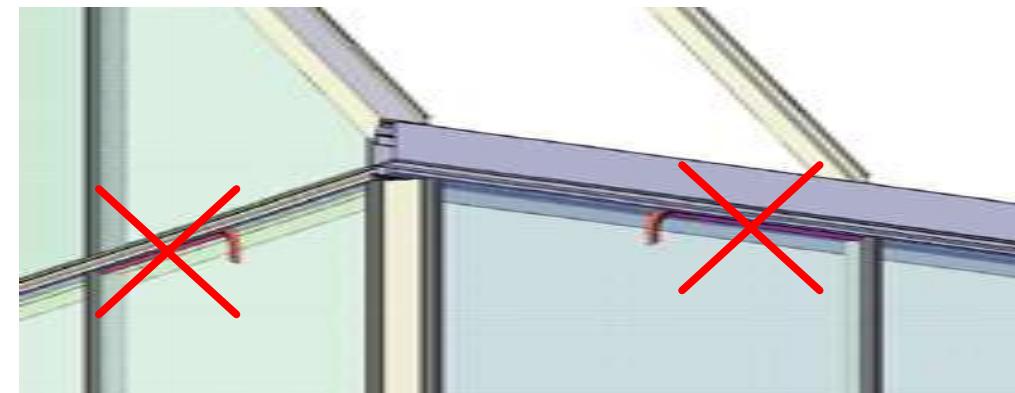
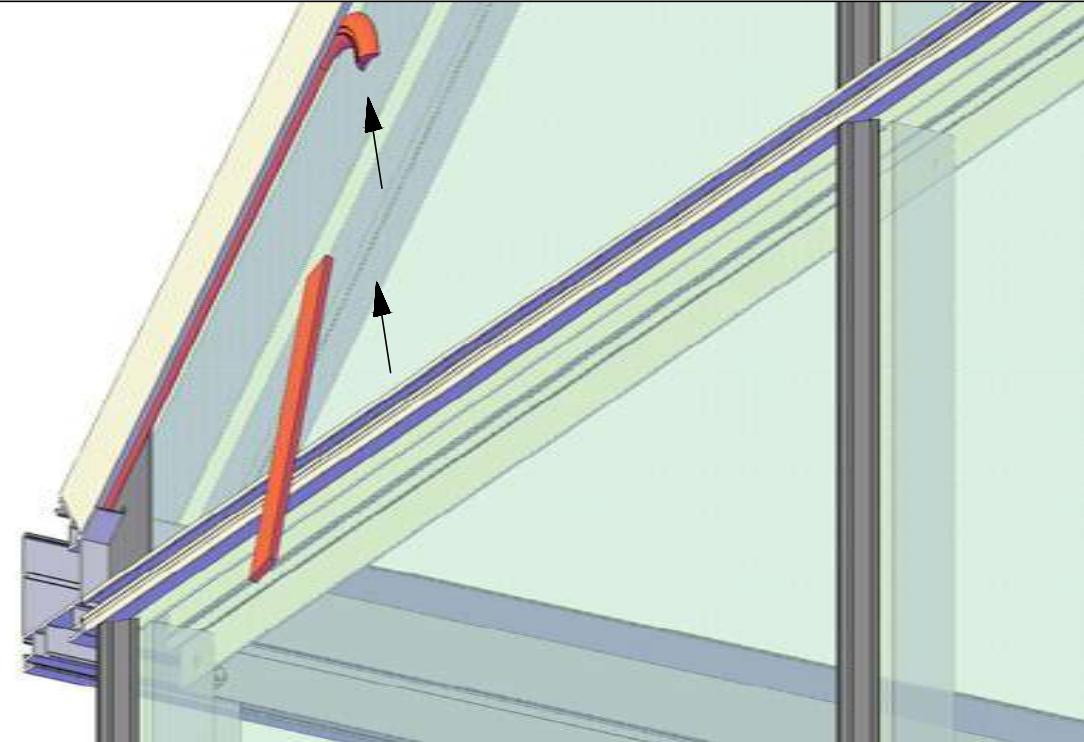
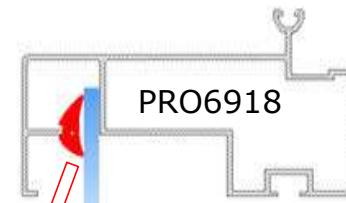




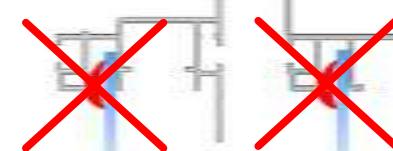




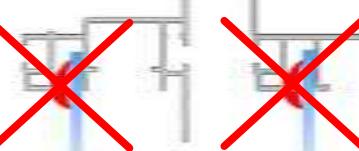
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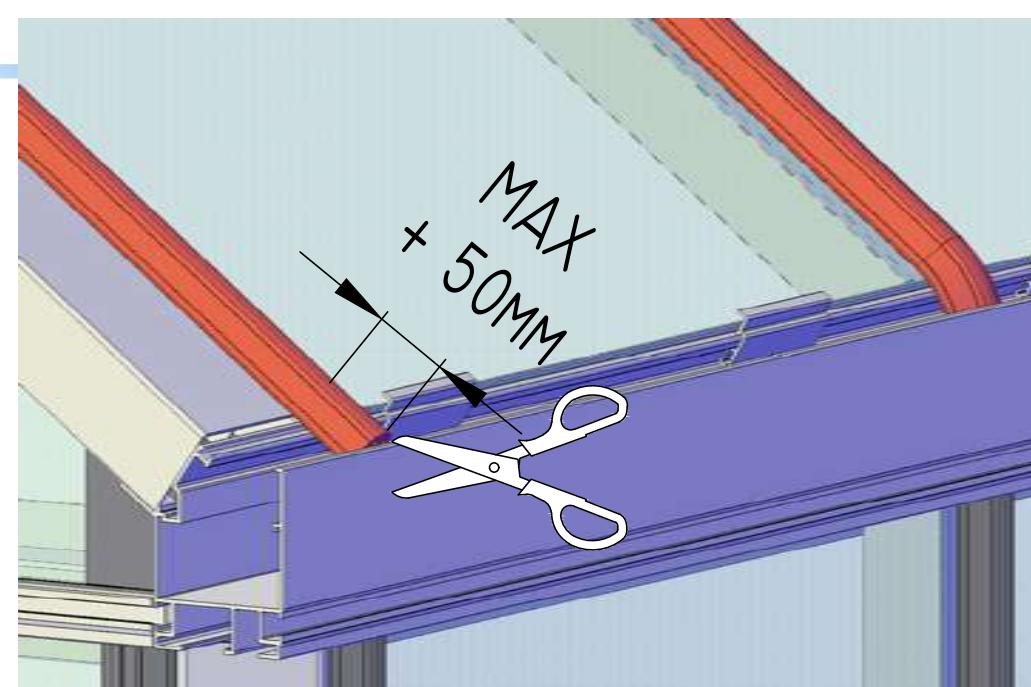
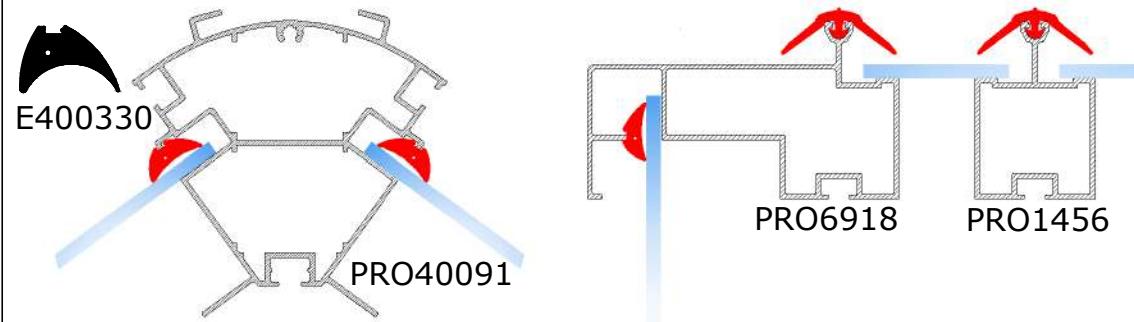
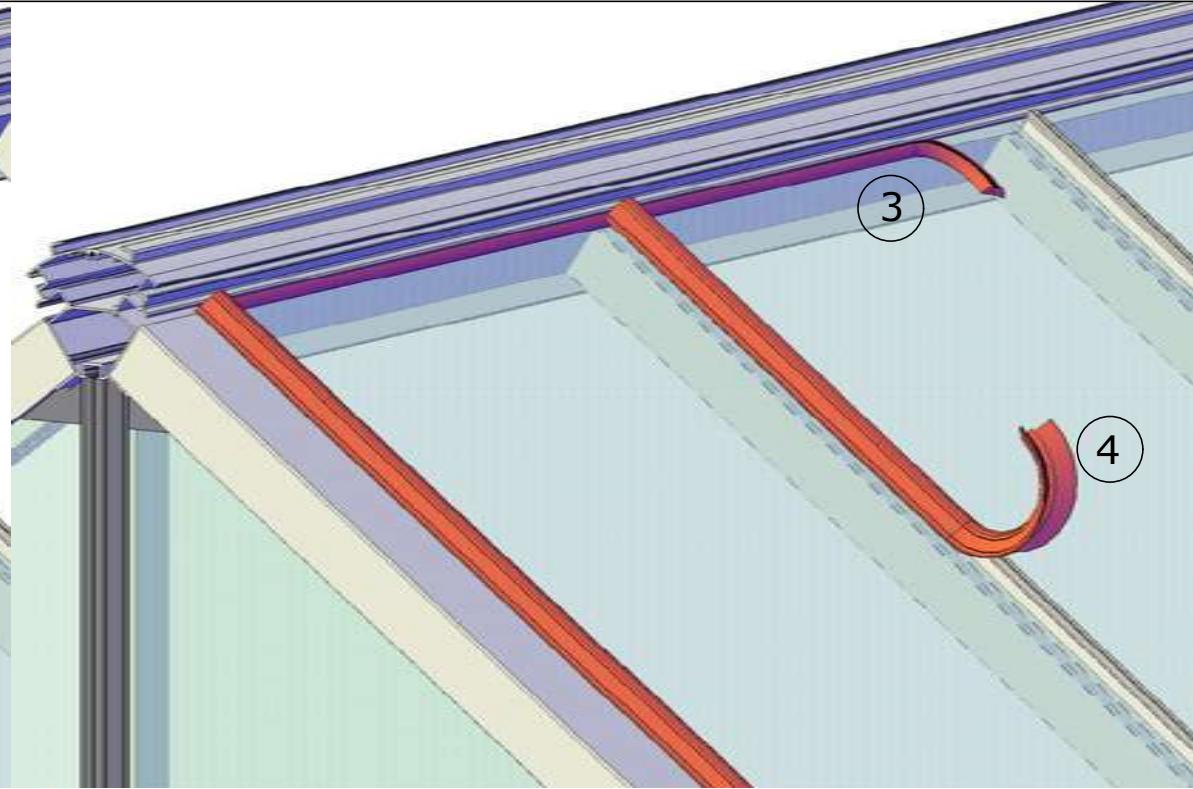
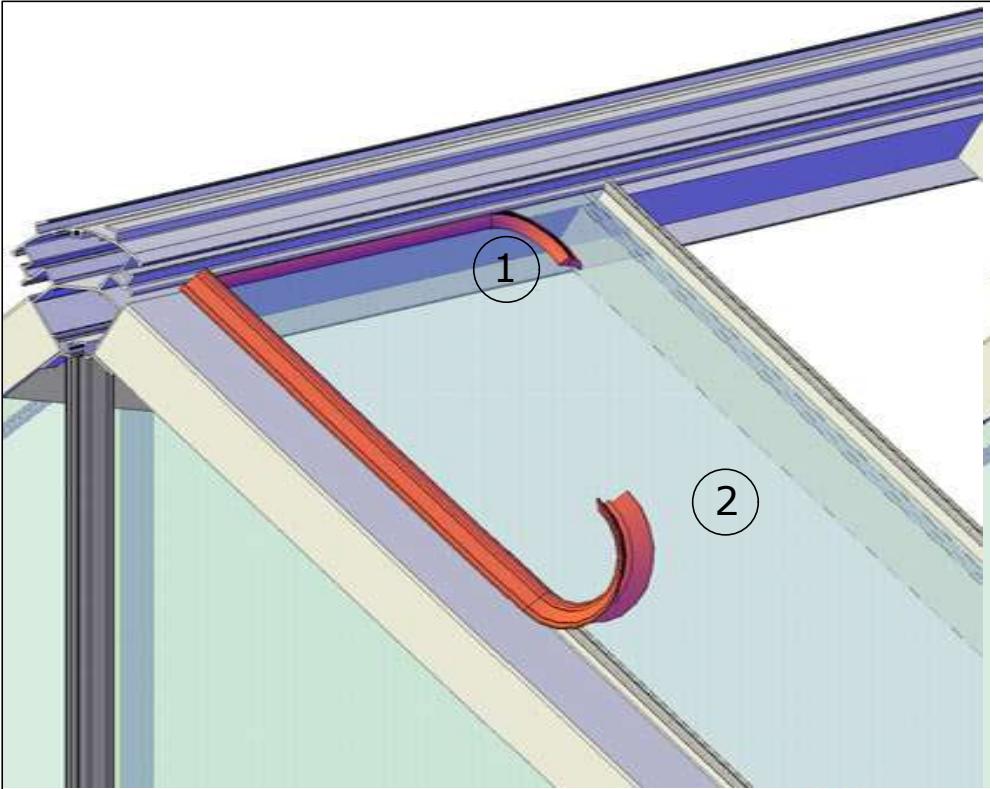


PRO20229

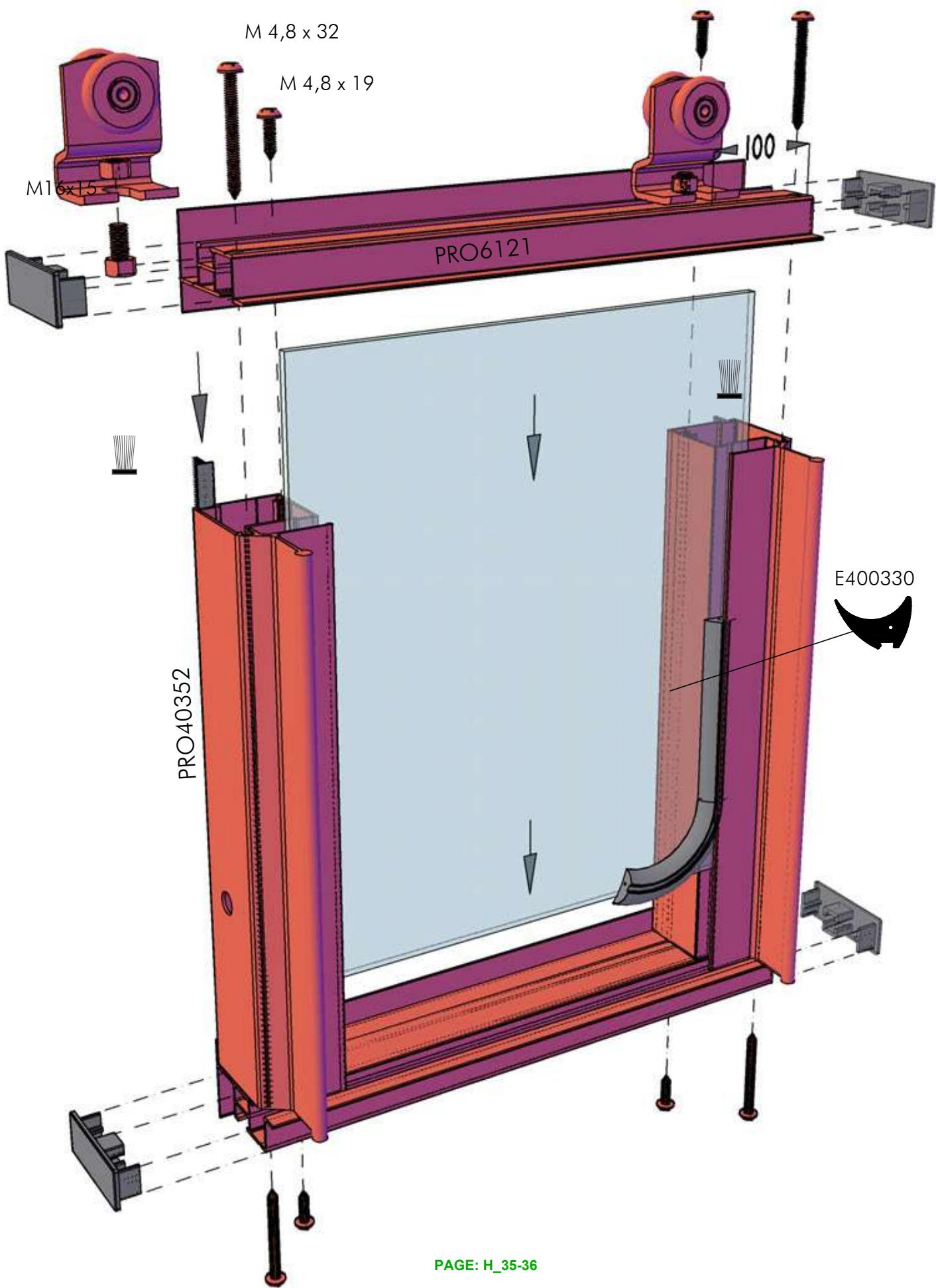
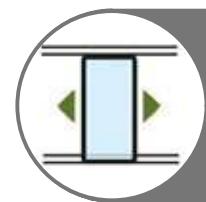


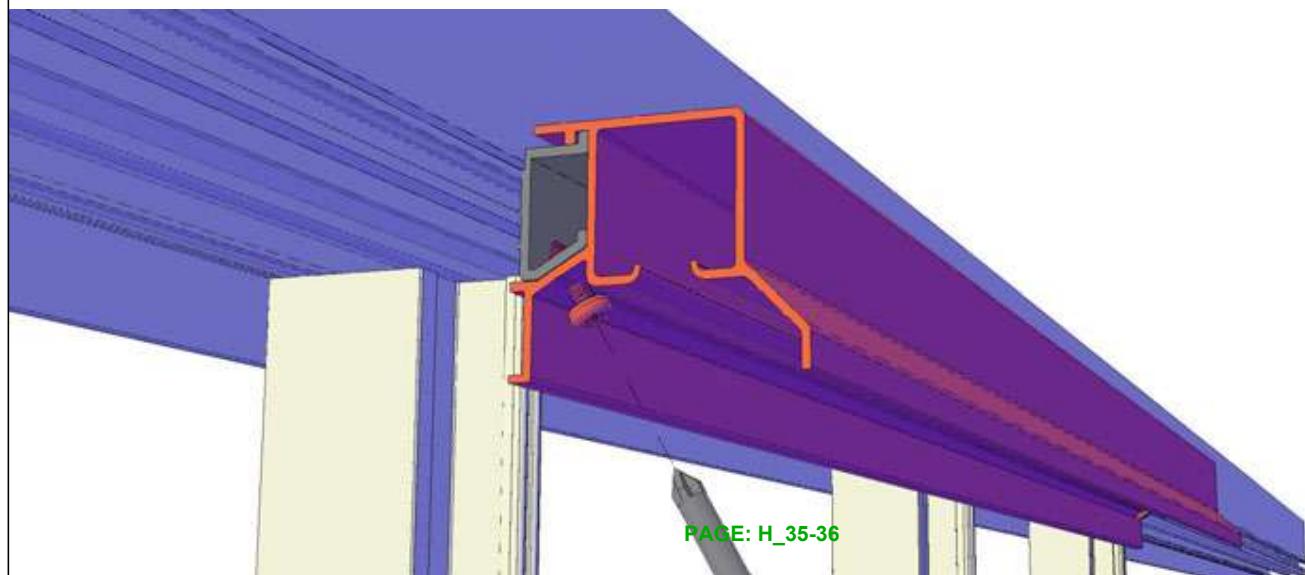
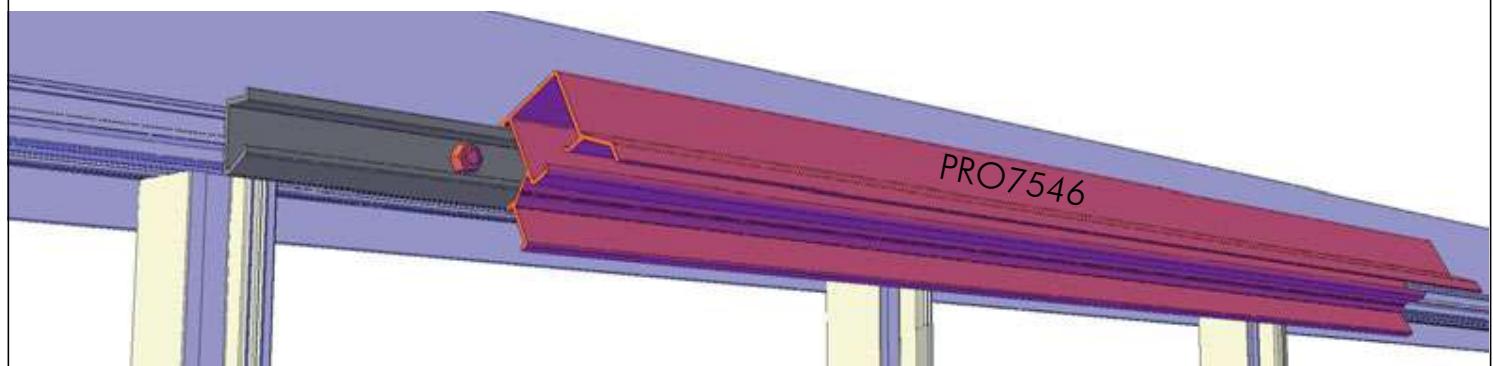
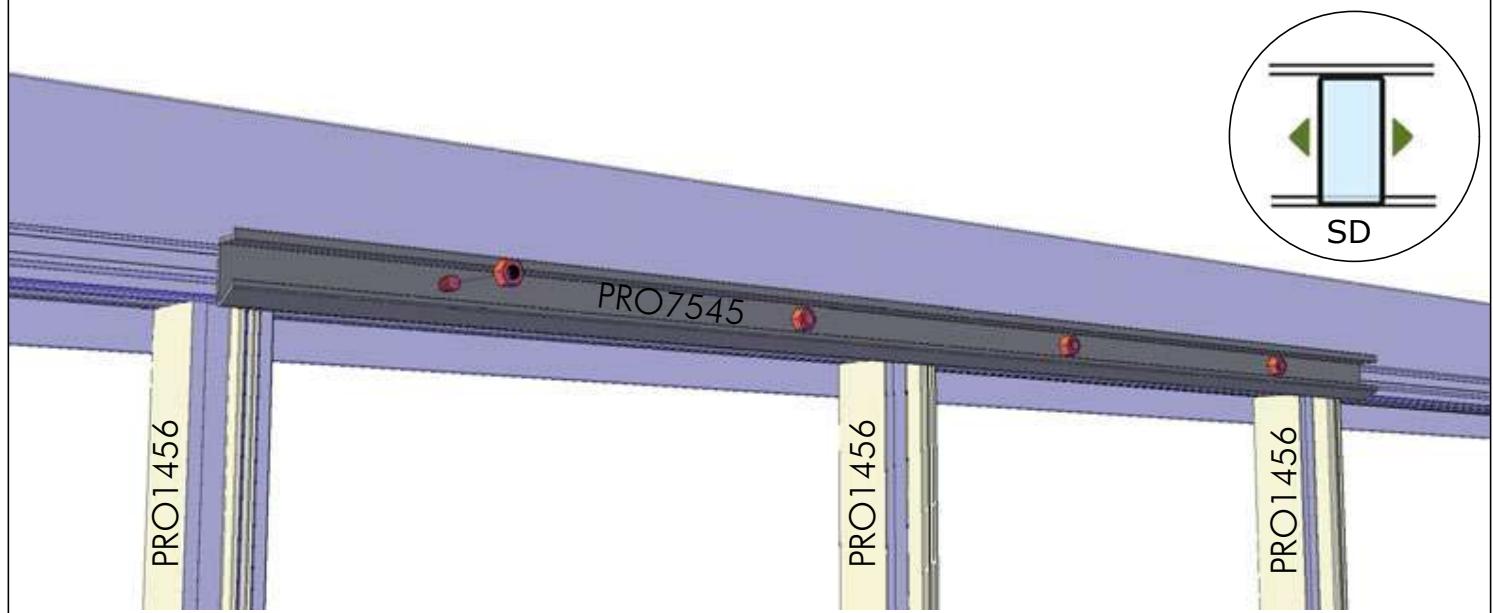
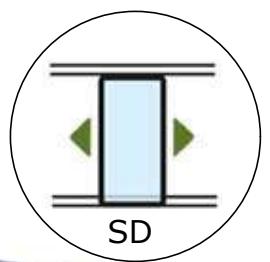
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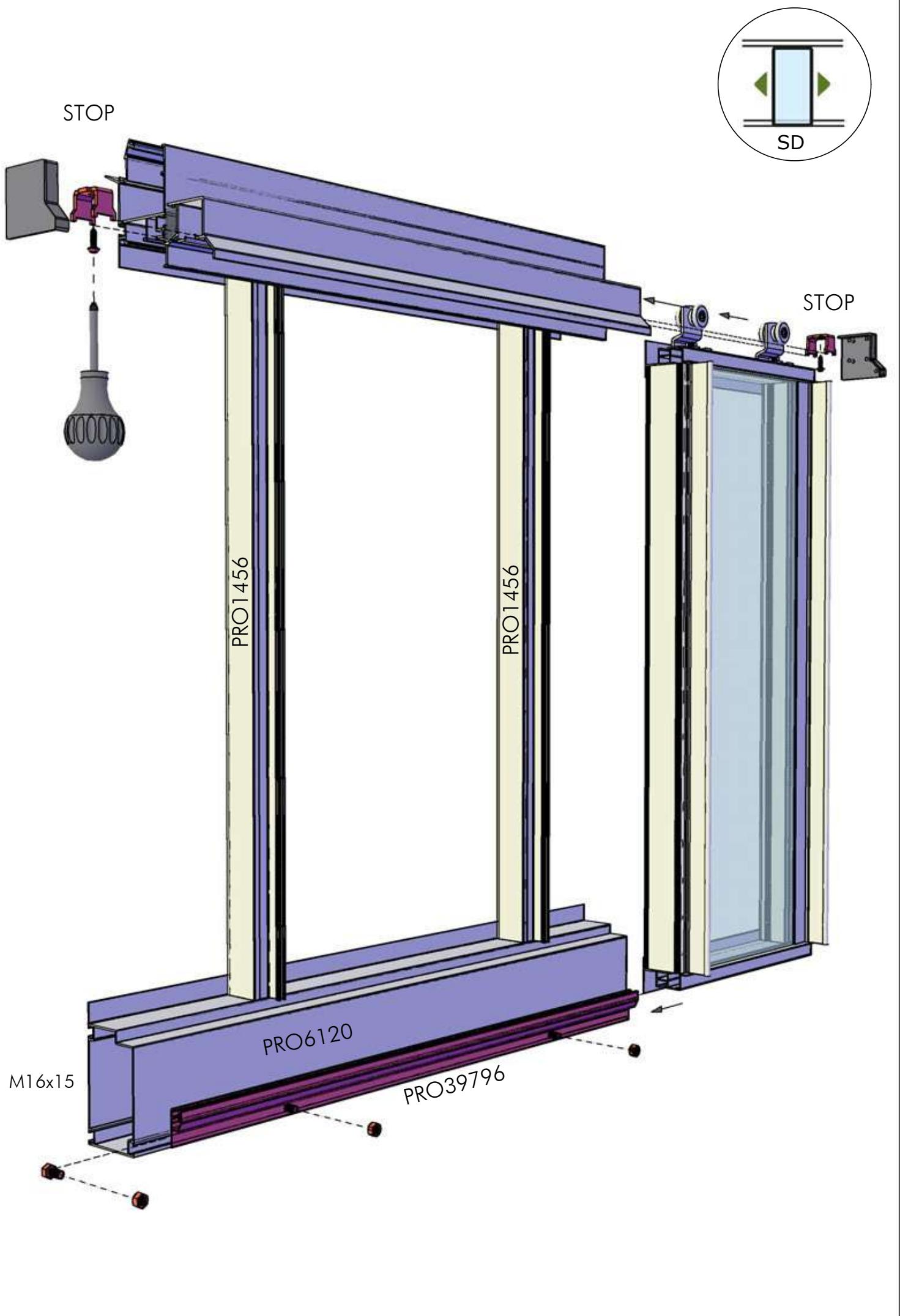




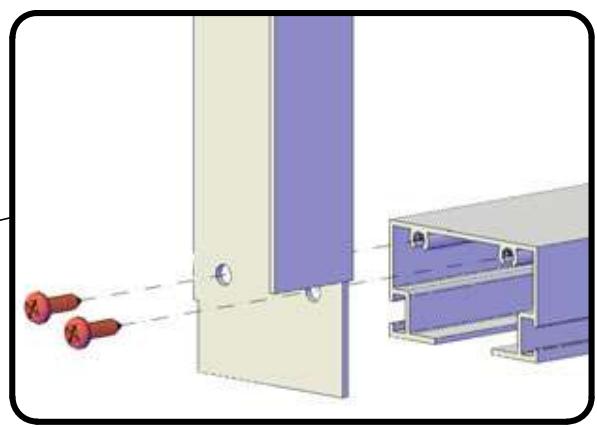
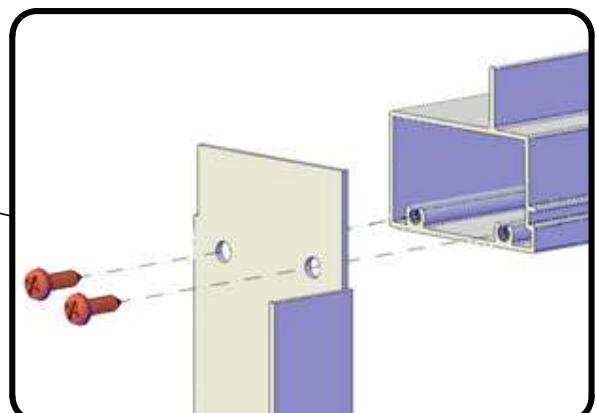
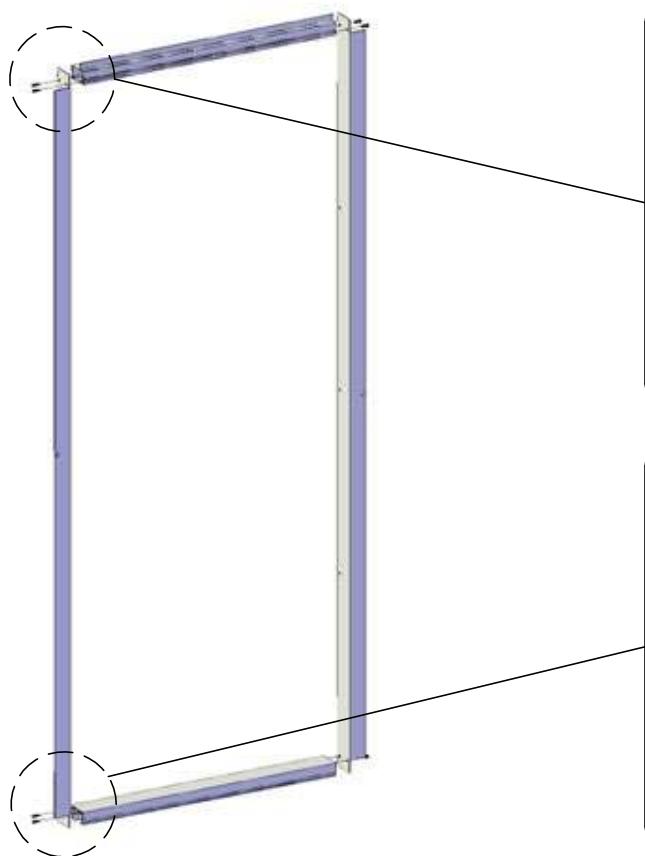
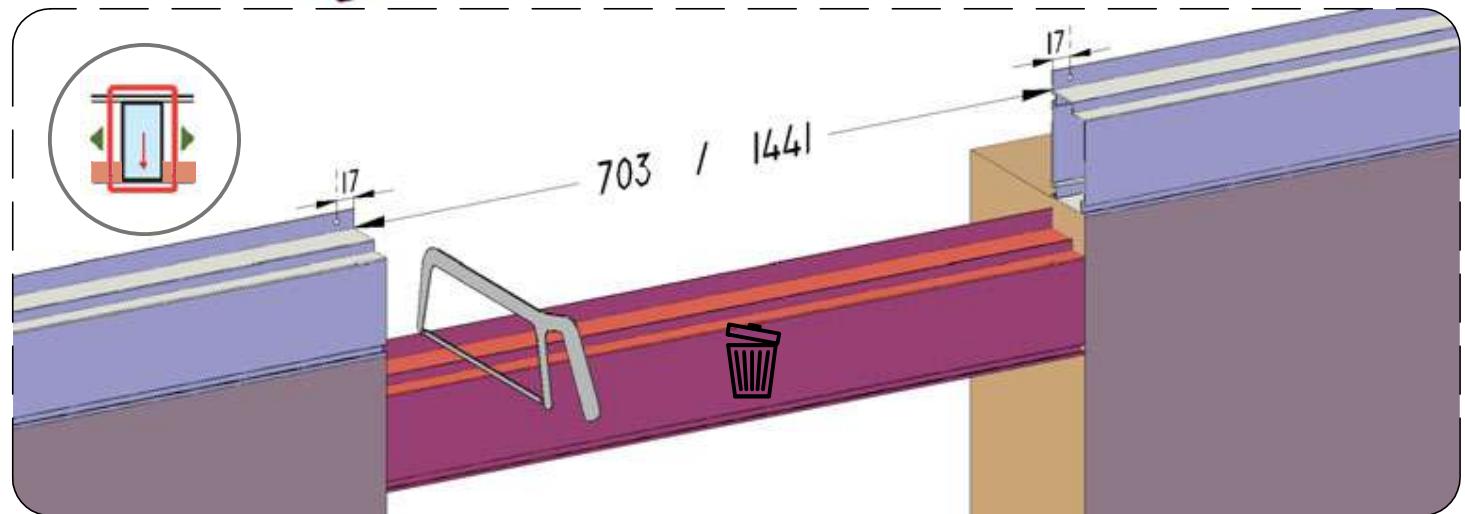
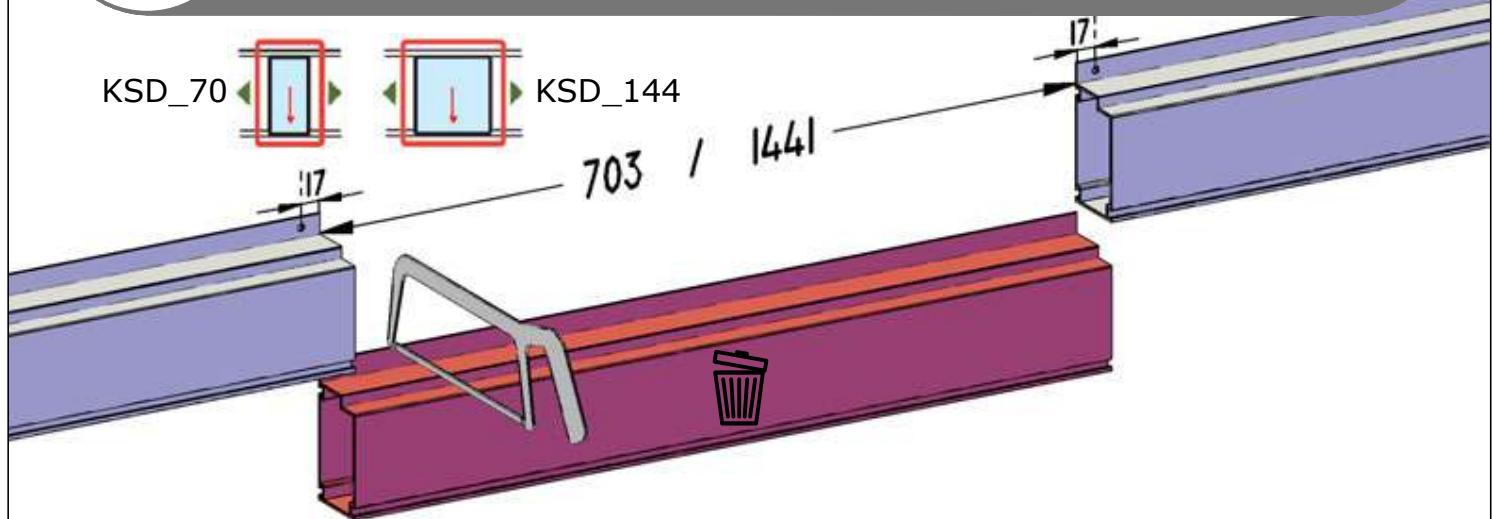
SD

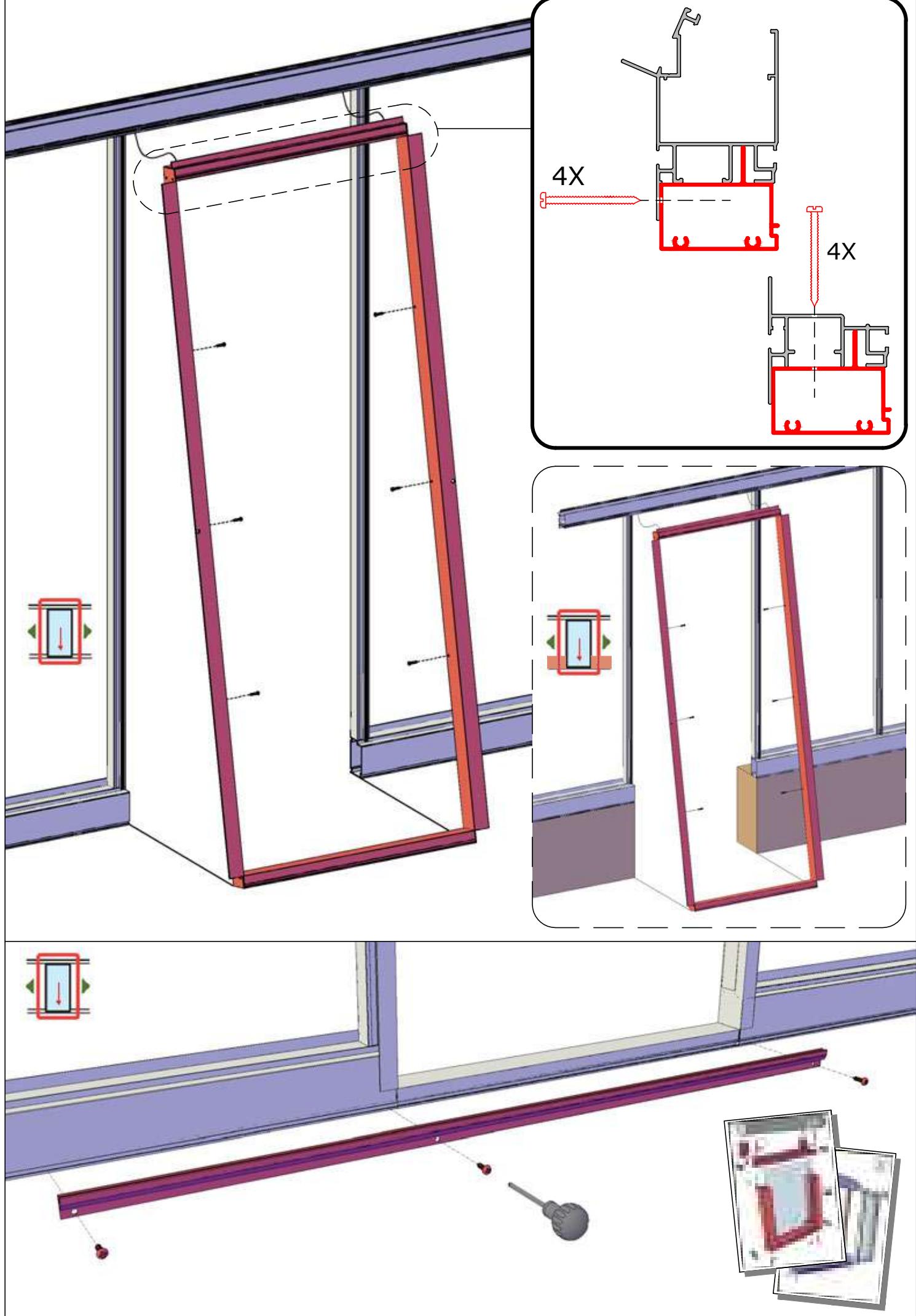


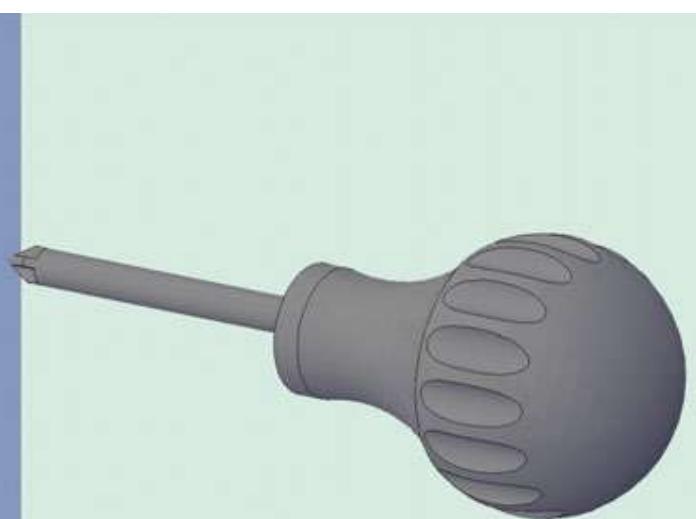
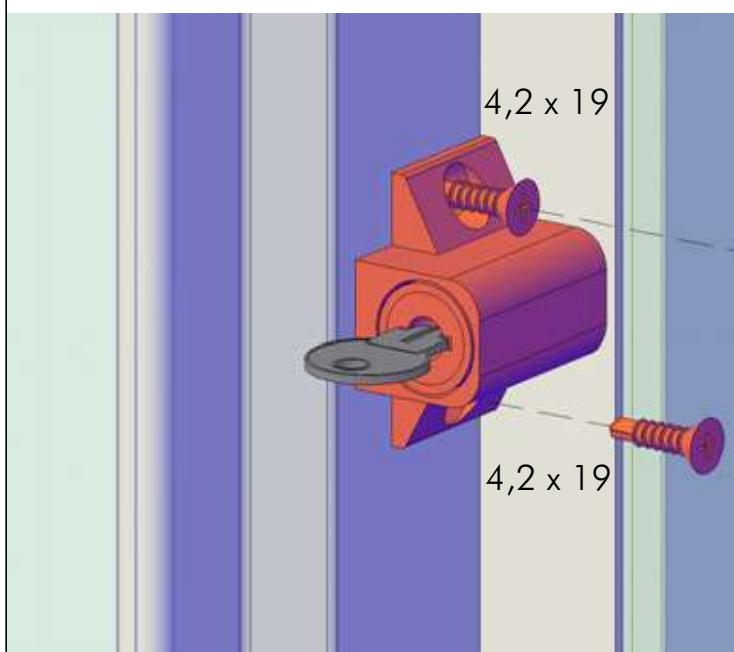
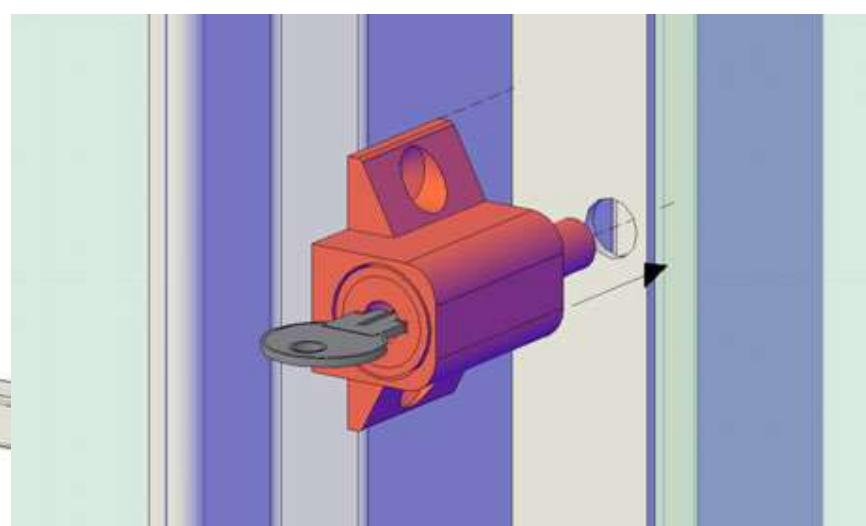
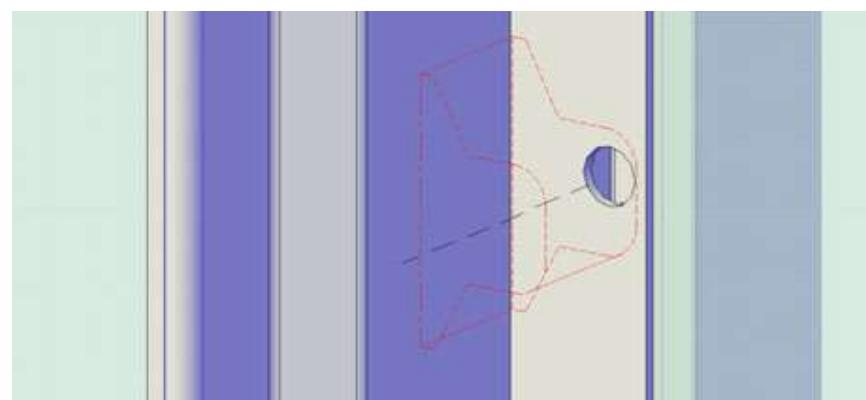
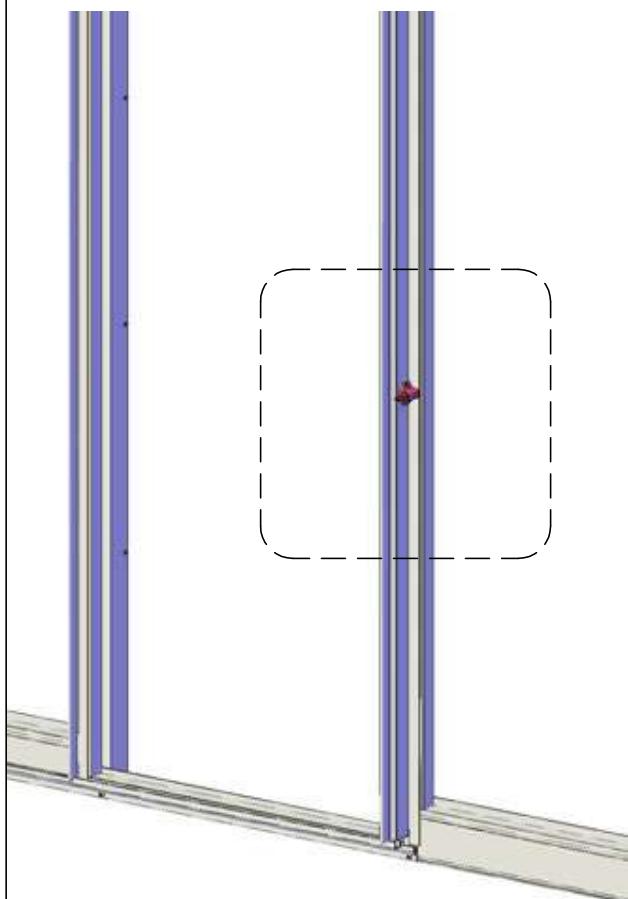
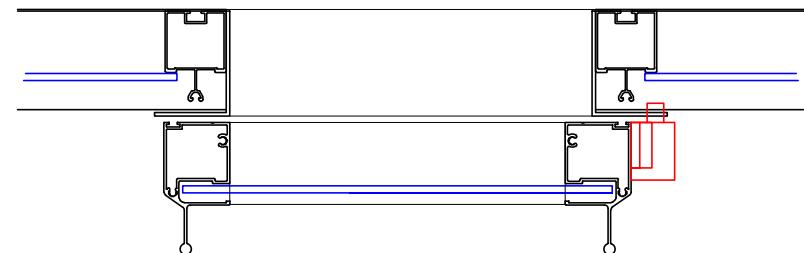
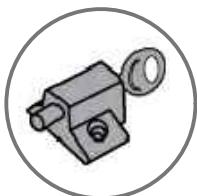


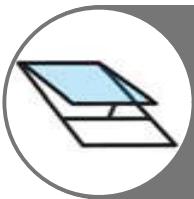


# KSD

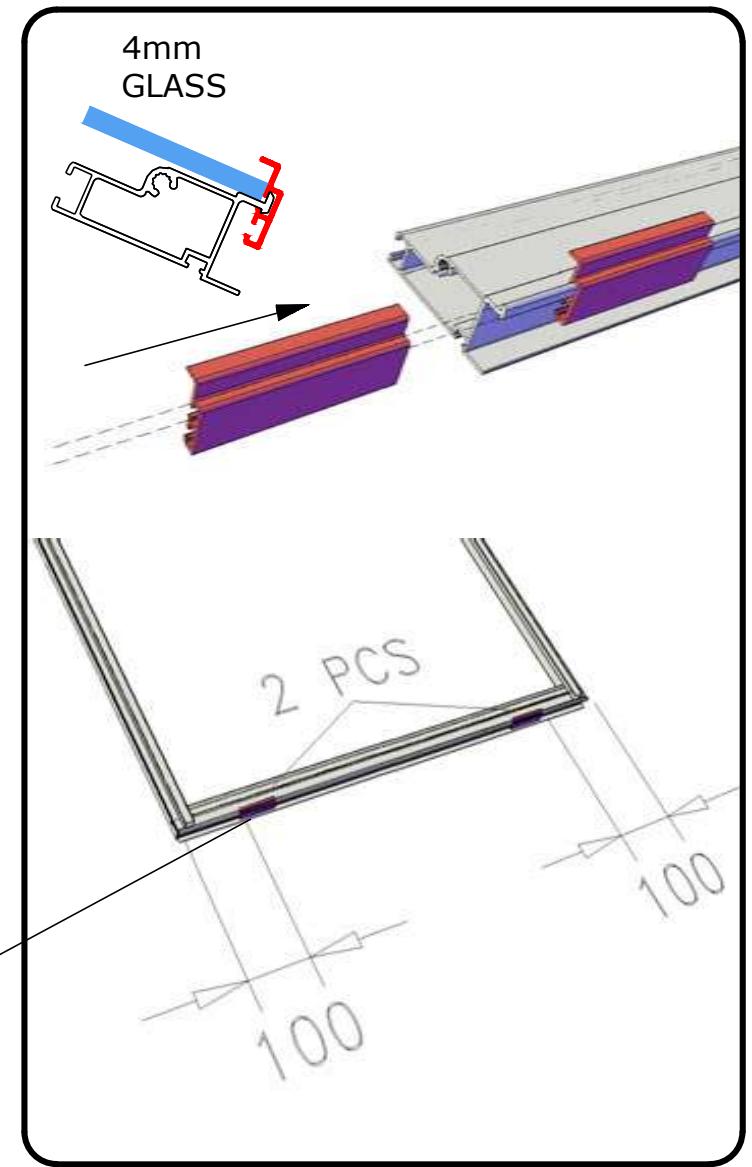
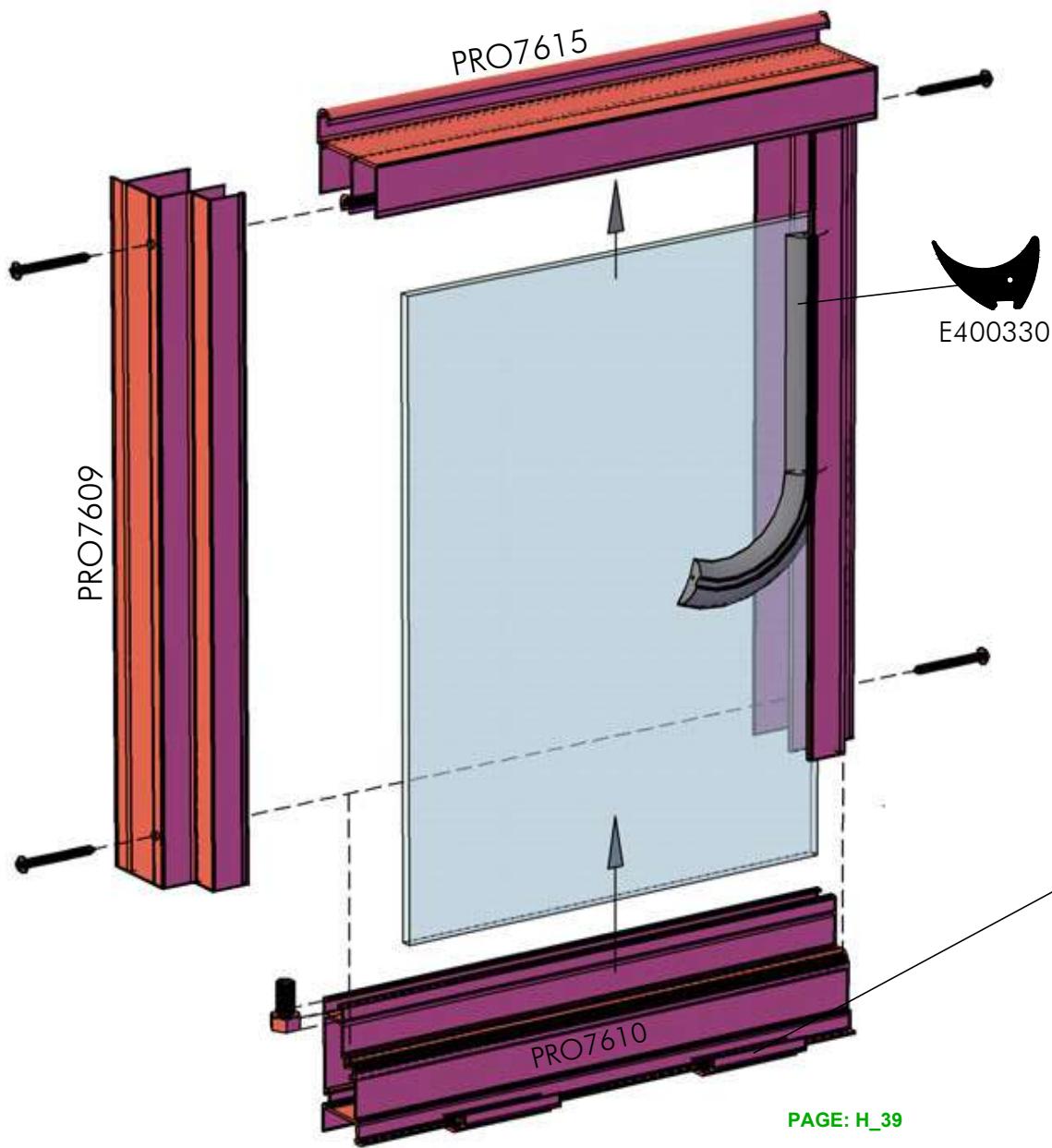


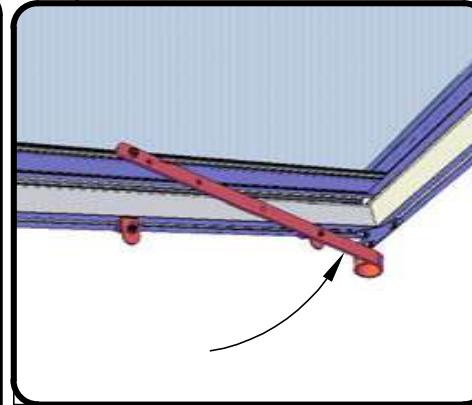
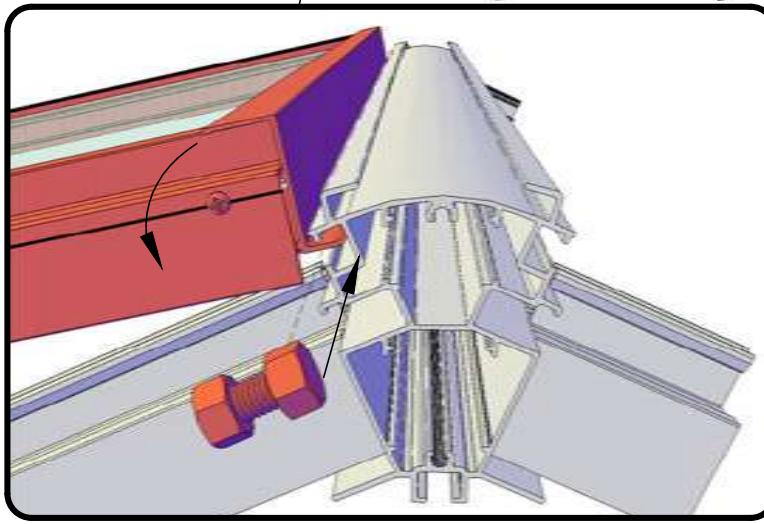
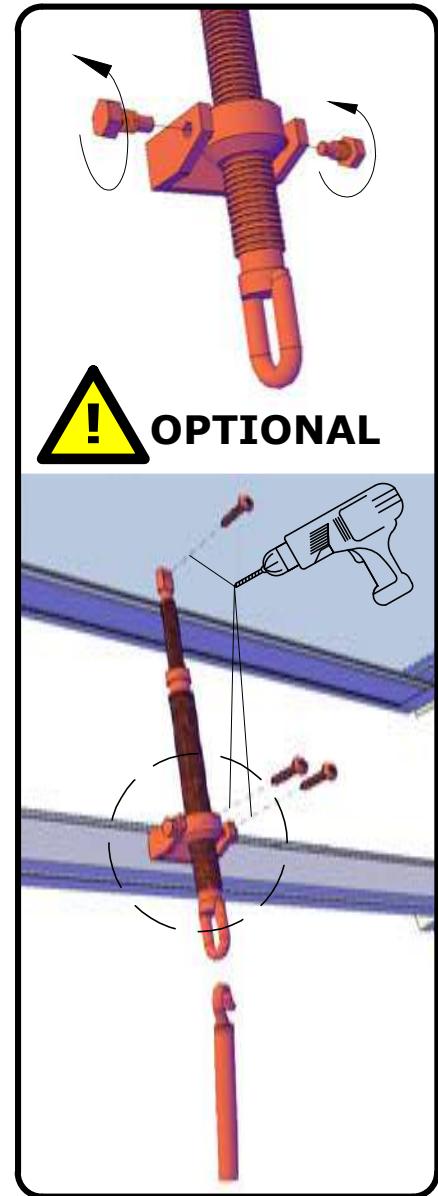
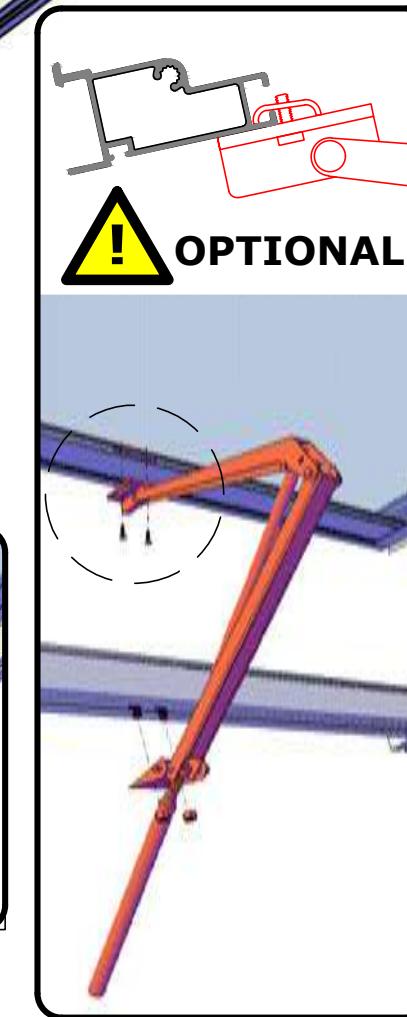
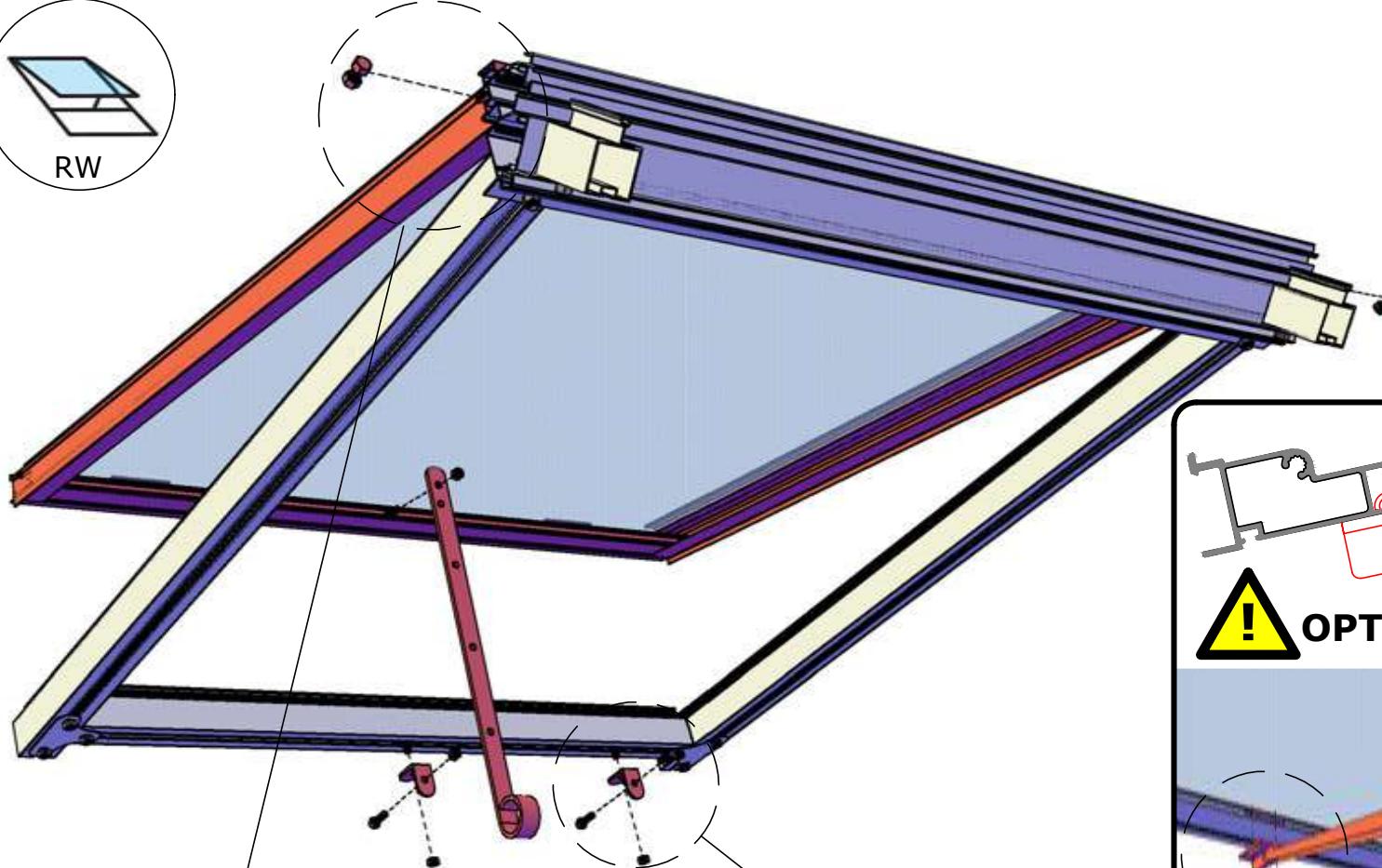
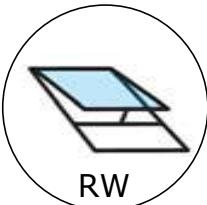


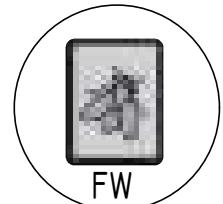




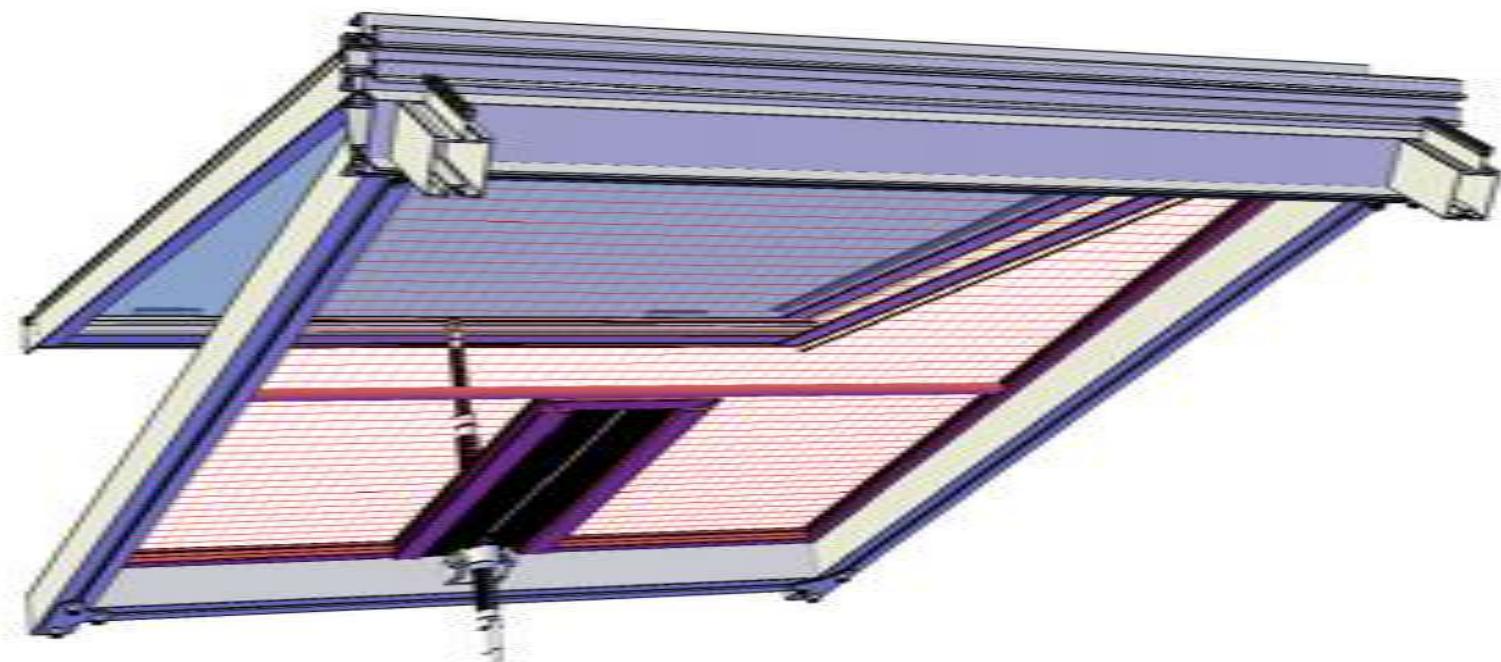
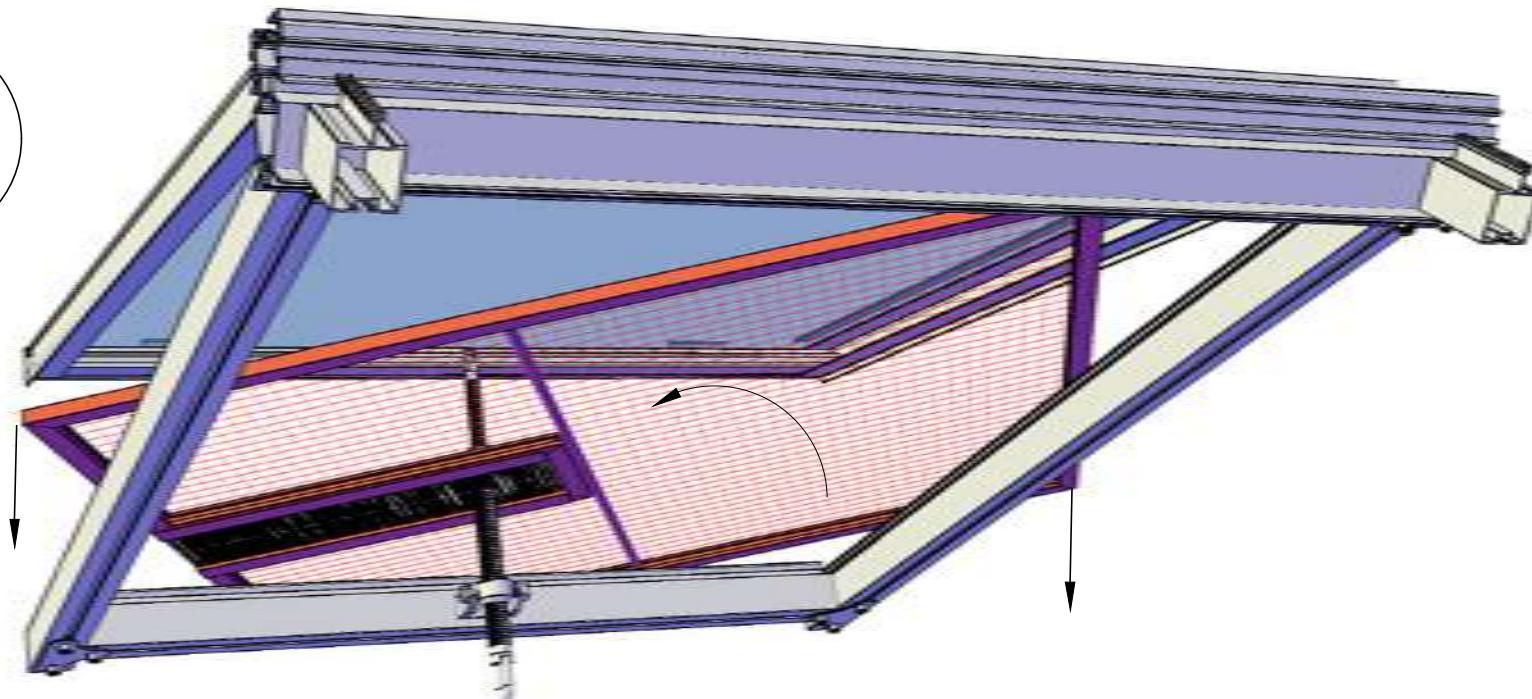
RW



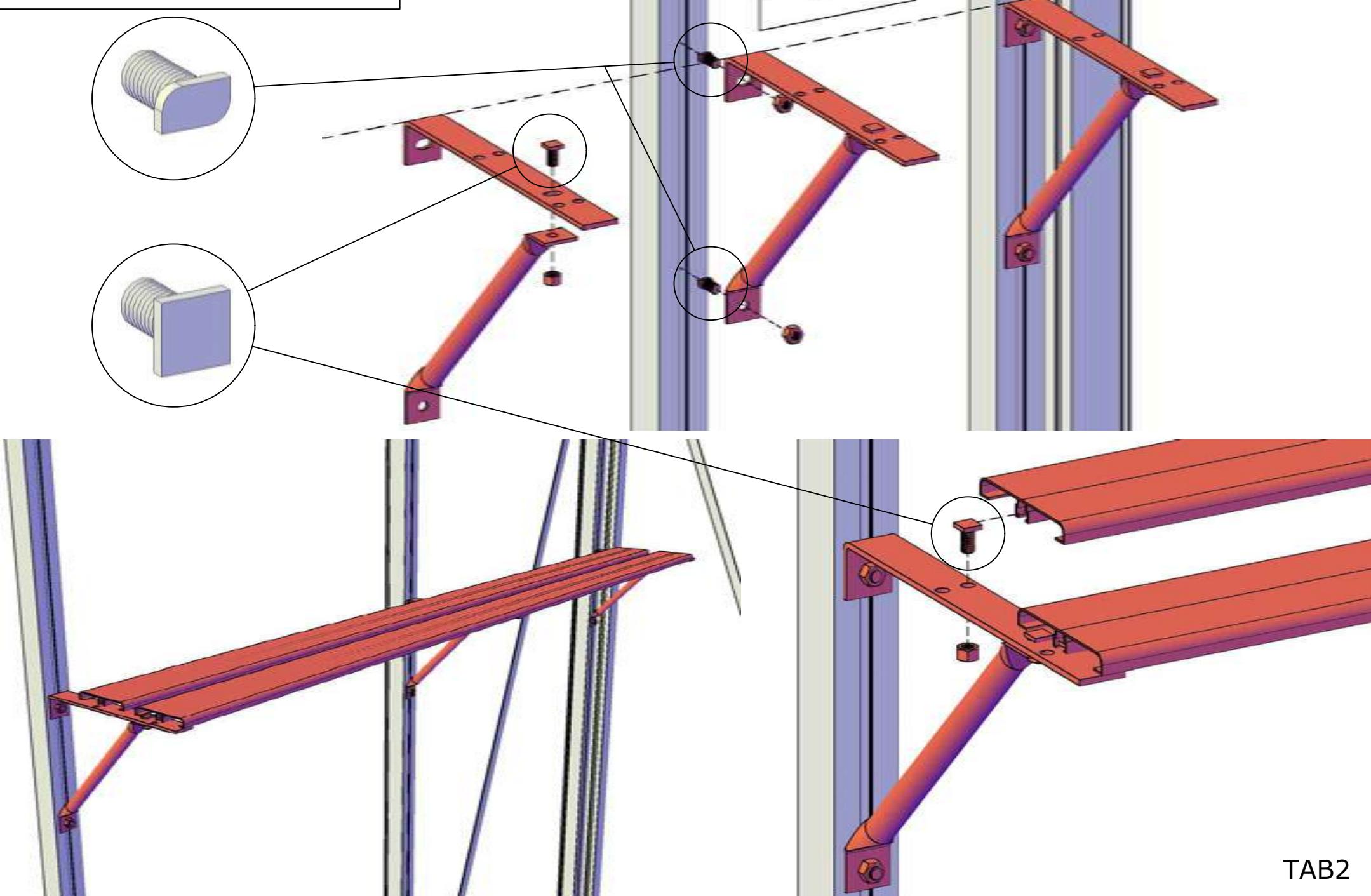




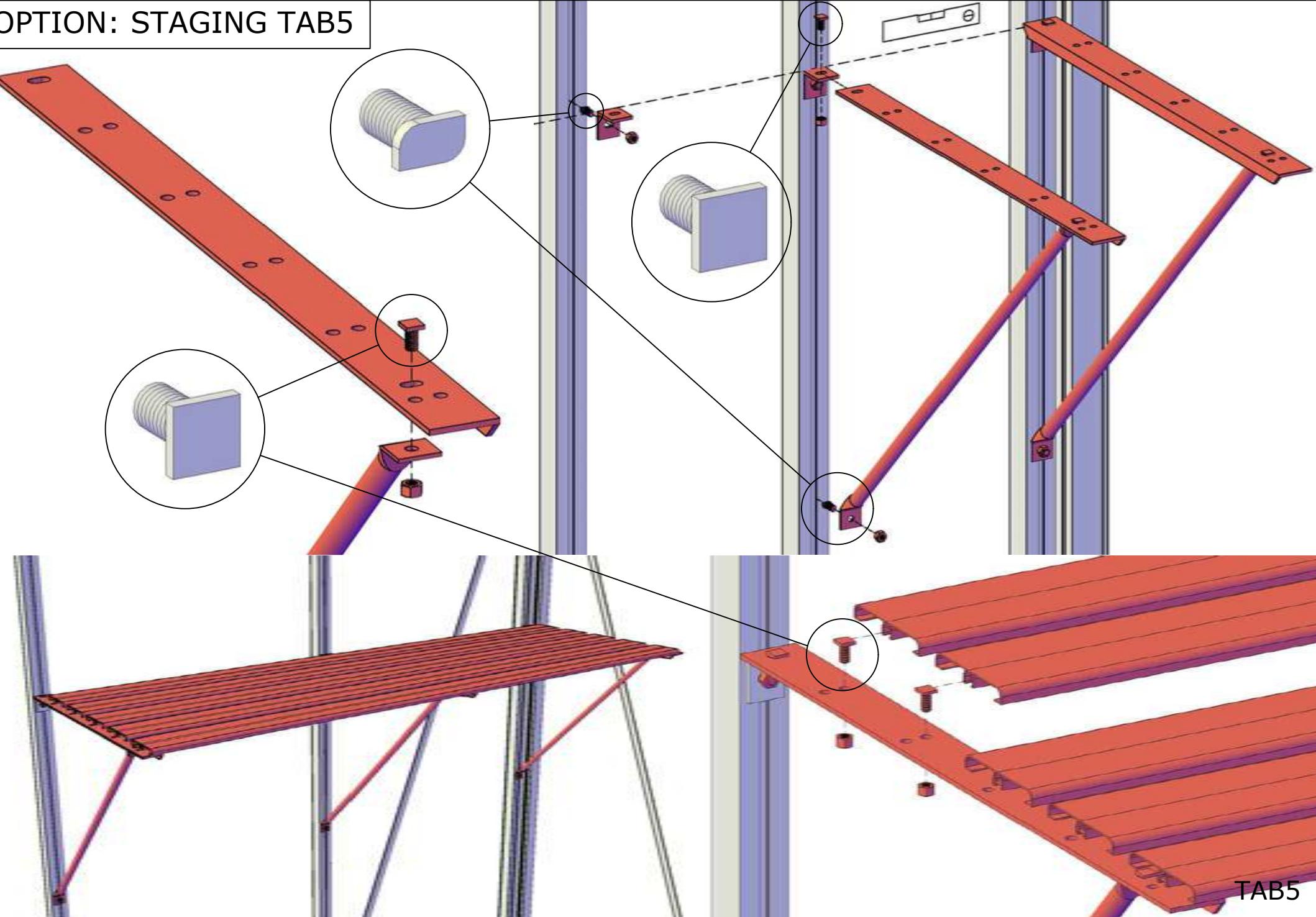
FW



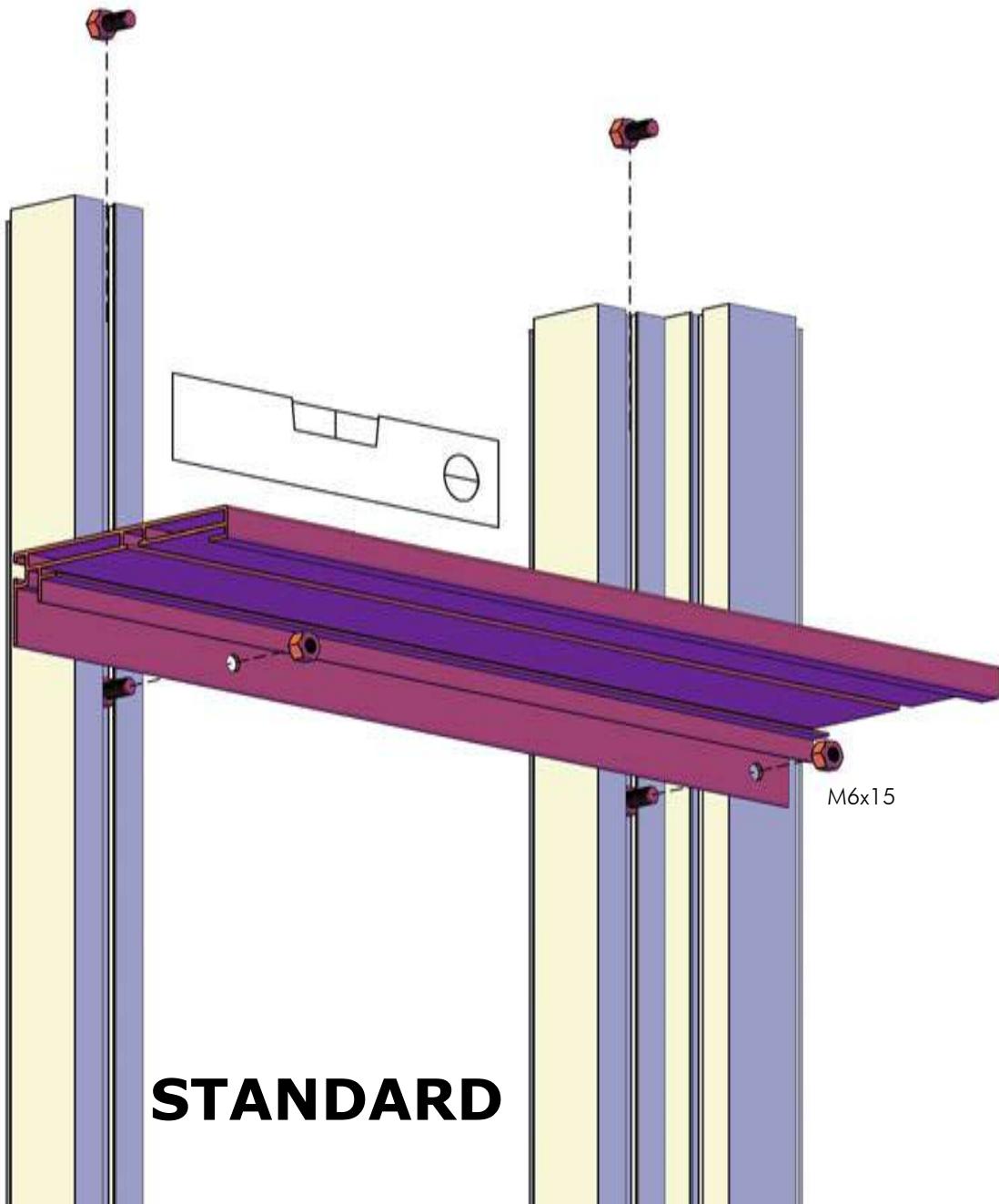
## OPTION: STAGING TAB2



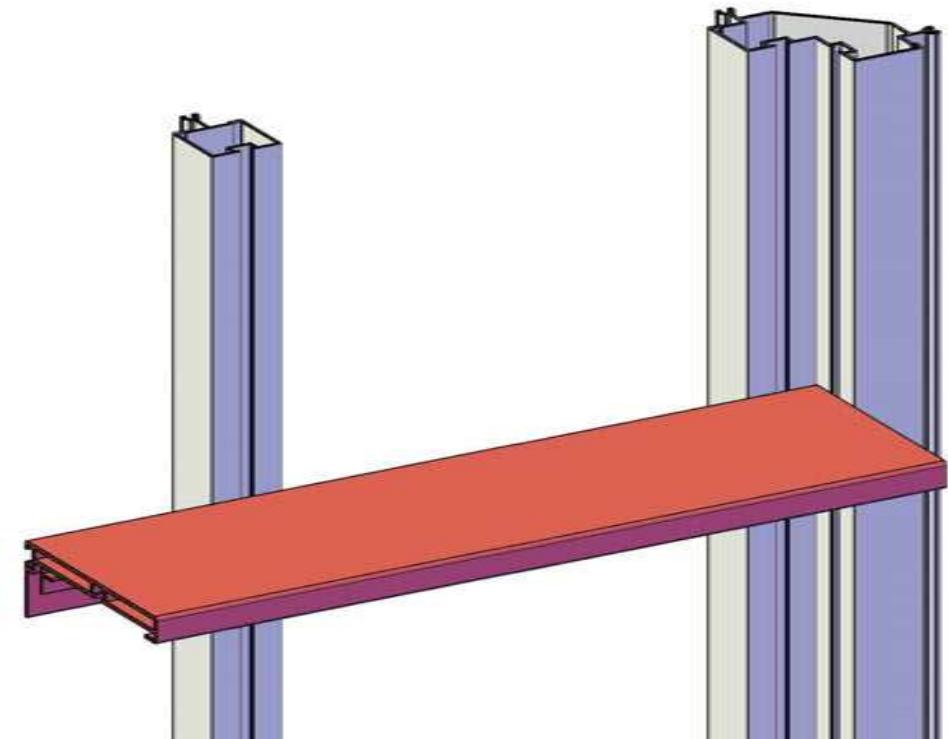
## OPTION: STAGING TAB5



**OPTION: SHELF SH**



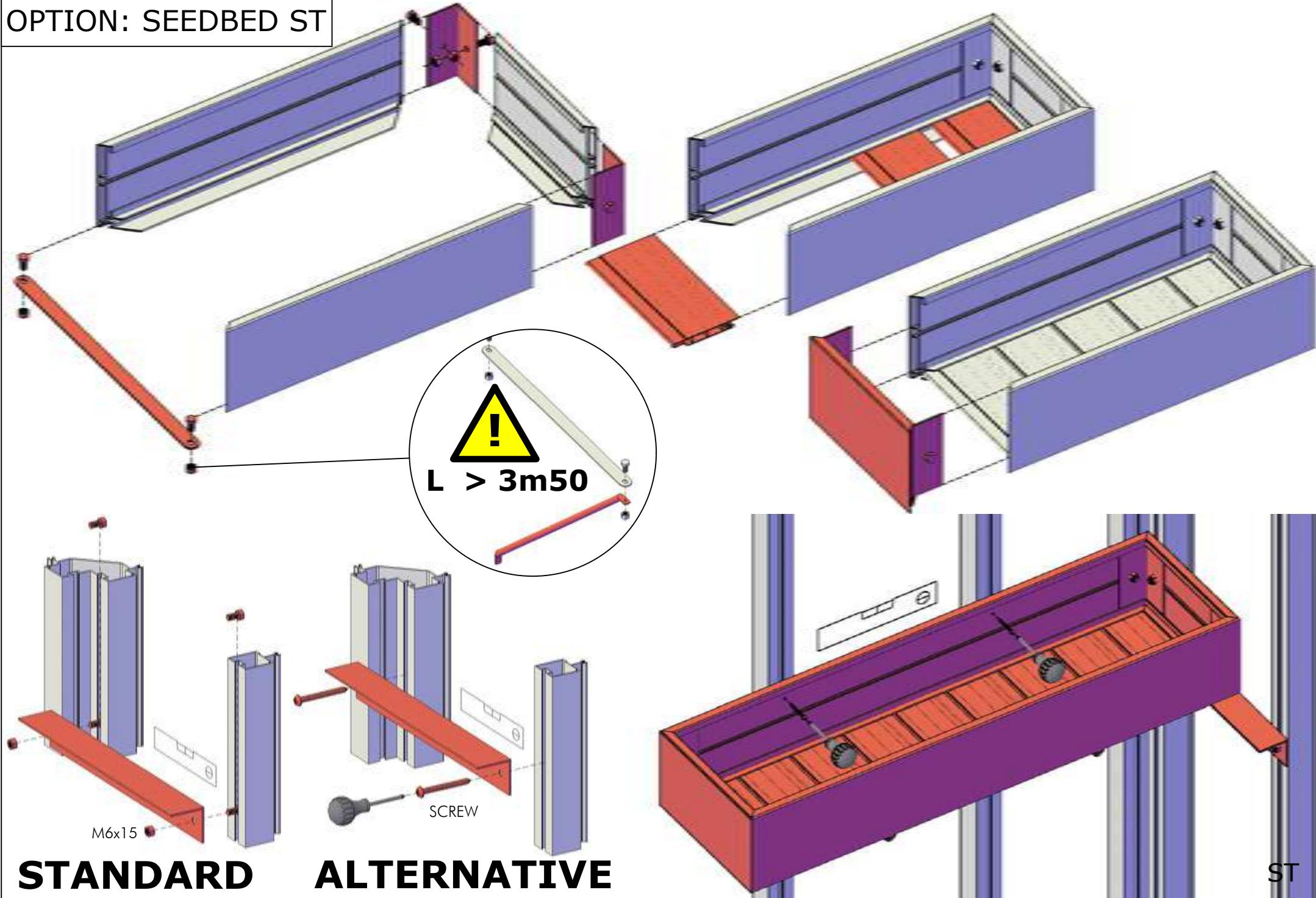
**STANDARD**



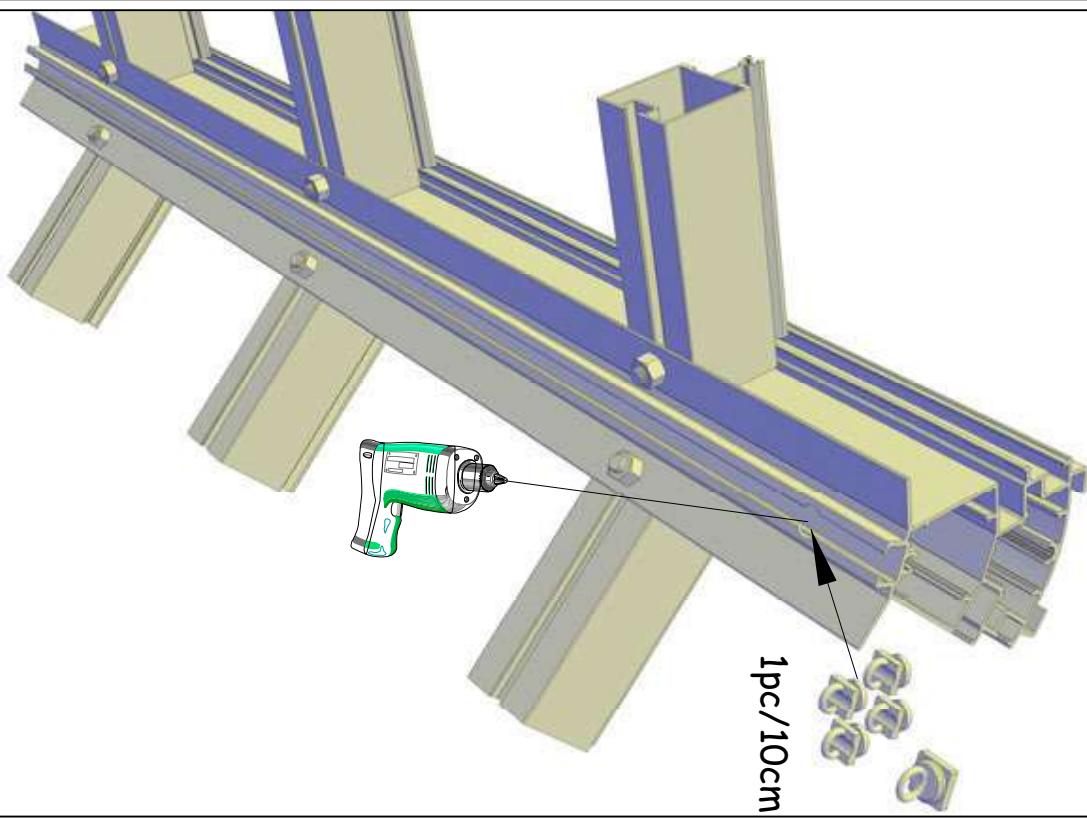
**ALTERNATIVE**

**SH**

**OPTION: SEEDBED ST**



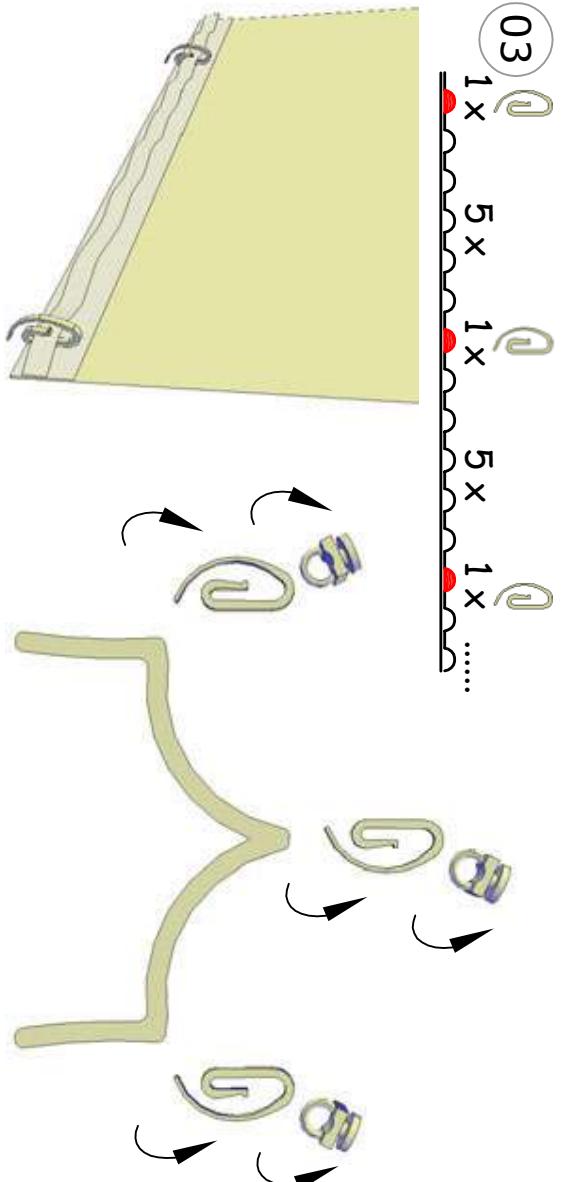
Schermdoek - Toile d' ombrage - Strahlenschütz - Sunscreen  
 Solskærn-Solskjerm-Telo ombreggiante scorrevole - Skugggväv



01

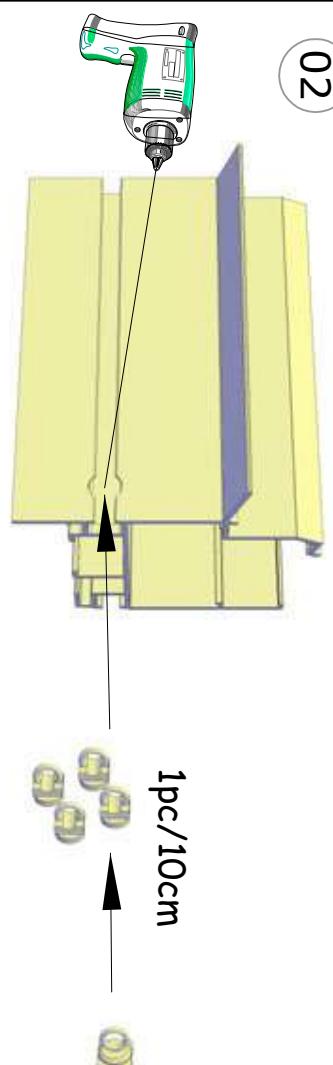
1pc/10cm

TYPE	SUN236_73	SUN310_73	SUN236_300	SUN310_300
	24 pcs	24 pcs	93 pcs	93 pcs
	24 pcs	24 pcs	93 pcs	93 pcs



03

1x 5x 1x 5x 1x .....  
 1x 5x 1x



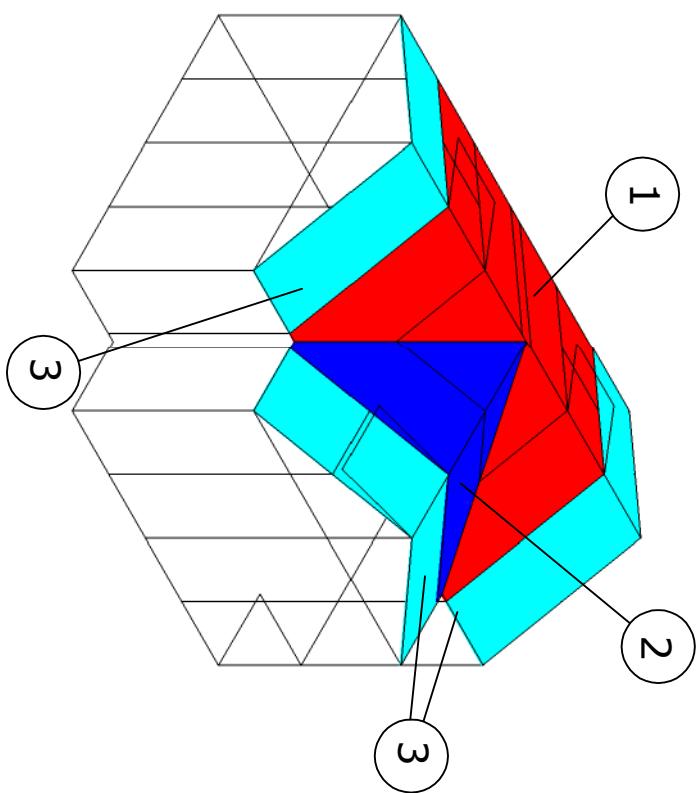
02

1pc/10cm

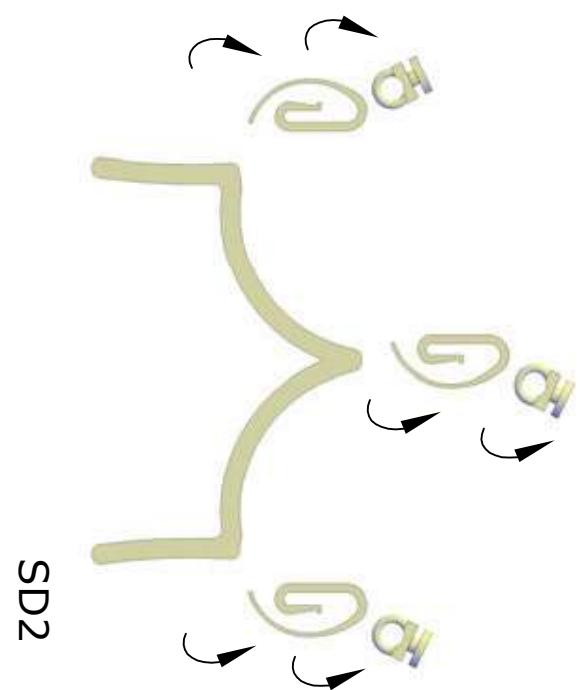
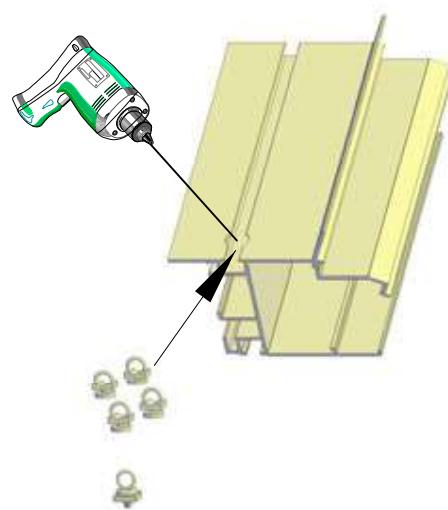
SD1

Schermdoek - Toile d' ombrage - Strahlenschütz - Sunscreen  
Solskærn-Solskjerm-Telo ombreggiante scorrevole - Skuggväv

SUN236 SUN310



(1)	T1		72 pcs	91 pcs
(2)	T2		52 pcs	66 pcs
(3)	73		24 pcs	24 pcs
(3)	300		93 pcs	93 pcs
			93 pcs	93 pcs



SD2